

# 6325461

## 2011 FORD SUPER DUTY



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### 11-13 FORD SUPER DUTY

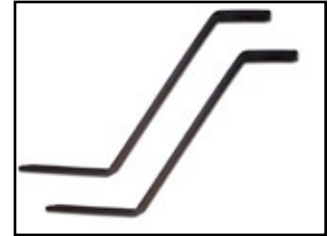
### Torch Bumper Grille Kit

**TOOLS REQUIRED:**

Socket & Ratchet Set

**PARTS LIST**

- (2) Super Duty Custom Brackets
- (1) Bumper Mesh
- (1) Light Bar Assembly w/ brackets attached
- (4) 1/4"X1" Hex Head Bolts
- (4) 1" Fender Washers
- (4) 1/4" Lock Washers
- (4) 1/4" Nuts



**PLEASE READ AND UNDERSTAND ALL INSTRUCTIONS BEFORE INSTALLATION.** Auto makers offer varied models to each vehicle and occasionally manufacture more than one body style of the same model. To assure your part is correct; our tech department can be contacted at [tech@trexbillet.com](mailto:tech@trexbillet.com) to verify fitment or assist with tech questions. All other inquires can be directed to [info@trexbillet.com](mailto:info@trexbillet.com). In the event you do not have internet access please call 1-800-287-5900.

**Step 1**

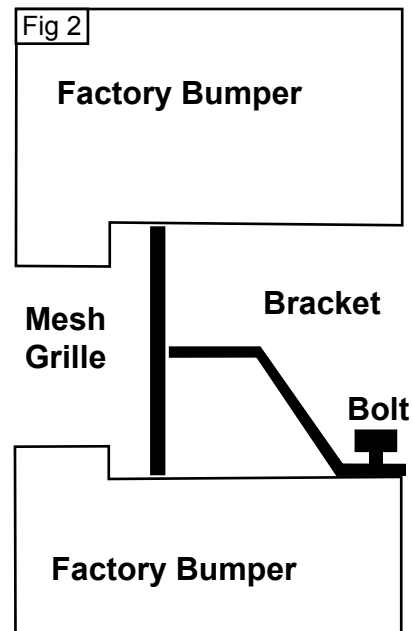
Remove the 2 bolts on the outer edges in the factory bumper opening (Fig 1).



Fig 1

**Step 2**

From underneath the vehicle, take the bumper mesh and insert it from behind the bumper into the factory bumper opening.



**Step 3**

While holding the bumper mesh up against the inside of the bumper, take the two brackets that came in the hardware bag and the bolts you removed from the factory bumper and insert them through the end of the bracket with the hole in it. The end of the bracket with a small notch in it will press against the mesh grille, tighten the bolts (Fig 2).

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## Step 4

Now you will install the light bar. From underneath the vehicle take the lightbar assembly with the brackets attached and insert it through the back of the mesh bumper grille opening (Fig 3). The brackets on the light bar will bolt to the inside lip of the bumper opening. Locate the two holes in the top lip of the bumper opening and line them up with the holes in the light bar brackets, insert the bolts through the holes and install the washers and nuts on the back (Fig 4). You can adjust the angle of the light bar by loosening the bolts on the sides of the light moving the light bar and tightening the bolts. Installation complete.



Fig 3

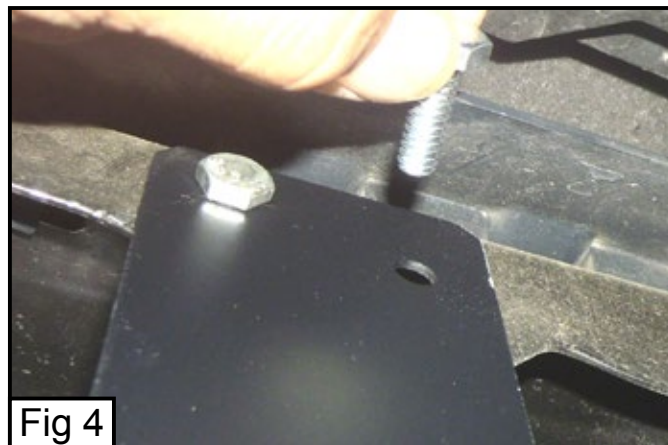


Fig 4