



# INSTRUCTION MANUAL

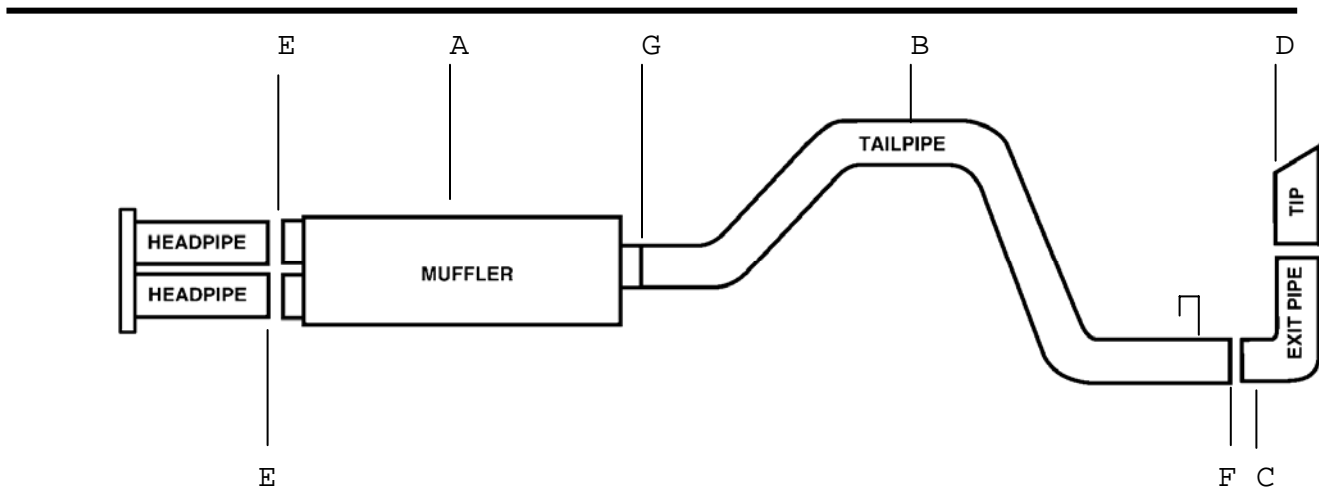
## CAT-BACK SINGLE EXHAUST SYSTEM

### 94-02 DODGE 8.0L,V10 TRUCK 2/4WD

### EXTENDED CAB-SHORT BED

### DUAL CONVERTER

**PART # 316511**



ITEM	PART #	QUANTITY	DESCRIPTION
A	789800-D	1	SUPERFLOW MUFFLER
B	700231	1	3" OVERAXLE PIPE W/WELDED HANGER
C	50032R-6	1	3" TURNOUT PIPE
D	500360	1	3.5" STAINLESS TIP
E	5756	2	2-1/4" CLAMP
F	0HD300	1	3" CLAMP
G	40086	1	REAR MUFFLER HANGER

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle.  
 If you need further assistance, please do not hesitate to call our  
 Technical Department at (800) 528-3044, Monday through Friday, 8:00 am  
 to 5:00 pm. #0904

# EXHAUST INSTALLATION

## PART #316511 W/DUAL CONVERTERS

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACKSTANDS WHEN UNDER TRUCK, SET PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES AND GLOVES. **DO NOT WORK WITH HOT PIPES!.**

### SUGGESTED TOOLS:

**JACKSTAND, 15MM SOCKET, 9/16 SOCKET, 1/2 WRENCH, 1/2 SOCKET**

1. LAY OUT THE GIBSON EXHAUST SYSTEM ON THE FLOOR SO IT LOOKS LIKE THE DRAWING.
2. UNCLAMP YOUR STOCK MUFFLER AND TAILPIPE AND REMOVE, LEAVING ALL RUBBER GROMMETS IN PLACE. **NOTE:** ON REAR O.E. HANGER, YOU WILL NEED TO REMOVE THE FRONT RUBBER!
3. CONNECT MUFFLER #A WITH INLET TOWARDS THE CONVERTER. USE A JACK STAND TO SUPPORT THE MUFFLER AND CONNECT #E CLAMPS.
4. INSTALL THE OVERAXLE TAILPIPE #B AND CONNECT TO THE MUFFLER, USING #G HANGER/CLAMP. (DO NOT TIGHTEN). INSERT WELDED HANGER INTO RUBBER GROMMET.
4. INSTALL THE TURNOUT PIPE # C AND CLAMP USING # F.
5. INSTALL THE STAINLESS STEEL TIP.
6. WHEN YOU HAVE EVERYTHING IN PLACE, FIRMLY TIGHTEN ALL BOLTS AND CLAMPS DOWN SECURELY.

**MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL PIPES, SHOCKS, TIRES, BRAKE & FUEL LINES, ETC.**