

Engine Side Mounts Conversion Kit

Congratulations on the purchase of your Engine Side Mount Conversion Kit. Danchuk has designed these mounts for strength, easy installation and to fit both frames, California and the other 49 states. These engine mounts are exclusively designed for 1958 and later blocks and will fit both small and big blocks. They will weld easily to any frame.

To find the correct frame location for the mounts (height and front-to-rear measurements), use "L" - shaped engine brackets. If you don't have stock engine brackets, don't worry. There is another way to figure the placement of the mounts: continue to follow the instructions listed hereafter; however, before final welding, insure that you will have the fan, valve cover and linkage clearances required.

First, install Danchuk #976, side motor mounts, to the engine. Next, install side mount brackets to the rubber side mounts.

You are now ready to lower the engine and weld the mounts to the frame rails. There will be a small gap between the bracket and the frame rail. This is normal. Watch for obstructions such as brake lines, fuel lines, etc. before final welding.

Most headers can be used, but some modifications will have to be made. We recommend if you so use headers to consider having them custom made.

Additional information concerning various configurations utilizing these mounts can be found in back issues of *Hot Rod* magazine dated November 1986 and May 1988.

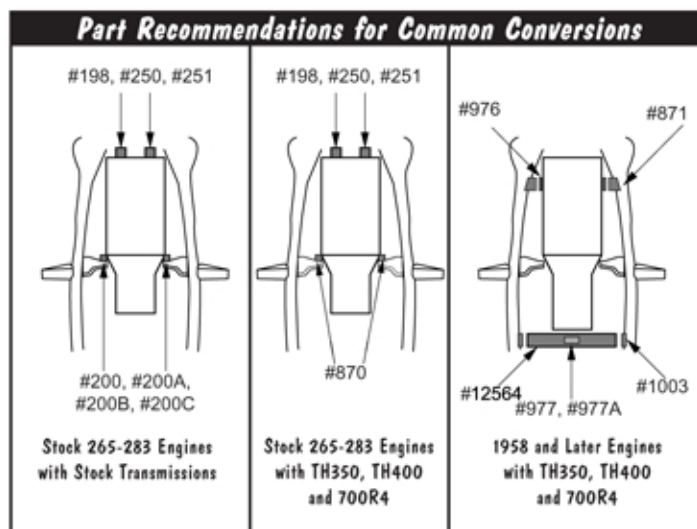
For your convenience, there is a diagram of additional parts we recommend at the bottom of this page. You can purchase these directly from Danchuk or from one of the many authorized Danchuk dealers like the one from whom you may have bought this kit.

NOTE: Modification of a vehicle in any way may require corresponding alterations to other systems in order to achieve desired performance and necessary safety. We recommend that you seek professional advise and/or assistance with any modifications.

Part No.	Year	Description
#198	1955-57	Mount Set
#200	1955-57	Transmission Mount, Auto. (Driver)
#200A	1955-57	Transmission Mount, Auto. (Psngr)
#200B	1955-57	Transmission Mount, Std. (Driver)
#200C	1955-57	Transmission Mount, Std. (Psngr)
#251	1955-57	Motor Mount to Engine Bracket, V8 (Driver)
#250	1955-57	Motor Mount to Engine Bracket, V8 (Psngr)
#870	1955-57	Transmission Side Mount Kit (TH350, 400, 700R4)
#871	1955-57	Engine Side Mount Conv. Kit (Small-Block)
#12564	1955-57	Transmission Cross Member, Rear (TH350, 400, 700R4, 4-Speed)
#976	1955-57	Engine Side Mounts (Small-Block, for use with #871)
#977	1955-57	Transmission Mount (TH400)
#977A	1955-57	Transmission Mount (TH350, 700R4, 4-Speed)
#1003	1955-57	Transmission Cross Member End Bracket

For cars with Turbo Hydra-Matic 350 and 400 transmissions, we also recommend the following:

#929	1955-56	Shift Indicator Lens (TH350, TH400)
#930	1957	Shift Indicator Lens (TH350, TH400)
#952	1955-57	Shift Linkage Kit (TH350, TH400)
#1345	1955-57	Neutral Safety Switch Assembly (TH350)
#1346	1955-57	Neutral Saefty Switch Assembly (TH400)



For more information, refer to our catalog or call our technical line and speak with one of our customer service reps at (714) 751-1957.