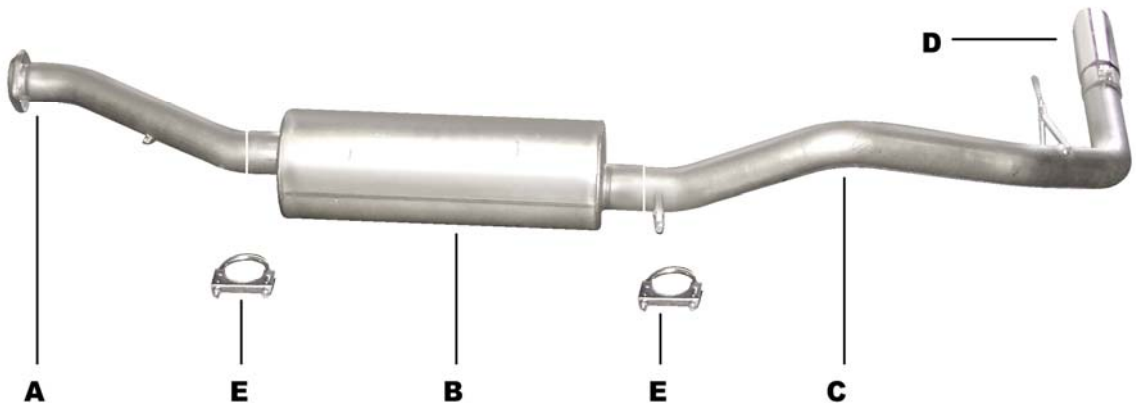
GIBSON
PERFORMANCE EXHAUST SYSTEMS

INSTRUCTION MANUAL
CAT-BACK SINGLE EXHAUST
00-06 TAHOE, YUKON, DENALI 4.8L-5.3L 2/4WD
02-06 ESCALADE 5.3L 2WD

PART # 315559



ITEM	PART #	QTY	DESCRIPTION
A	700557	1	3" HEADPIPE W/FLANGE# GP-115
B	788824	1	SUPERFLOW MUFFLER
C	700558	1	3" OVERAXLE TAILPIPE
D	500360	1	3-1/2" STAINLESS STEEL TIP
E	OHD300	2	3" CLAMP

Thank you for purchasing our GIBSON EXHAUST SYSTEM for you vehicle. If you need further assistance, please do not hesitate to call our Technical Department at 1-800-528-3044 Monday through Friday, 8:00 am to 4:30 pm.
1205

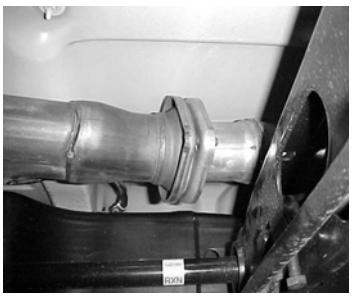
EXHAUST INSTALLALATION #315559

WHEN INSTALLING THE GIBSON EXHAUST MAKE SURE TO USE ALL THE PROPER SAFETY PRE-CAUTIONS. USE A JACK STAND WHEN UNDER THE TRUCK, SET PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES. **DO NOT WORK WITH HOT PIPES!**

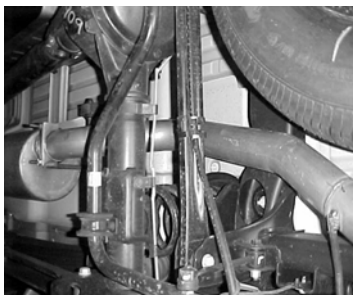
SUGGESTED TOOLS:

15MM SOCKET, 9/16" SOCKET, ½"WRENCH & SOCKET, JACKSTANDS, AND HACKSAW, WD-40

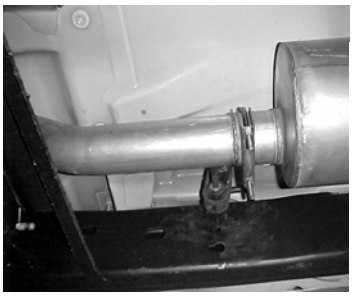
LAY OUT THE GIBSON EXHAUST ON THE FLOOR SO IT LOOKS LIKE THE DRAWING AND COMPARE THE PIPE NUMBERS TO THE MANUAL NUMBERS



FOR AN EASIER REMOVAL OF THE FACTORY EXHAUST CUT THE TAILPIPE BEHIND THE REAR MUFFLER HANGER. THEN UNBOLT THE FLANGE BEHIND THE CONVERTER. **KEEP THE BOLTS FOR YOU WILL REUSE THEM.** USE WD-40 ON ALL HANGERS. LEAVE ALL FACTORY RUBBER GROMMETS IN PLACE.



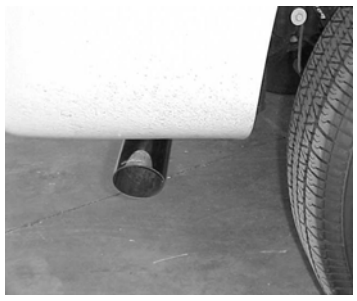
INSTALLTHE OVER AXLE TAILPIPE #C INTO THE OUTLET OF THE MUFFLER 1 ½" TO 2". DO NOT TIGHTEN.



BOLT HEADPIPE #A RE-USING THE FACTORY NUTS. DO NOT TIGHTEN. INSTALL HANGER #G ONTO HEAD PIPE. SLIDE HANGER INTO RUBBER GROMMENT.

USE CLAMP #E TO SECURE THE PIPE TO THE MUFFLER. DO NOT TIGHTEN. INSERT WELDED HANGERS INTO RUBBER GROMMETS.

INSTALL MUFFLER WITH THE INSIDE LOUVERS FACING FORWARD TOWARDS THE CONVERTER. USE CLAMP #E AT THE INLET OF THE MUFFLER. DO NOT TIGHTEN. MUFFLER OUTLET WILL BE POSITIONED AT ABOUT 11 O'CLOCK. THE MUFFLER INLET IS LOOKING INTO THE LOUVERS.



INSTALL THE STAINLESS STEEL TIP. USE ANY ALUMINUM OR STAINLESS CLEANER TO POLISH YOUR TIP.NOW, FIRMLY TIGHTEN ALL CLAMPS, HANGERS AND FLANGE.

MAKE SURE YOU HAVE A MINIMUM OF 1" CLEARANCE FROM ALL BRAKE LINES, FUEL LINES, SHOCKS, TIRES, ETC.