



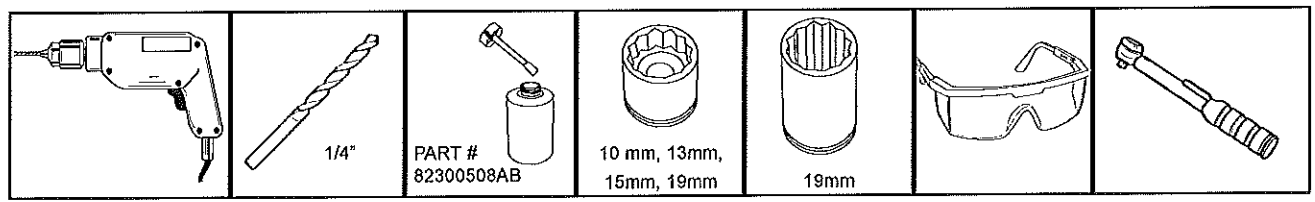
DODGE RAM MEGA CAB WHEEL TO WHEEL SIDE STEP
 ESTRIBO DODGE RAM MEGACAB
 ESQUIVER LE mémoire RAM MEGA ROUE DE TAXI POUR POUSSER L'ETAPE LATERALE

1X A	B 1X
Driver Side Los conductores Toman partido Les conducteurs Prennent parti	Passenger Side Lado de pasajero Côté de passager

6X C	2X D	2X E	1X F	1X G	1X H	1X I	1X J
MAIN BRACKET	REAR BODY BRACKET	REAR BOX BRACKET	PASSENGER STIFFENER BRACKET	DRIVER STIFFENER BRACKET	PASSENGER HANGER	DRIVER HANGER	DRILL TEMPLATES

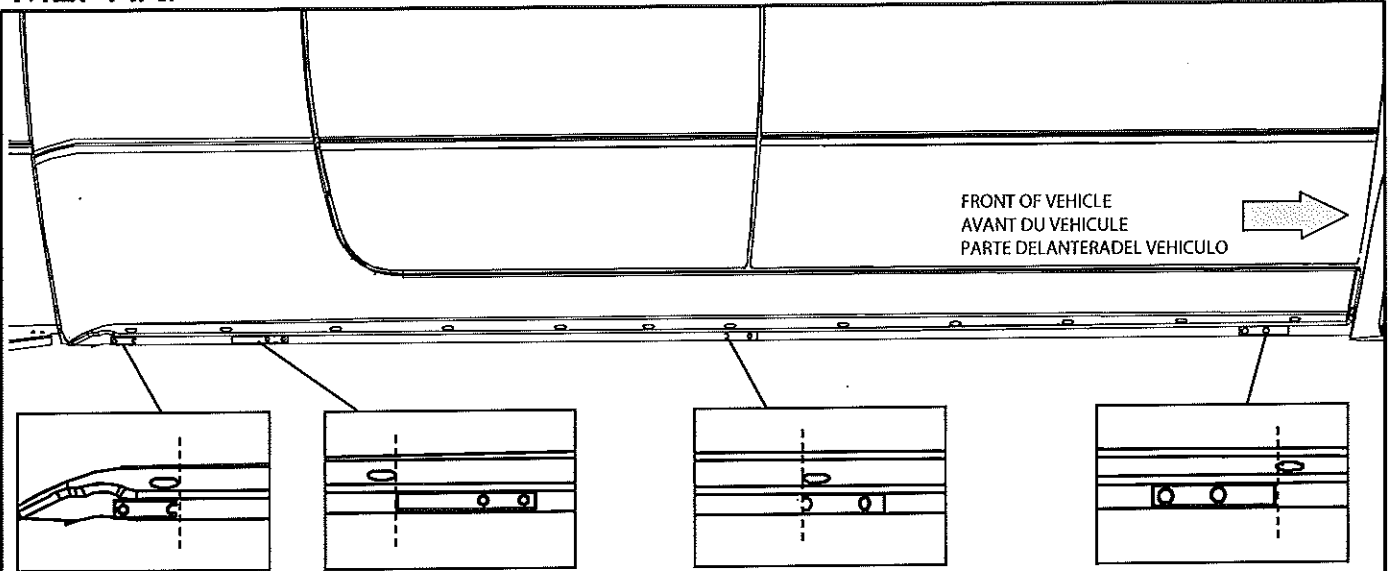
12X K	24X L	1X M	2X N	14X O	2X P	2X Q	2X R
M8 RIVNUT	M8 x 25mm WASHERED BOLT	RIVNUT COLLAPSE TOOL	M8 x 35mm CARRIAGE BOLT	M8 WASHERED NUT	M8 LEADER WIRE	M8 BACKING PLATE	M12 x 50mm CARRIAGE BOLT

4X S	2X T	2X U	2X V	10X W	20X X	16X Y	2X Z
M12 FLANGE NUT	M12 LEADER WIRE	M12 BACKING PLATE	M12 x 35mm FLANGE BOLT	M10 W-BOLT	M10 WASHERED NUT	M6 x 25mm FLANGE BOLT	M12 HEAVY WASHER





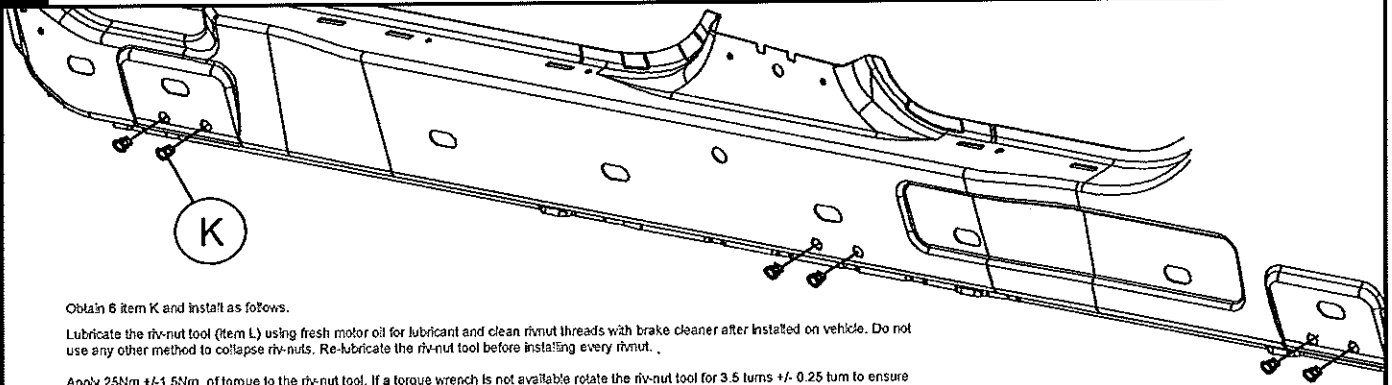
PASSENGER SIDE SHOWN
EI LADO del PASAJERO MOSTRADO
LE PASSAGER PREND PARTI MONTRE



Passenger Side. Cut out templates from Item J. Align templates to holes as shown. Remove templates after drilling.
Lado de pasajero. Recorte plantillas del Artículo J. Alinee plantillas a hoyos como mostrado. Quite plantillas después de taladrar.
Côté de passager. Découper des gabarits d'J. d'Article. Aligner des gabarits aux trous comme indiqués. Enlever des gabarits après avoir entraîné.



1



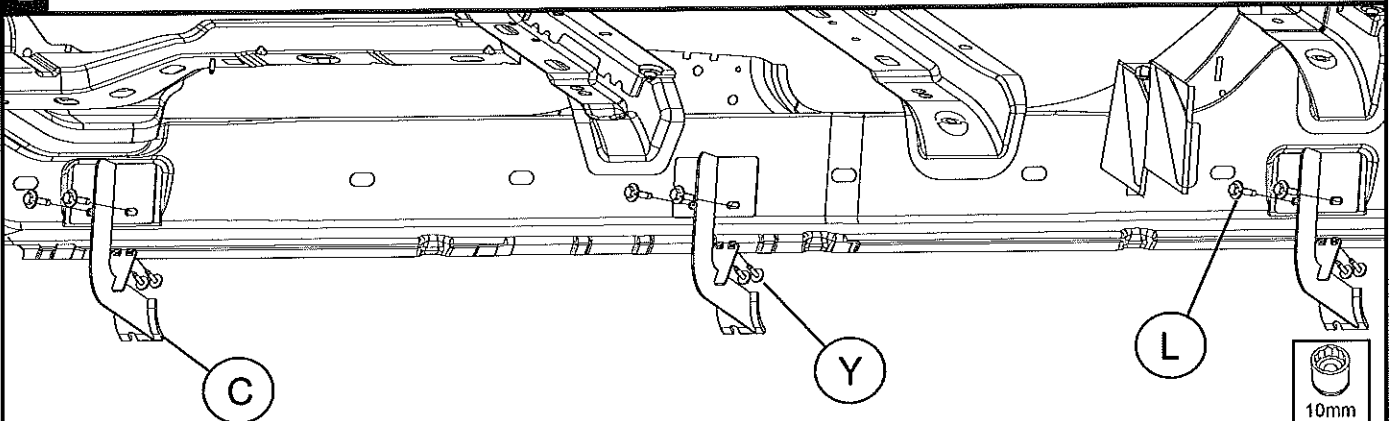
Obtain 6 item K and install as follows.

Lubricate the riv-nut tool (item L) using fresh motor oil for lubricant and clean rivnut threads with brake cleaner after installed on vehicle. Do not use any other method to collapse riv-nuts. Re-lubricate the riv-nut tool before installing every rivnut.

Apply 25Nm +/-1.5Nm of torque to the riv-nut tool. If a torque wrench is not available rotate the riv-nut tool for 3.5 turns +/- 0.25 turn to ensure riv-nut is fully collapsed.

2

Important: Upon installation riv-nut flange should be flat and tight to the sheet metal. Riv-nut should not have any slack.



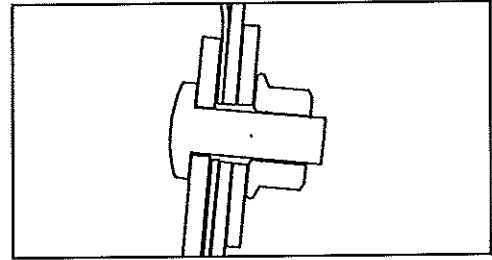
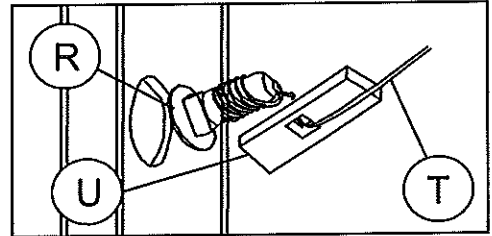
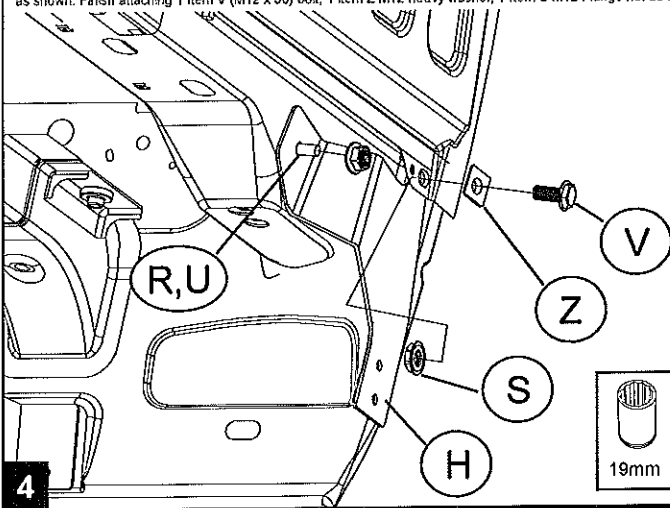
3

Obtain 3 item C main brackets and attach using 1 item Y (M8 x 25mm) flange bolt on pinch weld flange and using 2 item L (M8 x 25mm) washer head bolts per bracket. Repeat procedure for other 2 brackets.

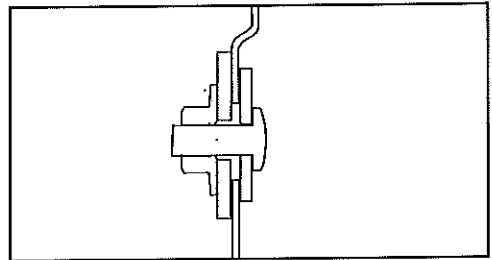
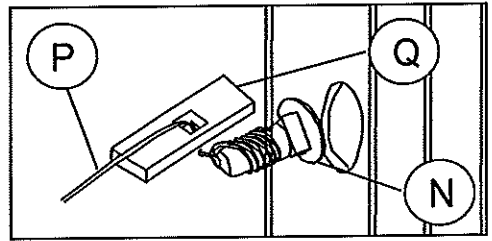
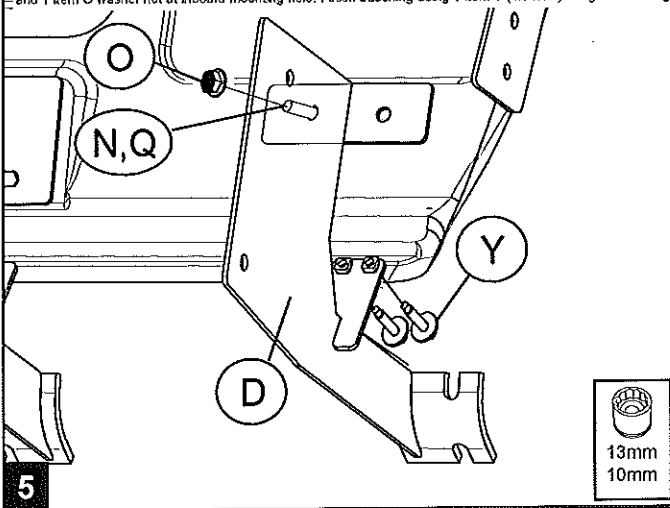


MOPAR.

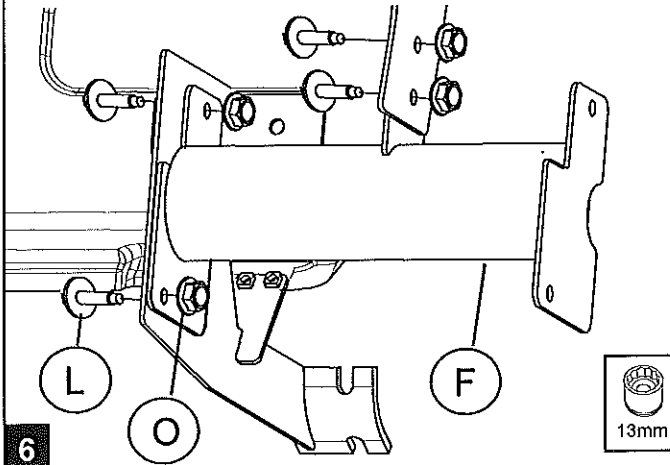
Obtain 1 Item H, Passenger hanger, and using 1 Item U backing plate, 1 Item R (M12 x 50) carriage bolt, and 1 Item S M12 Flange nut attach as shown. Finish attaching 1 Item V (M12 x 50) bolt, 1 Item Z M12 heavy washer, 1 Item S M12 Flange nut as shown.



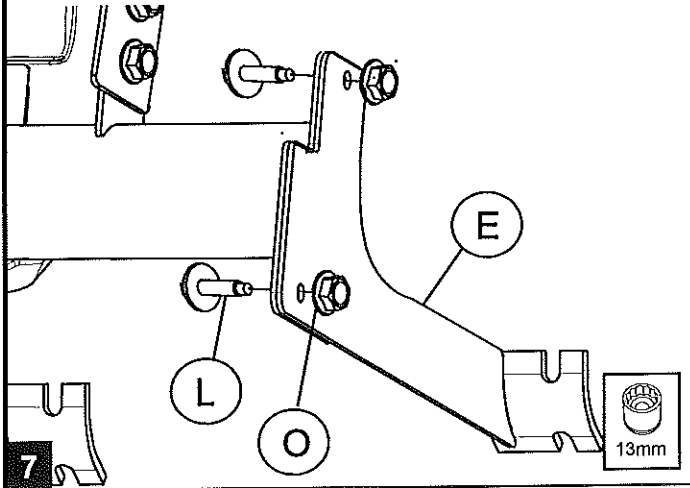
Obtain 1 Item D rear body mount bracket and attach as shown using 1 Item N (M8 x 35) carriage bolt, 1 Item Q (M8 backing plate as shown) and 1 Item O washer nut at inboard mounting hole. Finish attaching using 1 Item Y (M8 x 25) flange bolt through pinch weld flange.



Obtain 1 Item F passenger stiffener bracket and align to previously installed Item D rear body bracket and attach using 2 Item L (M8 x 25) washer head bolts and 2 Item O M8 washer nuts. Finish attachment at fender flange using 2 Item L (M8 x 25mm) washer head bolts and 2 Item O, M8 washer nuts.



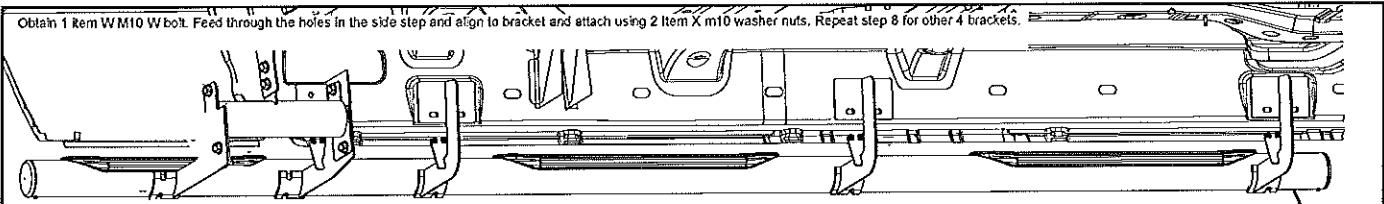
Obtain 1 Item E Rear Box Bracket, and attach using 2 Item L (M8 x 25) washer head bolts, and 2 Item O washer nuts.





DRIVER SIDE SHOWN
LADO de CONDUCTOR MOSTRADO
LE COTE DE CONDUCTEUR MONTRE

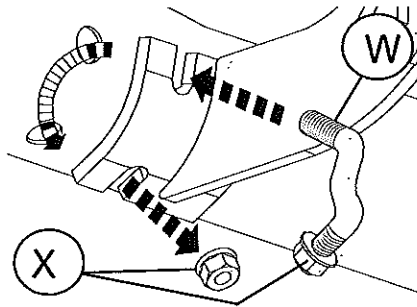
Obtain 1 Item WM10 W-bolt. Feed through the holes in the side step and align to bracket and attach using 2 Item X m10 washer nuts. Repeat step 8 for other 4 brackets.



TORQUE SEQUENCE

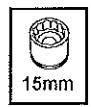
1. 6mm FASTENERS - 11NM (8.5 FT.LBS)
2. 8mm FASTENERS - 25NM (17 FT.LBS)
3. 12mm FASTENER - 47 NM (35 FT.LBS)
4. 10mm W-BOLT - 33NM (25 FT.LBS)

REPEAT FOR DRIVER SIDE
REPITA PARA el LADO de CONDUCTOR
REPETE POUR LE COTE DE CHAUFFEUR



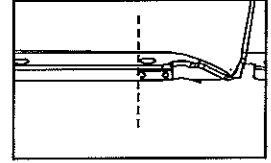
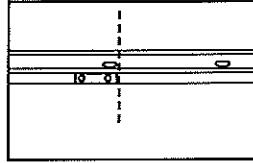
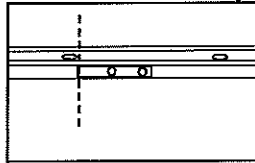
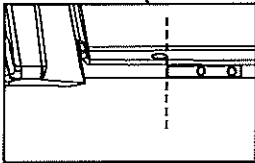
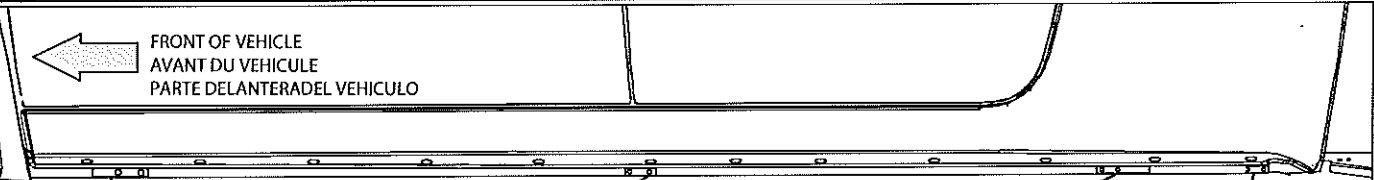
B

X

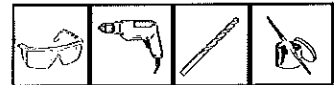


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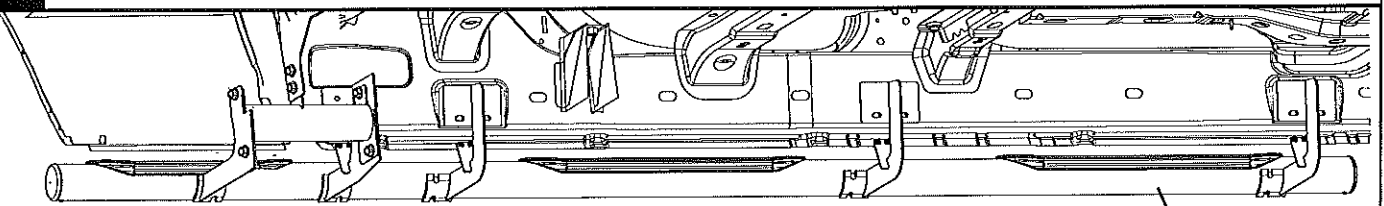
← FRONT OF VEHICLE
AVANT DU VEHICULE
PARTE DELANTERA DEL VEHICULO



Cut out templates from Item J. Align templates to holes as shown. Remove templates after drilling.
Recorte plantillas del Artículo J. Alinee plantillas a hoyos como mostrado. Quite plantillas después de taladrar.
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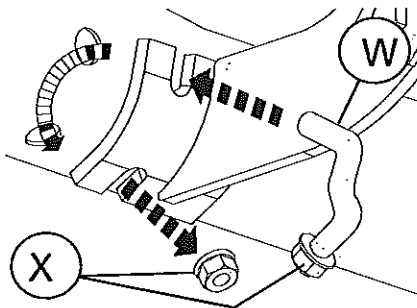


1



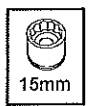
TORQUE SEQUENCE

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A

X



8