

54541
04-11 FORD
F650/750



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UPPER CLASS SERIES MESH GRILLE

TOOLS REQUIRED:

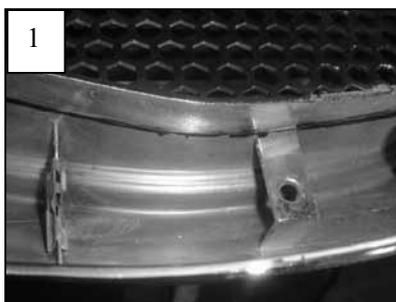
Phillips / Slotted Screwdrivers
10mm, 5/16", 3/8" Sockets
Needle Nose Pliers

PARTS LIST:

3	Mesh Grille (Center)	24	10-32 Nylon Lock Nuts	4	1/4"x1" Bolts
2	Mesh Inserts (Side)	1	Mesh Grille Bumper	4	1/4" Lock Nuts
24	1/2" X 1/2" L Brackets	4	Custom Brackets	4	1/4" Flat Washers
		4	1/4" Nuts		

Step 1

Read and understand all instructions before attempting the install of this grille. Be sure that the package of hardware matches the hardware list as listed above. Next, test fit the T-REX grille to the vehicles factory openings. You are now ready for the install:

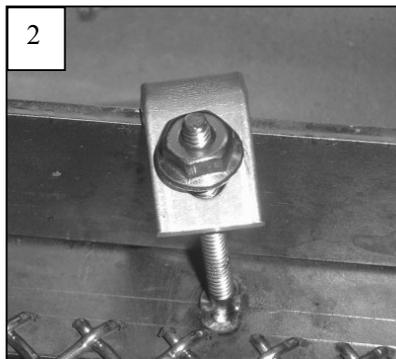


Step 2

Open the hood; remove the factory grille. Pry the lower grille assembly to release the clips securing the grille assembly to the hood.

Step 3

Place the factory grille onto a soft surface. If the factory grille comes with a factory mesh center grille; remove. Flip the factory grille over. The side grilles on the factory grille must be cut. Draw a line 3/4" down from the top of the vent. Cut at this line and remove [1]. Sand down the edges till smooth. Repeat on the other side.



Step 4

Install the upper center grille. From the backside of the grille; place an L bracket and nylon lock nut on each stud. Making sure that the grille is centered into the shell; tighten the hardware [2]. Repeat this on the remaining center grilles.

Step 5

Insert the side grille inserts into the shell. From the backside place an L bracket and nylon lock nut on each stud [2]. Center the grille and tighten.

Step 6

Re-tighten hardware. Re-install the grille assembly onto the vehicle.

Step 7

Insert the bumper mesh grille on the inside of the bumper opening. Take the 4 custom brackets and install them with the end with the hole in it on the bottom. Use the (4) 1/4" flat washers on the 4 bolts, insert them through the holes in the brackets and through the holes in the lower lip of the bumper. On the bottom of the bumper install the lock washers and nuts and tighten with the bracket facing forward applying pressure to the mesh to keep it secure against the inside of the bumper (Fig 3). Installation complete.

