INSTRUCTION SHEET FOR SET #5.10103 Read this instruction sheet thoroughly before initiating any work!

It is recommended that if you are unfamiliar with this type of work that you refer to a qualified service center specializing in this type of work. It is also recommended that if you choose to do this work yourself that a factory service manual be obtained for the proper procedures pertaining to removal, replacement and proper torque specifications for your vehicle. This instruction set is intended as a guideline for the safe installation of Energy Suspension's Polyurethane.

Only move rack forward enough to remove the bushings!

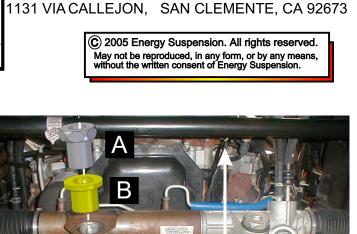
PARTS LIST:

4 - 2610 Rack bushings (0.165" flange) 1 - 17459 Instruction sheet

The rack is held on by two bolts. There is a nut/sleeve on the forward side of the rack. **(A)** Remove this nut/sleeve. Now remove the rear sleeve. **(C)** Using a pry bar against the flange of the bushings, remove the OEM rubber bushings.

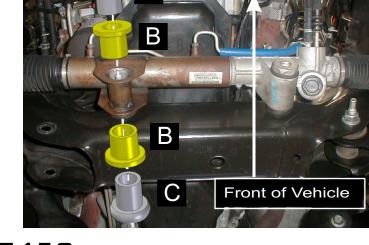
INSTALLATION

Install Energy Suspension bushings. **(B)** This is a nonrotating part, there is no need to grease the bushings. Once the bushings are installed, insert the sleeve from the back side. Then insert the nut/sleeve. Now push the bolt thru and tighten to factory specifications. The procedure is the same for both sides.



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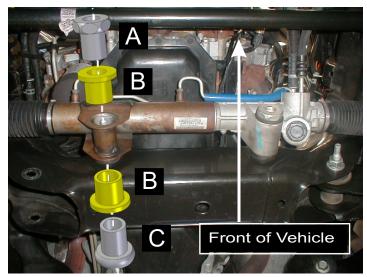
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