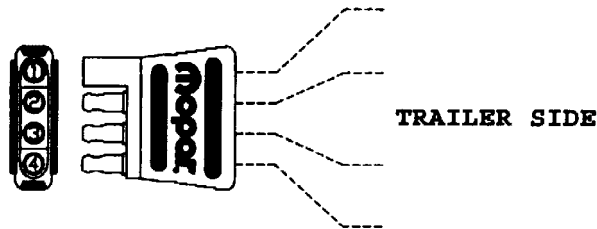




## INSTALLATION INSTRUCTIONS

1. Stagger cut all wires on the vehicle or trailer harness about 1/2" apart.
2. Strip approximately 1 inch of insulation off the end of each wire.
3. Stagger cut the matching wires on the 4-way mold in the **opposite order** as you did on the vehicle or trailer harness (allowing extra length for soldered connections). Strip the insulation off the end of each wire on the repair harness about 1 inch.
4. Slide a piece of the heat shrink tubing onto each wire from the repair package.
5. Connect wire harness end to the repair wire end by twisting ends together. Be sure to match wire colors. If wire colors differ see table below for function call outs.
6. Solder twisted wire ends using rosin core solder.
7. Center the heat shrink tubing over each splice. Heat the joint using an approved air heat gun until the tubing is tightly sealed and sealant flows out of both ends of the tubing.
8. Test each function to ensure correct installation and apply grease to terminals.
9. Re-tape wire harness over splice up to 1 1/2" behind the back of the 4-way mold.



CIRCUIT INFO	FUNCTION
Z1-18 WHITE	GROUND
L7-18 BROWN	TAIL LIGHT
L63-18 YELLOW	LEFT TURN SIGNAL/BRAKE
L62-18 GREEN	RIGHT TURN SIGNAL/BRAKE