GIBSON
PERFORMANCE EXHAUST SYSTEMS
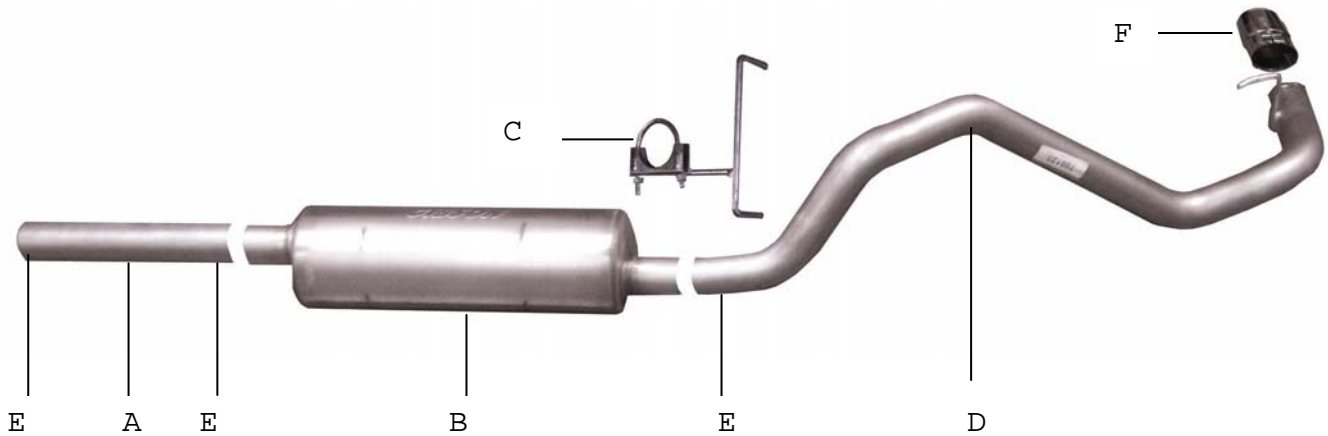
INSTRUCTION MANUAL
CAT-BACK SINGLE EXHAUST
98-00 TOYOTA TACOMA & TRD 3.4L 2/4WD
EXTENDED CAB, SHORT BED
PART # 18200

ITEM	PART #	QTY	DESCRIPTION
A	700130	1	2-1/2 HEADPIPE
B	788200	1	SUPERFLOW MUFFLER
C	4129	1	REAR MUFFLER HANGER
D	700127	1	2.5″ OVERAXLE TAILPIPE
E	5757	3	2-1/2″ CLAMP
F	500361	1	3″ STAINLESS TIP

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at 1-800-528-3044, Monday through Friday, 8:00 am to 5:00 PM 1205

EXHAUST INSTRUCTIONS KIT#18200

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACKSTANDS WHEN UNDER THE VEHICLE, SET PARKLING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES.
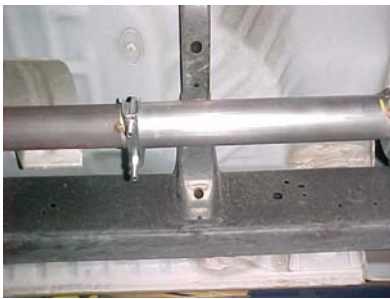**DO NOT WORK WITH HOT PIPES!!!**

SUGGESTED TOOLS:
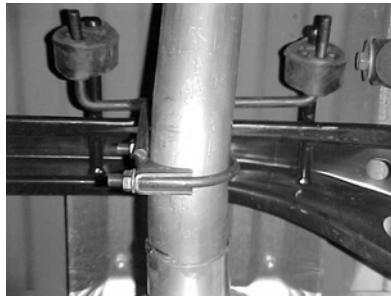9/16″ SOCKET, ½″ WRENCH, HACKSAW, JACKSTANDS, WD-40

TACOMA: CUT STOCK EXHAUST 17-1/2″ IN FRONT OF THE STOCK MUFFLER
PRE-RUNNER TRD: CUT 16-1/2″ IN FRONT OF THE STOCK MUFFLER

LAY OUT THE GIBSON EXHAUST AND COMPARE PART NUMBERS WITH THE MANUAL. LEAVE ALL FACTORY RUBBER GROMMETS IN PLACE. FOR EASIER REMOVAL OF HANGERS SPRAY WD-40 ON THEM. CUT THE TAILPIPE BEHIND THE MUFFLER TO REMOVE STOCK EXHAUST

SLIDE THE HEADPIPE ONTO THE STOCK HEADPIPE ATTACHING CLAMP # E.

INSTALL REAR MUFFLER HANGER #C TO SUPPORT THE TAILPIPE.THE BOLTS FROM THE OE HANGER WILL BE FACING THE DRIVERSIDE. THIS HANGER ATTACHES TO THE TAILPIPE, NOT THE MUFFLER.DO NOT TIGHTEN.

THEN INSTALL THE MUFFLER ON HEADPIPE #A NO LESS THAN 1-1/2″ TO 2″ USING CLAMP #E. THE MUFFLER OUTLET WILL BE CLOCKED AT 12 O'CLOCK POSITION. INLET OF MUFFLER HAS LOUVERS FACING THE MOTOR. DO NOT TIGHTEN.

INSTALL WELDED HANGER INTO GROMMET.

INSTALL OVERAXLE TAILPIPE # D INTO THE MUFFLER, ATTACH CLAMP # E. DO NOT TIGHTEN

INSTALL THE STAINLESS TIP. USE A STAINLESS STEEL OR ALUMINUM CLEANER AND ANY SCOTCH BRITE PAD TO CLEAN. NOW TIGHTEN ALL HANGERS AND CLAMPS.

MAKE SURE YOU HAVE A MINIMUM OF A 1″ CLEARANCE FROM ALL BRAKE LINES, FUEL LINES, TIRES, SHOCKS, ETC…