

**INSTALLATION INSTRUCTIONS FOR
DYNOMAX KIT: 39469**

2010-08 Ford F250, F350 Super Duty 5.4L, 6.8L V8
2 / 4 W.D. (Exc. F350 Chassis Cab)



2701 N. Dettman Rd.
Jackson, MI 49201

DANGER WARNING: SHOULD THE PURCHASER DECIDE TO INSTALL ANY EXHAUST PRODUCT AT HOME, BE WARNED THAT PASSENGER CAR OR LIGHT DUTY TRUCK/VAN "BUMPER" JACKS ARE INTENDED FOR EMERGENCY USE ONLY. THE USE OF FRAME CONTACT JACK STANDS IN CONJUNCTION WITH A FLOOR JACK AS MAIN SUPPORT IS HIGHLY RECOMMENDED TO MINIMIZE ACCIDENTAL DROPPING OF A VEHICLE DURING THE INSTALLATION PROCESS.

NOTE: Read all instructions before beginning installation.

1. Remove the OE inlet pipe/muffler/tail pipe welded assembly from the vehicle. Lubricate the rubber isolators with WD-40, or similar product, to aid in removal of the metal rod hangers. Do **NOT** remove the exhaust pipe just ahead of the welded muffler assembly.
2. Slip a band clamp over the inlet end and install DynoMax inlet pipe **52472**. Insert the metal rod hanger into the rubber isolator on the passenger side frame. Do not tighten the 3" band clamp at this time.
3. Install DynoMax Ultra Flo Welded muffler **17221**. Install the center connection of the muffler as the inlet. Finger tighten the 3" inlet end clamp.
4. Install DynoMax tail pipe **55561**. Insert the metal rod hangers into the three rubber isolators on the chassis and frame. Slightly tighten the 3" inlet clamp.

5. Install DynoMax stainless steel tip **36474**.
6. Beginning at the inlet end, align all the system and fully tighten all the clamps
7. Please see the system diagram on the back page of these instructions.

KIT CONTAINS:

- (1) 17221 MUFFLER
- (1) 52472 INLET PIPE
- (1) 55561 TAIL PIPE
- (1) 36474 TIP
- (1) 3" U-BOLT CLAMPS
- (3) 3" BAND CLAMPS
- (1) 710796 INSTRUCTION SHEET

39469 SYSTEM DIAGRAM

