

**6395661**  
**09-14 FORD**  
**RAPTOR**



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## **09-14 FORD RAPTOR** **Torch Bumper Grille**

### **TOOLS REQUIRED:**

Socket & Ratchet Set  
Torx Bit Set

### **PARTS LIST:**

1-Left Light Bracket  
1-Right Light Bracket  
2-1/4"x1-1/2 flat washer  
2- 1/4" lock washer  
2- 1/4" nuts



**PLEASE READ AND UNDERSTAND ALL INSTRUCTIONS BEFORE INSTALLATION.** Auto makers offer various models of each vehicle and occasionally manufacture more than one body style of the same model. To assure your part is correct; our tech department can be contacted at [tech@trexbillet.com](mailto:tech@trexbillet.com) to verify fitment or assist with tech questions. All other inquiries can be directed to [info@trexbillet.com](mailto:info@trexbillet.com). In the event you do not have internet access please call 1-800-287-5900.

### **Factory Bumper Grille Removal**

#### **Step 1**

Remove 4 factory screws from the top inner edge of the bumper factory grille using a 7/32 socket (Fig 1). Remove the factory bumper grille from the vehicle.



### **Step 2 Torch Bumper Grille Installation**

Insert the Torch Bumper Grille to the bumper center opening (Fig 2).



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**Step 3**

Insert the welded studs on the back of the torch grille brackets through the factory metal plate holes (Fig 3).



**Step 4**

From behind the factory metal back plate install a 1" flat washer on each of the studs followed by a lock washer and 1/4" nut. (Fig 4). Adjust the angle of the LED light. Tighten the 1/4" nuts. Installation complete.

