

OPEN FIRST!!

Parts list for Master set # 3-18116 75-79 Camaro / 74-75 Firebird



1131 VIA CALLEJON, SAN CLEMENTE, CA 92673

17211

3/24/97 KN
Updated 12/JUN/02 BRH

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Parts list:

Energy Suspension recommends that a factory service manual be purchased prior to performing any work on your car or truck.

Transmission mount: 3-1108

- 1 - 1036 mount
- 1 - 15.08.10.39 backing plate
- 2 - 15.03.48.39 (7/16" lock washer)
- 4 - 15.03.42.39 (7/16" flat washer)
- 2 - 15.05.30.39 (7/16"-14 x 1" bolt)
- 1 - 17112 installation instructions

Front end control arm bushing set: 3-3105

- 2 - 3005 upper control arm bushings(rear pos.)
- 2 - 15.10.12.39(.812"O.D.x.681"I.D.x1.800"sleeve)
- 2 - 15.02.06.39 ("F" shells)
- 2 - 3012 upper control arm bushings (front pos.)
- 2 - 15.10.41.39 (.812"O.D. x .688"I.D. x 2.100" sleeve)
- 2 - 15.02.07.39 ("G" shells)
- 2 - 3010 lower control arm bushings (front pos.)
- 2 - 15.10.55.39 (.750"O.D. x .562"I.D. x 2.400" sleeve)
- 2 - 15.02.02.39 ("B" shells)
- 2 - 3009 lower control arm bushings (rear pos.)
- 2 - 15.10.55.39 (.750"O.D. x .562"I.D. x 2.400" sleeve)
- 2 - 15.02.03.39 ("C" shells)
- 1 - 17019 installation instructions

Rear leaf spring and shackle bushing set(for multi-leaf only): 3-2103

- 4 - 2013 spring bushings (main eye)
- 2 - 15.10.01.39 (.750"O.D. x .500"I.D. x 3.700" sleeve)
- 8 - 2015 bushings (shackle end)
- 1 - 17040 installation instructions

Rear leaf spring pad set: 3-6102 / 3-6103

- 2 - 6061 leaf spring par (upper)
- 2 - 6060 leaf spring pad (lower)
- 2 - 15.10.289.39 (.812" O.D. x .688"I.D. x .625"sleeve)

Front ball joint boot set: 9-13125

- 2 - 13009 ball joint boots
- 2 - 13010 ball joint boots

Body mount set: 3-4142

- 2 - 4001 bushings (bottom, position #1)
- 2 - 4002 bushings (top, position #1)
- 2 - 4003 bushings (top, position #3)
- 4 - 4004 bushings (bottom, position #2 & #3)
- 2 - 4005 bushings (top, position #2)
- 2 - 15.02.29.39 (1.282" O.A.L. Shells)
- 2 - 15.02.30.39 (1.495" O.A.L. Shells)
- 2 - 15.02.31.39 (1.410" O.A.L. Shells)
- 4 - 15.03.14.39 (.500"I.D.x 2.500"O.D. Washers)
- 4 - 15.03.24.39 (.625"I.D.x 2.500"O.D. Washers)
- 2 - 15.07.03.40 (1/2"-13 Nylock nuts)
- 2 - 15.05.41.39 (1/2"-13 x 2 1/2" grd. 5 bolts)
- 4 - 15.05.42.39 (5/8"-11 x 3" grd. 5 bolts)
- 1 - 17235 installation instructions

Parts list continued:

Front sway bar end link set: 9-8117

- 8 - 4806 end link grommets
- 8 - 15.03.01.39 cupped washers
- 2 - 15.10.21.39 (.562"O.D. x .375"I.D. x 2.600" sleeve)
- 2 - 15.05.04.39 (3/8"-16 x 7" bolt)
- 2 - 15.07.01.40 (3/8"-16 nut)

Tie rod boot set: 2 EA 9-13101

- 4 - 13001 tie rod boots

Grease: 2 - 9.11101 grease tubs

Additional parts available for your vehicle:

Front swaybar frame bushing set:

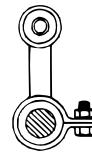
UNIVERSAL/MULTI. APP. SWAY BAR BUSHING SET NUMBERS

Greasable Set #	Sway Bar Diameter	Non-Greasable Set #
9-5154	5/8" (16mm)	9-5104
9-5155	11/16"	9-5105
9-5156	3/4" (19mm)	9-5106
9-5157	13/16"	9-5107
9-5158	7/8" (22mm)	9-5108
9-5159	23mm	9-5115
9-5160	15/16" (24mm)	9-5109
9-5161	1"	9-5110
9-5162	1 1/16"	9-5111
9-5163	28mm	9-5130
9-5164	1 1/8"	9-5112
9-5165	1 1/4"	9-5113
9-5166	32mm	9-5116
9-5167	1 5/16"	9-5114
9-5168	1 3/8"	9-5136

Complete rear swaybar bushing set:

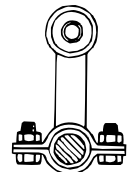
One bolt Clamp style

Bar dia.	set #
5/8"	3-5107
11/16"	3-5110
3/4"	3-5109
13/16"	3-5124
7/8"	3-5111
15/16"	3-5112
1"	3-5113



Two bolt Clamp style

Bar dia.	set #
9/16"	3-5103
5/8"	3-5104
11/16"	3-5165
3/4"	3-5106
13/16"	3-5123
7/8"	3-5105



Upper pull-through type bump-stop set:

set# 9-9139

Please refer to our newest catalog for more information on custom applications including bump stops, shock bushings, universal mounts, tie rod boots, ball joint boots, transmission mounts, etc. please ask to see our catalog at your place of purchase.

B.O.M. for Master set # 3-18116

3/27/97 KN
3-18116.cdr
Updated 12/JUN/02 BRH

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Transmission mount: 3-1108

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- 4 - 15.03.42.39 (7/16" flat washer)
- 2 - 15.05.30.39 (7/16"-14 x 1" bolt)
- 1 - 17112 installation instructions

Front end control arm bushing set: 3-3105

- 2 - 15.12.16.XX upper control arm bushings(rear pos.)
- 2 - 15.12.19.XX upper control arm bushings (front pos.)
- 2 - 15.12.18.XX lower control arm bushings (front pos.)
- 2 - 15.12.17.XX lower control arm bushings (rear pos.)
- 1 - 17019 installation instructions

Rear leaf spring and shackle bushing set(for multi-leaf only): 3-2103

- 4 - 2013 spring bushings (main eye)
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- 8 - 2015 bushings (shackle end)
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Rear leaf spring pad set: 3-6102 / 3-6103

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- 1 - 17235 installation instructions

Front sway bar end link set: 9-8117

- 2 - 15.12.01.XX

Parts list continued:

Tie rod boot set: 2 EA 9-13101

- 4 - 13001 tie rod boots

Grease:

- 2 - 9.11101 grease tubs

Misc.

- 1 - 17211 parts list

Packaging Instructions

All sleeves and  instructions for each set must be packaged together in individual bags.

Fold the Master parts list so the

**"OPEN FIRST!!
Parts list for
Master set # #-#####"**

is clearly visible when packaged on skin packing.