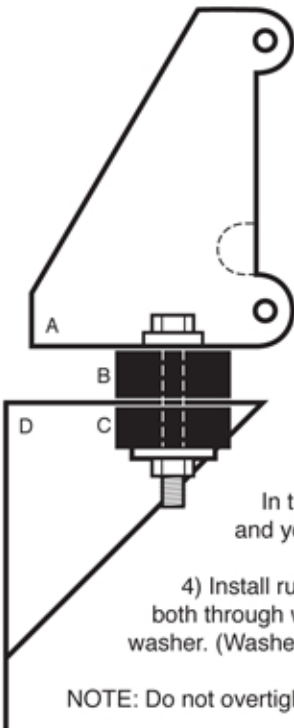


### Turbo 350, 400, 200-4R 700-R4 Transmission Conversion Kit



Congratulations on the purchase of your Turbo Hydra-Matic 350, 400 & 700R4 Transmission Conversion Kit. (This kit will also fit late model Chevrolet transmissions with minor modifications.) Danchuk has designed this kit for easy installation and to last for many years.

1) Identify parts as shown in the diagram. This will give you an idea of how the kit will be installed.

- A: Upper brackets
- B: Upper bushings
- C: Lower bushings
- D: Lower brackets
- E: Miscellaneous nuts, bolts, washers and spacers

2) Install spacers on bell housing, then place upper brackets on appropriate sides with spacers in between upper brackets and ears on bell housing. Insert 3/8" x 1 3/4" bolts and tighten. Some models will have casting flash. Either file or cut out noted area on part A, driver side only. (Some filing may be necessary to remove flash on the bell housing.)

3) Next, install lower brackets to the original frame horns that held your old mounts. Using your original bolts, install new lower brackets (bolt holes will align exactly). Tighten bolts.

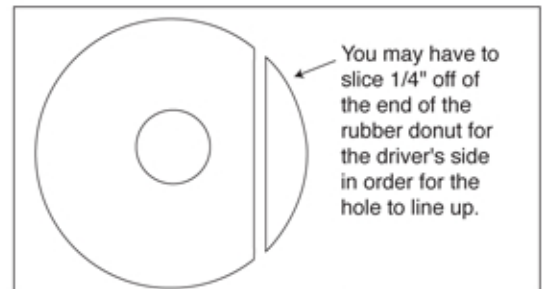
In this next step, it won't matter whether you lower the transmission into place from the top, or if it is already there and you are upgrading your present mounts.

4) Install rubber bushings between upper and lower mounting brackets, place small washer on bracket, and insert both through washer, brackets and bushings. Refer to diagram for correct placement. Install lower bushing, then large flat washer. (Washer will be on the bottom rubber cushion.) Install the nut and tighten.

NOTE: Do not overtighten. You'll want some movement to absorb and cushion vibration.

5) For your convenience, there is a diagram of additional parts we recommend at the bottom of this page. You can purchase these directly from Danchuk or from one of the many authorized Danchuk dealers like the one from whom you may have bought this kit.

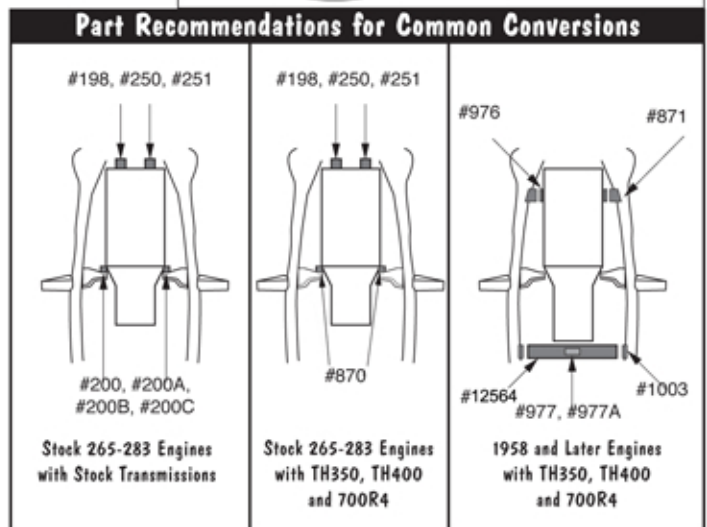
NOTE: Modifications need to be made to the engine block to make a "pad" mount starter work on a mid-60's and older block. Modification of a vehicle in any way may require corresponding alterations to other systems in order to achieve desired performance and necessary safety.



Part No.	Year	Description
#198	1955-57	Mount Set
#200	1955-57	Transmission Mount, Auto. (Driver)
#200A	1955-57	Transmission Mount, Auto. (Psngr)
#200B	1955-57	Transmission Mount, Std. (Driver)
#200C	1955-57	Transmission Mount, Std. (Psngr)
#251	1955-57	Motor Mount to Engine Bracket, V8 (Driver)
#250	1955-57	Motor Mount to Engine Bracket, V8 (Psngr)
#870	1955-57	Transmission Side Mount Kit (TH350, 400, 700R4)
#871	1955-57	Engine Side Mount Conversion Kit (Small-Block)
#12564	1955-57	Transmission Cross Member, Rear (TH350, 400, 700R4, 4-Speed)
#976	1955-57	Engine Side Mounts (Small-Block, for use with #871)
#977	1955-57	Transmission Mount (TH400)
#977A	1955-57	Transmission Mount (TH350, 700R4, 4-Speed)
#1003	1955-57	Transmission Cross Member End Bracket

For cars with Turbo Hydra-Matic 350 and 400 transmissions, we also recommend the following:

#929	1955-56	Shift Indicator Lens (TH350, TH400)
#930	1957	Shift Indicator Lens (TH350, TH400)
#952	1955-57	Shift Linkage Kit (TH350, TH400)
#11283	All	Adjustable Column Shift Linkage Arm Kit (TH350/400/700)
#12590	All	Lokar Shift Cable Linkage
#1345	1955-57	Neutral Safety Switch Assembly (TH350)
#1346	1955-57	Neutral Safty Switch Assembly (TH400)



For more information, refer to our catalog or call our technical line and speak with one of our customer service reps at (714) 751-1957.