

**INSTALLATION INSTRUCTIONS FOR
DYNOMAX KIT: 19469**

2008 Ford F250, F350 Super Duty 5.4L, 6.8L V8
2/4 WD. (Exc. F350 Chassis Cab)



2701 N. Dettman Rd.
Jackson, MI 49201

DANGER WARNING: SHOULD THE PURCHASER DECIDE TO INSTALL ANY EXHAUST PRODUCT AT HOME, BE WARNED THAT PASSENGER CAR OR LIGHT DUTY TRUCK/VAN "BUMPER" JACKS ARE INTENDED FOR EMERGENCY USE ONLY. THE USE OF FRAME CONTACT JACK STANDS IN CONJUNCTION WITH A FLOOR JACK AS MAIN SUPPORT IS HIGHLY RECOMMENDED TO MINIMIZE ACCIDENTAL DROPPING OF A VEHICLE DURING THE INSTALLATION PROCESS.

NOTE: Read all instructions before starting any work.

1. Remove the O.E. inlet pipe/muffler/tail pipe welded assembly from the vehicle. Lubricate the rubber isolators with WD-40, or a similar product, to aid in removal of the metal rod hangers. Do NOT remove the exhaust just ahead of the welded muffler assembly.
2. Slip a band clamp on the inlet end and install DynoMax inlet pipe **51038**. Insert the metal rod hanger into the rubber isolator on the passenger side frame. Do not tighten the 3" band clamps at this time.
3. Install DynoMax Super Turbo muffler **17770**. Either end of the muffler can be installed as the inlet. Finger tighten the 3" inlet end clamp
4. Install DynoMax tail pipe **55440**. Insert the metal rod hangers into the three rubber isolators on the chassis and frame. Finger tighten the 3" inlet clamp.

4. Beginning at the inlet end, align the system components and fully tighten all the clamps.
5. Please see the system diagram on the back page of these instructions.

KIT CONTAINS:

- (1) 17770 MUFFLER
- (1) 51038 INLET PIPE
- (1) 55440 INLET PIPE
- (2) 3" U-BOLT CLAMPS
- (1) 3" BAND CLAMPS
- (1) 705389 INSTRUCTION SHEET

19469 SYSTEM DIAGRAM

