

6394521
2013 DODGE RAM
2500/3500 HD



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2013 DODGE RAM 2500/3500 **Torch Series Bumper**

TOOLS REQUIRED:

Flathead Screwdriver
Socket Set

PARTS LIST

(2) 1/4" Lock Washers
(2) 1/4" Flat Washer
(2) 1/4" - 20 Nuts



PLEASE READ AND UNDERSTAND ALL INSTRUCTIONS BEFORE INSTALLATION. Auto makers offer varied models to each vehicle and occasionally manufacture more than one body style of the same model. To assure your part is correct; our tech department can be contacted at tech@trexbillet.com to verify fitment or assist with tech questions. All other inquires can be directed to info@trexbillet.com. In the event you do not have internet access please call 1-800-287-5900.

Step 1 Grille Removal

Remove four plastic pop clips from the top of the plastic radiator cover (Fig 1). Remove the radiator cover. Remove four 10mm bolts from the top of the factory grille where it attached to the core support (Fig 2). Pull the factory grille from the bottom corner edges up and forward, there are several clips along the bottom of the factory grille that must release. Remove the factory grille.



Step 2 Installation

Install the torch light bar into the factory bumper opening with the brackets on the light bar pointed upward (Fig 3). On the back side of the bumper at the top are two holes in the lip, the two threaded studs on the brackets of the light bar will insert through the holes. From above the bumper find the two threaded studs and install the flat washers and lock washers onto the threaded studs along with the 1/4" nuts, tighten (Fig 4). Reinstall the factory grille onto the vehicle in the reverse order of removal. Installation complete.

