10973 08-10 SCION XB



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Stainless Steel Bumper Vents 2 Pc.

TOOLS REQUIRED

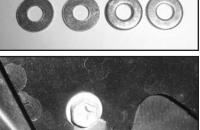
Socket and Ratchet Set Drill Motor and Drill Bits

PARTS LIST

- (4) #10 Flat Washers
- (4) 6/32" Nylon Lock nuts
- (1) Bumper Vent Set 2 Pc.



PLEASE READ AND UNDERSTAND ALL INSTRUCTIONS BEFORE INSTALLATION. Auto makers offer varied models to each vehicle and occasionally manufacture more than one body style of the same model. To assure your part is correct; our tech department can be contacted at tech@ trexbillet.com to verify fitment or assist with tech questions. All other inquires can be directed to info@trexbillet.com. In the event you do not have internet access please call 1-800-287-5900.



Step 1 Installation

From underneath the front of the vehicle, locate the bolt on each corner that holds the bumper cover and the lower cover together. Remove this bolt to gain access to the rear of the bumper area (Fig 1). Take the bumper grille and hold it up to the bumper cover, mark the area where the threaded studs contact the bumper cover, you will need to drill a hole there for the threaded studs to go through (Fig 2). After you drill the holes take the grilles and install them into the bumper openings with the threaded studs protruding through the holes that you drilled (Fig 3). Now reach up through the bumper cover/lower cover area where you removed the bolt and install a flat washer and 6/32" nylon lock nut on each of the threaded studs and tighten (Fig 4). Reinstall the bolt that holds the bumper cover and lower cover. Installation complete.

