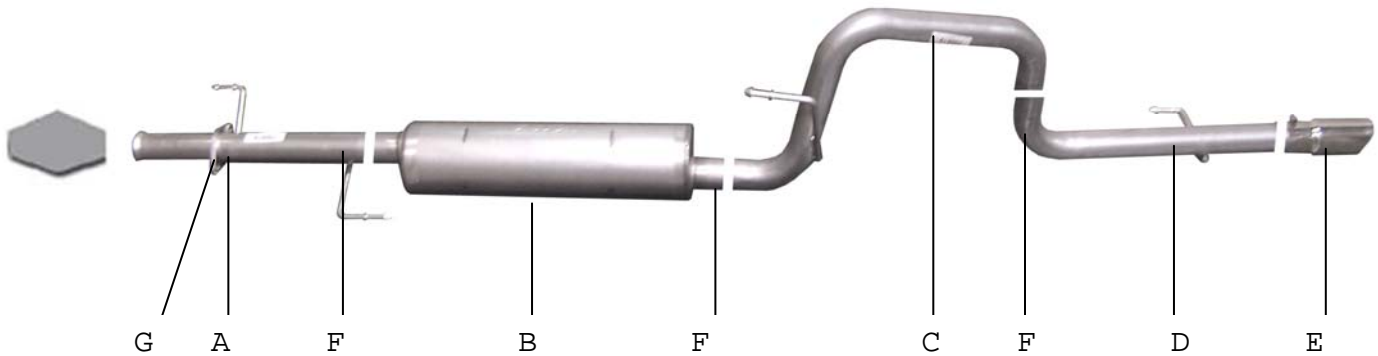




INSTRUCTION MANUAL

CAT-BACK SINGLE EXHAUST

2005 TOYOTA 4 RUNNER 4.7L 4DR 4WD
PART # 18708



ITEM	PART #	QTY	DESCRIPTION
A	700733	1	2.5" HEADPIPE W/FLANGE #GP-532 w/ Hangers
B	788500	1	SUPERFLOW MUFFLER
C	700619	1	2.50" TAILPIPE W/ WELDED HANGER
D	700620	1	2.50" EXIT PIPE W/ WELDED HANGER
E	500374	1	3.50" STAINLESS TIP
F	5757	3	2.50" CLAMP
G	BO-1036	1	BOLT KIT FOR HEADPIPE FLANGE

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at 1-800-528-3044, Monday through Friday, 8:00 am to 5:00 PM 0705

EXHAUST INSTRUCTIONS KIT#18708

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACKSTANDS WHEN UNDER THE VEHICLE, SET PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES. **DO NOT WORK WITH HOT PIPES!!!**

SUGGESTED TOOLS:

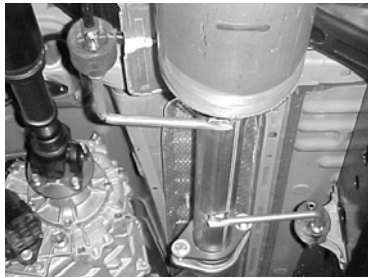
1/2", 9/16", 14MM, 17MM SOCKET, 1/2" WRENCH, HACKSAW, JACK STAND, WD-40



Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual. **To remove the stock exhaust remove, it from the 2-bolt flange, just in front of the muffler.** Then cut your tailpipe off behind your factory muffler.



Install the over axle tailpipe #C into the muffler 1-1/2" to 2". Secure to the muffler using clamp #F. **DO NOT TIGHTEN.** Insert welded hanger into rubber grommet.



Install head pipe # A on to your existing stock 2 bolt flange. Use hardware kit #G, to secure. **DO NOT TIGHTEN.** Insert welded hanger into rubber grommet.



Install the exit pipe #D on the tailpipe. Secure together with clamp #F. **DO NOT TIGHTEN.** Roll the exit pipe until it is at the correct angle for your truck. Insert welded hanger into rubber grommet.



Install muffler #B onto head pipe #A 1-1/2" to 2" with the louvers facing towards the converter. Use a jack stand to support the muffler. Use clamp #F to secure the head pipe. Outlet of muffler will be at the 6 o'clock position. **DO NOT TIGHTEN.** Muffler inlet is looking into the louvers.



Install stainless steel tip. Clamp down. When you have everything in place, firmly tighten all bolts and clamps down securely. To clean stainless steel cleaner and Scotch Brite pad.

MAKE SURE YOU HAVE A MINIMUM OF A 1" CLEARANCE AWAY FROM ALL RUBBER BRAKE LINES, TIRES, SHOCKS, FUEL LINES, ETC.