

**ATTENTION:** Refer to the appropriate shop manual for your vehicle to obtain specific service procedures for this part. If you do not have a service manual or lack the skill to install this part, it is recommended that you seek the services of a qualified technician. Pay special attention to all cautions and warnings included in the shop manual. Read and follow all instructions carefully.

### Lincoln Town Car 1998–2011

Proper alignment of the window glass must be performed prior to reinstalling the door panel.

Failure to properly align the window glass can result in premature failure of the window regulator assembly.

Install the window regulator assembly and properly attach the window glass to the window regulator lift plate assembly.

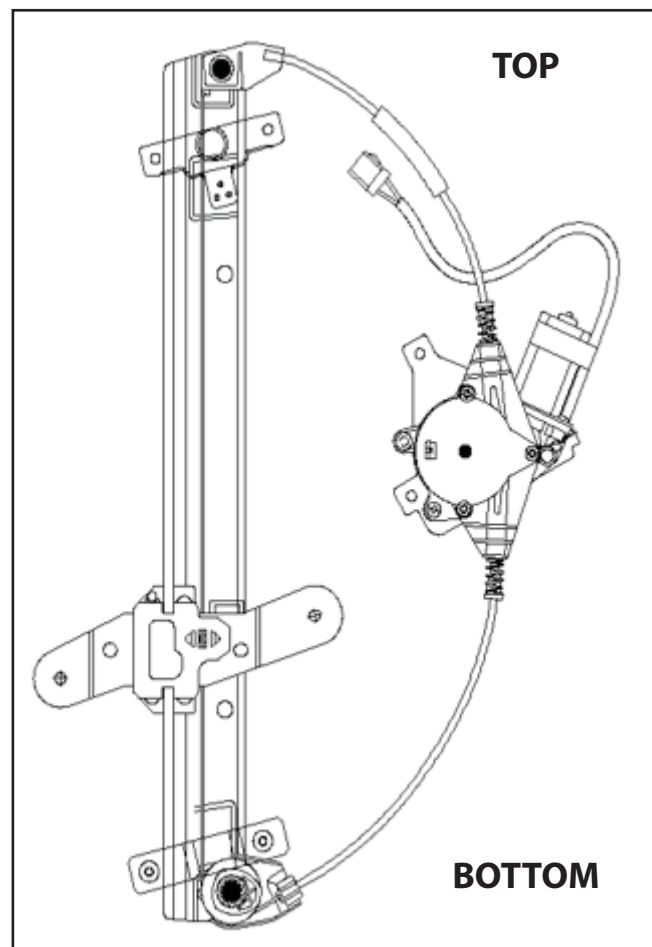
- Install but **DO NOT** completely tighten the nuts for the two mounting points at the top of the window regulator rail.
- Install but **DO NOT** completely tighten the fasteners used for the two mounting points at the bottom of the window regulator rail.

Temporarily connect the power to the window regulator motor from the window switch assembly.

Raise the window glass to the full up position. Then tighten the nuts for the two mounting points at the top of the window regulator rail to **9-14 Nm (80-123 Lb-In)**.

Lower the window glass to the full down position. Then tighten the fasteners for the two mounting points at the bottom of the window regulator rail to **9-14 Nm (80-123 Lb-In)**.

Disconnect the power to the window regulator motor from the window switch assembly and proceed to reassemble the door and door panel assembly.



Disclaimer:  
Even though every attempt is made to ensure this information is complete and accurate, it is impossible to account for all possible circumstances or situations. Please consult with a qualified auto technician before attempting to perform any work you are not qualified to do. Automobiles can be hazardous to work on; be sure to take all necessary safety precautions. Failure to do so may result in property damage or personal injury. Certain motor vehicle standards and performance requirements may apply to your motor vehicle (such as Federal Motor Vehicle Safety Standards by the National Highway Traffic Safety Administration). Be sure that your work is performed in accordance with such standards and that you do not disable any motor vehicle safety feature.