GIBSON
PERFORMANCE EXHAUST SYSTEMS
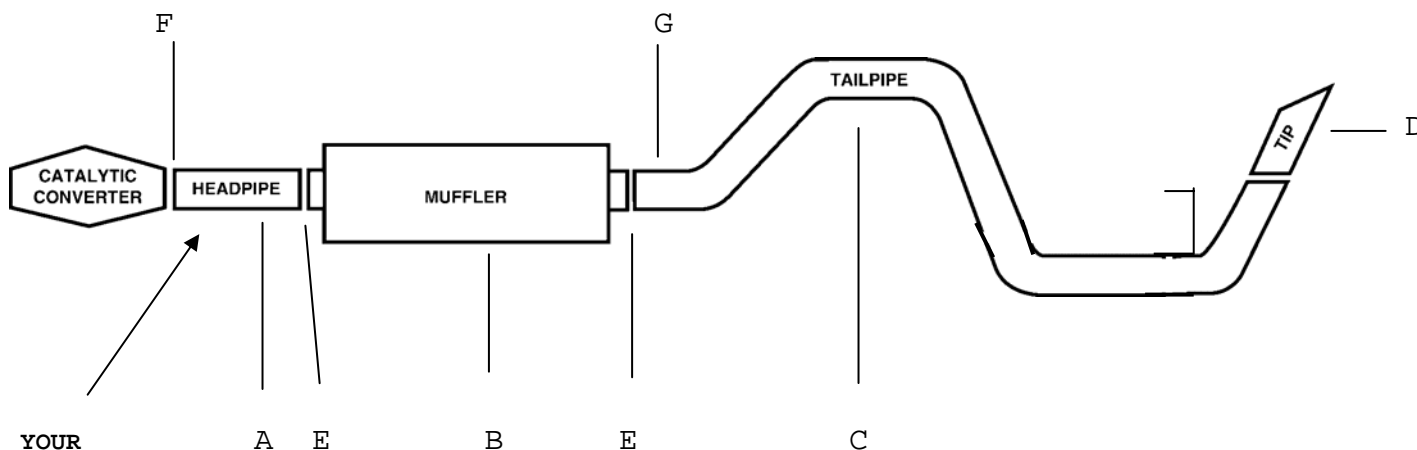
INSTRUCTION MANUAL
CAT-BACK SINGLE EXHAUST
94-97 DODGE TRUCK 3.9L, 5.2L, 5.9L, 2/4WD
STANDARD CAB-EXTENDED CAB, SHORT & LONG BED

PART # 316578

F   G

CATALYTIC CONVERTER   HEADPIPE   MUFFLER   TAILPIPE   TIP   D

YOUR EXISTING HEADPIPE-DO NOT REMOVE

A E   B   E   C

ITEM	PART #	QUANTITY	DESCRIPTION
A	2506	1	3" HEADPIPE
B	788025	1	SUPERFLOW MUFFLER
C	700451	1	3" OVERAXLE TAILPIPE
D	500360	1	3-1/2" STAINLESS TIP
E	OHD300	2	3" CLAMP
F	5757	1	2-1/2" CLAMP
G	500354	1	REAR MUFFLER HANGER

WILL NOT FIT ON HEAVY DUTY SERIES
WILL NOT FIT IF PASSANGER SHOCK IS BEHIND THE REAR AXLE

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at (800) 528-3044, Monday through Friday, 8:00 am to 5:00 pm. 0903

EXHAUST INSTALLATION #316578

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE PROPER SAFTEY PRECAUTIONS. USE JACK STANDS WHEN UNDER THE TRUCK, SET PARKING BRAKE, BLOCK TIRES AND USE SAFTEY GLASSES AND GLOVES.**DO NOT WORK WITH HOT PIPES!**

SUGGESTED TOOLS:

HACKSAW, JACKSTAND, ½" WRENCH, 9/16" SOCKET, 15MM SOCKET
LAY OUT THE EXHAUST ON THE FLOOR SO IT LOOKS LIKE THE DRAWING.

UNCLAMP EXHAUST IN FRONT OF STOCK MUFFLER. **IF YOU HAVE AN EXTENSION PIPE BETWEEN THE CONVERTER AND MUFFLER- DO NOT REMOVE!** LEAVE ALL RUBBER GROMMETS IN PLACE. INSTALL HANGERS AS PROVIDED. INSTALL HEADPIPE #A ONTO YOUR EXISTING STOCK FRONT PIPE AND CONNECT WITH CLAMP #F. USE JACKSTAND TO SUPPORT THE CONVERTER.

INSTALL THE OVERAXLE TAILPIPE #C TO THE MUFFLER. USE CLAMP #E TO SECURE PIPE TO MUFFLER. BUT DO NOT TIGHTEN.

CONNECT MUFFLER #B TO THE FRONT EXTENSION PIPE WITH THE LOUVERS FACING TOWARDS THE CONVERTER. USE A JACK STAND TO SUPPORT THE MUFFLER AND CONNECT WITH CLAMP #E BUT DO NOT TIGHTEN. MUFFLER INLET IS LOOKING INTO THE LOUVERS.

NEXT, INSTALL REAR MUFFLER HANGER #G ONTO TAILPIPE. INSERT HANGERS INTO RUBBER GROMMET.

INSTALL STAINLESS STELL TIPS. TO CLEAN STAINLESS TIPS, USE A SCOTCH BRITE PAD AND ANY STAINLESS STEEL OR ALUMINUM CLEANER.

MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL RUBBER BRAKE& FUEL LINES, SHOCK BOOTS, TIRE, ETC...