

Instruction Sheet DCF-124B
For MP packages P4529486-7-8 & P5249163
Ring Gear Retaining Bolts

This package consists of 12 new ring gear bolts. There are 4 separate packages for all the various Chrysler production axles.

P4529486	1971 and newer - 7 1/4" 1972 and newer - 8 1/4" 1971 and newer - 8 3/4"
P5249163	1970 and older - 7 1/4" 1971 and older - 8 1/4" 1970 and older - 8 3/4"
P4529487	All 9 1/4"
P4529488	All 9 3/4"

All of these bolts are left-hand thread. Remember this when removing or torquing.

All these new bolts should be torqued to 70 foot-pounds except for the 9 3/4 which should use 113 ft-lbs.

When you remove the old drive gear bolts, throw them away. **DO NOT RE-USE old ring gear bolts.**

When you are preparing to remove the ring gear bolts, clamp the differential case (with ring gear) in a vise. Be sure that the vise is equipped with brass jaws or aluminum covered jaws.

Once the ring gear bolts have been removed, the ring gear itself can be removed by tapping on the diff/ring with a non-metallic hammer.

When re-installing the ring gear with the new bolts, alternately tighten each screw. You can use a crossing pattern or every other one but be sure that when you're done that all bolts are torqued properly.