

T-REX

Billet Grilles

20425

**04-06 DODGE
DURANGO
BILLET INSERT**

20425

**04-06 DODGE
DURANGO
BILLET INSERT**

04-06 DODGE DURANGO **4 PC LOOK INSERT**

Tools Required:

Phillips / Slotted Screwdrivers
Die Grinder
Drill & 1/8" Drill Bit
Rivet Gun

Hardware / Parts List (bolt-on):

4 Billet Inserts (9 bars each)
16 1/8 Rivets
16 #6 Washers

Read and understand instructions before attempting installation

Step1

Open the hood and remove the factory plastic radiator cover. Use your hand or slotted screwdriver to pry or pull the plastic fasteners up. From below the bumper, remove the four plastic fasteners along the bottom of the grille. Now remove the four bolts on top of the core support. Next unclip the plastic fasteners on the sides of the grille shell. Use a screwdriver to depress the clips (there are two fasteners on each side). Now remove the factory grille from the vehicle. The factory grille has two plastic inserts. Break or grind the clips with a die grinder. Then remove the two inserts by hand.

Step2

From the rear of the grille shell, match the billet inserts to the openings. Note the four tabs on each insert. These tabs align with the factory insert mounting pads. Use a die grinder to smooth each mount pad down. Hold each insert firmly in place and drill a 1/8" hole at each tab. Do not to drill through the grille face.

Step3

Place each insert back in the shell. Align the mounting holes. Now rivet the billets in place with a #6 washer at each rivet.

Step4

Now re-install the grille shell and radiator cover back onto the vehicle. *Thank you for purchasing a T-Rex billet grille. 6/15/07*