

Installation Instructions for Set # 3-10102 63-82 Corvette

Parts list:

- 2 - 8052 Power steering ram bushings.
- 1 - 15.10.152.39 (.500"O.D. X .375" I.D. X 1.125" LG. sleeve)
- 2 - 15.03.01.39 (1.250"O.D. X .375" I.D. cup washer)
- 1 - 15.05.22.40 (3/8-16" slotted nut)
- 1 - 15.08.87.40(1/16" x 3/4" cotter pin)

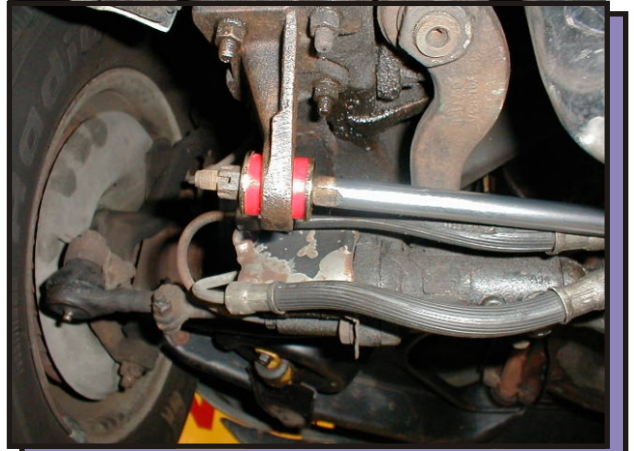
Remove cotter pin and slotted nut from steering ram. **Do not grip polished rod with any tools.** Remove old rubber bushings, washers and sleeve. Install new polyurethane bushings, washers and sleeve. Tighten new slotted nut until washer bottoms on the sleeve. Then turn nut until slot is aligned with hole in ram and insert new cotter pin.

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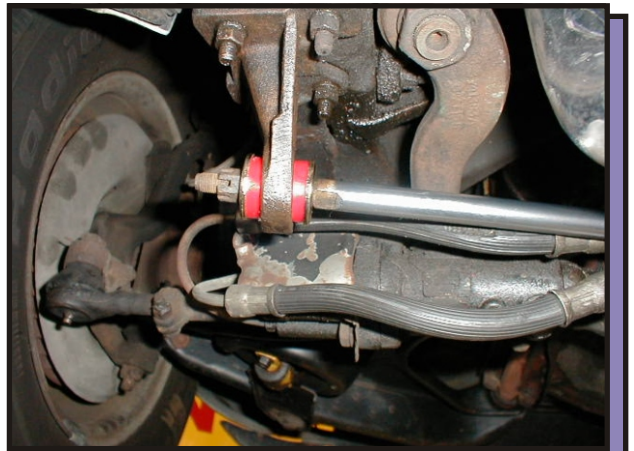
Remove cotter pin and slotted nut from steering ram. **Do not grip polished rod with any tools.** Remove old rubber bushings, washers and sleeve. Install new polyurethane bushings, washers and sleeve. Tighten new slotted nut until washer bottoms on the sleeve. Then turn nut until slot is aligned with hole in ram and insert new cotter pin.

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