Holland 5th wheel bushing installation instructions



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Install the bushing without the sleeve into the riser. Put a light coating of grease on the sleeve and then insert into the bushing.

 $\underset{\text{Updated 17/MAR/04 BRH}}{177172}$

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B.O.M. For Master set # 18-18101

18-18101.cdr 23/JUL/02 BRH Updated 15/MAR/04 BRH

Parts list:

Front control arm bushing set: 18-3101

2 - 3397 Bushing, control arm.

2 - 7109 Bushing, strut rod.

2 - 7110 Bushing, strut rod.

2 - 2463 Bushing, control arm.

2 - 3398 Bushing, control arm.

1 - 17349 Installation Instructions.

Rear control arm bushing set: 18-3102

2 - 3390 Bushing, trailing arm.

16 - 3389 Bushing, lateral link.

4 - 8256 Bushing, trailing arm.

4 - 15.10.437.39 (.875" x .500" x 1.650" sleeve) 4 - 15.10.438.39 (.875" x .563" x 1.650" sleeve)

1 - 17350 Installation Instructions

Front sway bar bushing set: 18-5101

2 - 5620 1-1/8" I.D. Bushings.

Rear sway bar bushing set: 18-5102

2 - 5575 15mm I.D Bushings.

Tie rod boot set: 9.13101

2 - 13001

Grease: Formula 5 Prelube.

2 - 9.11101 grease tubs...

Misc:

1 - 17370 Parts list.

Packaging Instructions

All sleeves and instructions for each set must be packaged together in individual bags.

Fold the parts list # 17370 so the

"OPEN FIRST!!

On the Master set # 18.18101" Is clearly visible when packaged on skin packing card.