

# FLOWTECH™

**A Holley Performance Brand**

**53622FLT - 2 1/2" UNIVERSAL X-PIPE**  
**53623FLT - 3" UNIVERSAL X-PIPE**

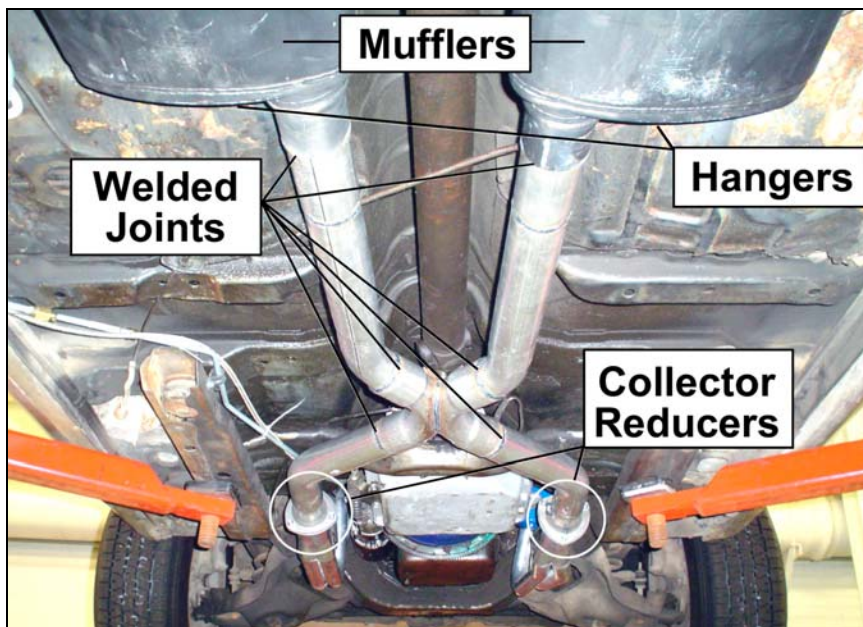
**NOTE: IT IS THE INTENT AND DESIRE OF THE MANUFACTURER THAT THIS PRODUCT BE USED IN COMPLIANCE OF ALL LOCAL, STATE, AND FEDERAL EMISSIONS LAWS AND REQUIREMENTS. Please refer to the Limitation of Liability.**

As a result of restricted room available in some engine compartments, you may experience a close fit to some body and chassis components. This is a normal condition. If this is the first time installing a set of headers, it may be timing consuming. While not complex, stick with it. As soon as you start your engine, the reward of the additional horsepower and performance will be well worth your efforts. Proper installation and periodic maintenance will result in the maximum performance and life of your **FLOWTECH™** headers.

**READ THESE INSTRUCTIONS CAREFULLY BEFORE STARTING:**

For the ease of installation, your vehicle must be raised a minimum of 24". **Warning:** Should you decide to install any exhaust product yourself, be warned that the original equipment jack that came with the vehicle is intended for emergency use only. The use of a frame jack, in conjunction with a floor jack, as the main support is highly recommended to minimize the accidental dropping of a vehicle while the installation proceeds. **Never go under a vehicle that is supported by only a bumper jack!**

**NOTE:** Some cutting and welding tools will be required for this installation.



**Flowtech™ recommends that all joints be welded for support and a leakproof installation.**

How did we do? Your questions and comments are always welcome at **FLOWTECH®**. Our technical service department is open Monday through Friday, during the hours of 7:00 a.m. until 5:00 p.m. Central Time. We can be reached at:

**TECHNICAL SUPPORT**

**TOLL FREE: 1-866-GOHOLLEY**

**PHONE: 270-781-9741 • FAX: 270-781-9772**

**For online help, please check the Tech Service section of our website:  
[www.holley.com](http://www.holley.com)**

**LIMITATION OF LIABILITY - DISCLAIMER:** The regulation of emissions production, noise levels, and safety standards is undertaken by the federal government, each of the fifty state legislatures, and by many local municipalities, towns, and counties.

**FLOWTECH®** makes no warranties of merchantability, of fitness for particular purpose, or that its products are approved for general use, or that its products comply with laws, regulations, or ordinances in the states where they may be sold to the ultimate purchaser, the consumer.

Unless expressly stated to the contrary in the accompanying catalog, instruction sheet, or price list, the entire risk as to the conformity of any company product in any such state and as to repair should the product prove to be defective or non-conforming, is on the retail purchaser, the buyer, the ultimate consumer, of such product and it is not upon the seller, distributor, or manufacturer.

In the connection, retail purchaser, the buyer, the ultimate consumer assumes the burden of the entire cost of any and all necessary service, alterations, or repair.

**THE FOREGOING STATEMENT LIMITS THE LIABILITY OF THE MANUFACTURER.**

California vehicle code sections 27156 and 38391 prohibit the advertising, offering for sale, or installation of any device which modifies a vehicle's emissions control system unless exempted. Unless otherwise noted, **FLOWTECH®** has not received an exemption from these code sections and are not legal for sale or use in California on vehicles originally equipped with catalytic converters. It is illegal, except for racing vehicles, which may never be driven upon a highway, to remove or otherwise render inoperative any emissions control device on regulated motor vehicles (check the catalog listings to ensure proper applications). In the other 49 states, unless otherwise noted, **FLOWTECH®** Off-Road "Racing Only" X-Pipes are not legal for pollution-controlled motor vehicles, except for racing vehicles, which may never be used upon a highway and are not intended or applicable for highway use.

**P/N 53622-3901FLT**  
**Revised 12-17-03**