

# INSTRUCTION SHEET

For Set# 19-7101

**ENERGY**  
**SUSPENSION**®

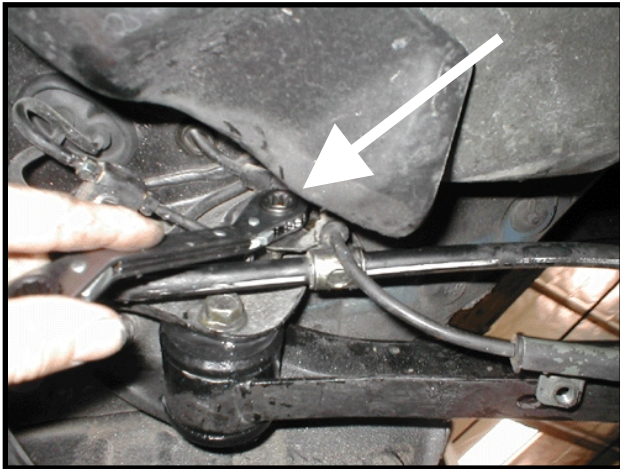
1131 VIA CALLEJON, SAN CLEMENTE, CA 92673

**Note:** It is recommended that this set be professionally installed if you are unfamiliar with this type of work, and a factory service manual be purchased prior to performing any work on your vehicle for proper disassembly, reassembly and torque specifications. These instructions are intended to be used as a guide and not to be a replacement for the factory service manual.

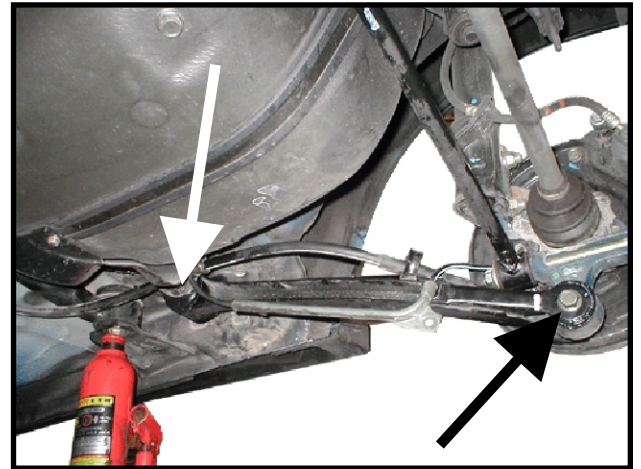
## Raise and properly support rear of the car.

1. Remove bolts on trailing arm for e-brake and sensor cable.
2. Remove bolt for cable hanger on the front position trailing arm drop down bracket. **Picture 1**
3. Break loose the front and rear through bolt on the trailing arm. **Picture 2**
4. Remove trailing arm bolts. Now remove arm.
5. Using a porta power, remove OEM rubber bushing from rear spindle. **Picture 3**
6. Using a press, remove OEM rubber bushing from front of trailing arm. **Picture 4**
7. Remove any burrs from inside of trailing arm and spindle.
8. Grease ID of trailing arm and spindle. Grease bushings and sleeves.
9. Insert bushings into arm and spindle, then insert sleeves.
10. Reinstall rear trailing arm and tighten all bolts to factory specs.

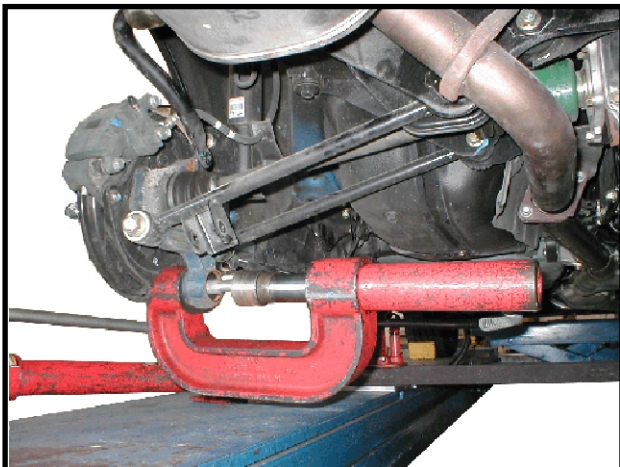
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Picture 1



Picture 2



Picture 3



Picture 4

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