



## OIL FILL TUBE Catalog # 4803 Instructions

The #4803 Oil Fill Tube will allow you to use classic sealed valve covers without compromising crankcase ventilation. It is intended to be used with nostalgic or OEM intake manifolds with a 1.25" hole in the front near the thermostat. Please study these instructions carefully before installing your Oil Fill Tube. If you have any questions please contact our **Technical Hotline at: 1-800-416-8628.**

### Installation of Tube and Breather:

- This oil fill tube requires a Ø1.250" hole to fit properly. Only manifolds with this hole pre-drilled or a raised boss intended to be drilled should be used. The manifold should be installed on the engine and the gaskets set before beginning this installation.
- Drop tube into hole until snug. Place a block of wood on top of the tube and use a hammer or mallet to drive tube fully into the hole.
- Install supplied breather on the end of the oil fill tube. Please note that the top of the oil fill tube has been internally textured to improve breather retention, finishing of this surface is not recommended.

**Edelbrock Corporation**  
2700 California Street  
Torrance, CA 90503

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