

FLOWMASTERTM

4 PIECE UNIVERSAL TAILPIPE

2 $\frac{1}{4}$ " KIT #15900

2 $\frac{1}{2}$ "KIT #15901

3"KIT #15902

3 $\frac{1}{2}$ "KIT #15903

4"KIT #15929

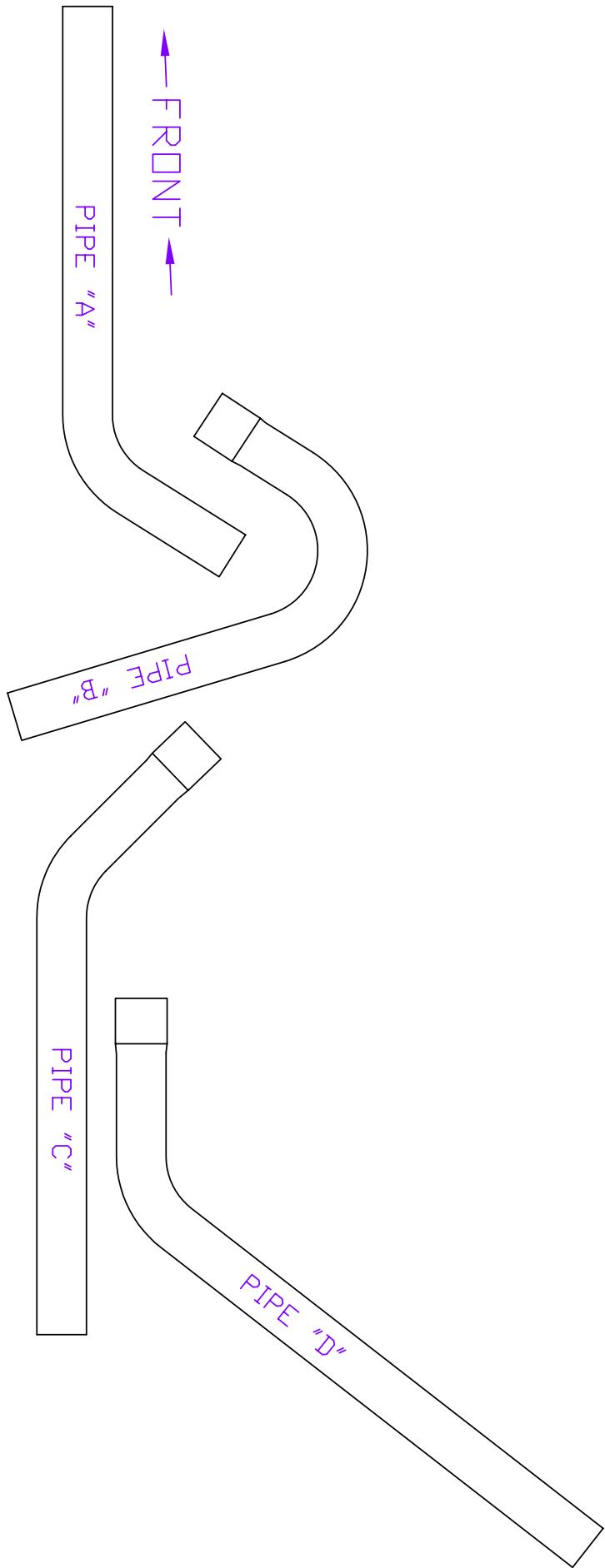
NOTES:

Due to the universal nature of this kit, some trimming of the individual pipes is required for installation. When trimming material off of the various pipes, we recommend that you leave the pipes slightly long when initially assembling the system. After the system is into its rough position go back and carefully measure and trim the pipes for the final fit. Also, when assembling the pipes, keep in mind that each slip-fit connection can be rotated to allow for an extremely wide variety of paths for the system. This is what allows the kit to be used for both right and left side exhaust systems. If this is the first time that you have installed one of these systems, it may be helpful to assemble the pipes on the floor and experiment with its possibilities before you begin on the vehicle.

TYPICAL INSTALLATION:

1. Place muffler in desired location under vehicle.
2. Hold up pipe "A" behind the muffler outlet and measure the amount of tubing that needs to be trimmed (or added) to allow the pipe to clear the rear axle. After trimming, insert the pipe into the muffler outlet.
3. Hold pipe "B" up over the axle and slip onto pipe "A". Pipe "A" may need to be measured and trimmed again in order to provide a proper fit.
4. Slip pipe "C" onto the rear of pipe "B". The rear of pipe "B" will usually need to be measured and trimmed to provide a proper fit. At this point, if a straight out exit at the bumper is desired, an extension or tip can be added to the rear of pipe "C" (if this is the case, pipe "D" can be discarded.)
5. If a side out exit is desired, slip pipe "D" onto the rear of pipe "C". Measure and trim both pipes "C" and "D" as required.
6. Muffler clamps may be used to secure the pipe connections, however if possible, we recommend that the slip fit connections be welded for a more "finished" system.
7. This system should be well supported with good quality rubber hangers, in at least two positions. Try to avoid supporting the system too rigidly, as this can lead to excessive interior noise and unnecessary stress on exhaust components such as gaskets and head pipes.

4 pc. UNIVERSAL TAILPIPE KITS



PACKING LIST

2-1/4" KIT #15900	2-1/2" KIT #15901	3" KIT #15902	3-1/2" KIT #15903	4" KIT #15929
"A" PIPE#16484	"A" PIPE#16057	"A" PIPE#26033	"A" PIPE#36074	"A" PIPE#46070
"B" PIPE#16485	"B" PIPE#16058	"B" PIPE#26034	"B" PIPE#36075	"B" PIPE#46071
"C" PIPE#16486	"C" PIPE#16059	"C" PIPE#26035	"C" PIPE#36076	"C" PIPE#46072
"D" PIPE#16487	"D" PIPE#16060	"D" PIPE#26036	"D" PIPE#36077	"D" PIPE#46073