

6395651-BK
09-14 FORD
RAPTOR



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Torch Side Bumper Lights - 2 Pc. Bracket Kit

TOOLS REQUIRED:

Socket & Ratchet Set
Torx Bit Set

PARTS LIST:

(2) Bolt on Bracket
(4) Grade 8 Cap Screws
(4) 1/2" Lock Washer



PLEASE READ AND UNDERSTAND ALL INSTRUCTIONS BEFORE INSTALLATION. Auto makers offer various models of each vehicle and occasionally manufacture more than one body style of the same model. To assure your part is correct; our tech department can be contacted at tech@trexbillet.com to verify fitment or assist with tech questions. All other inquiries can be directed to info@trexbillet.com. In the event you do not have internet access please call 1-800-287-5900.

Bumper Light Installation

Step 1

Insert the LED bolt on bracket into the bumper reinforcement behind the front bumper driver side. (Fig 1). Make sure the welded hex nuts are pointing up.



Step 2

Line up the threads of to the two holes on the the metal reinforcement. (Fig 2).



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Step 3

Take your LED light assembly (not included) and insert it into the driver side bumper opening, from under the vehicle (Fig 3).



Step 4

Line up the holes of the assembly plate with the hex nut threads you inserted on step one. Screw in the 1 inch hex bolt with a lock washer to each hole (Fig 4). Adjust the LED, and tighten the hex bolt. Repeat on the passenger side. Installation complete.

