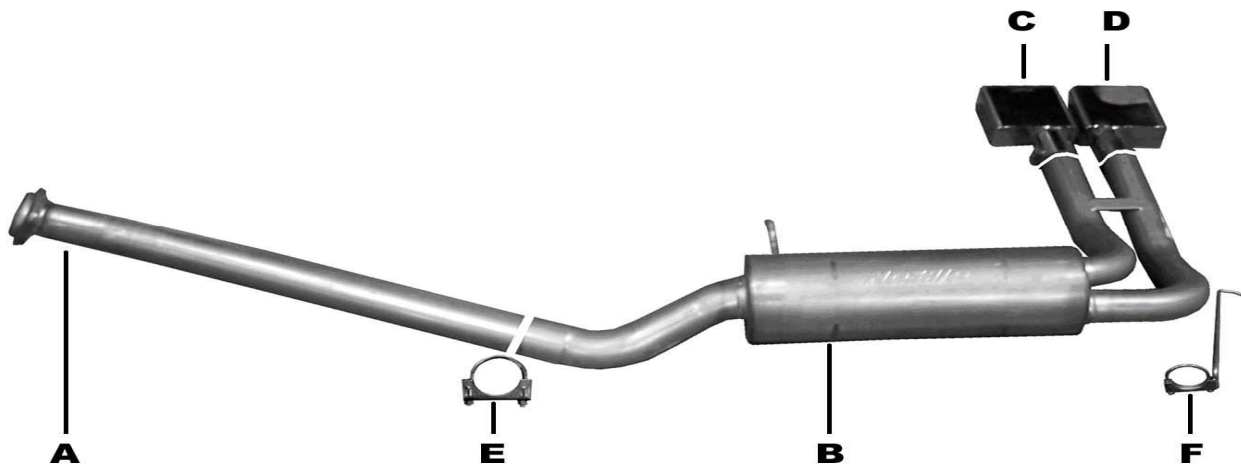




INSTRUCTION MANUAL SUPER TRUCK EXHAUST SYSTEM

SILVERADO/SIERRA 1500 TRUCK
99-06 EXTENDED CAB, SHORT BED 4.3L, 4.8L, 5.3L 2/4WD
02-06 EXTENDED CAB, SHORT BED QUAD STEER 5.3L 2WD
04-06 CREW CAB, SHORT BED 1500 NON-HD 5.3L 2/4WD

PART # 5518



ITEM	PART #	QUANTITY	DESCRIPTION
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A	700244	1	STAINLESS HEADPIPE WITH FLANGE #GP-115
B	700243	1	STAINLESS MUFFLER ASSEMBLY
C	500365	1	STAINLESS SPORT TRUCK TIP
D	500366	1	STAINLESS SPORT TRUCK TIP
E	OHD300	1	3" CLAMP
F	40092	1	HANGER

Thank you very much for purchasing our GIBSON PERFORMANCE EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at (800) 528-3044, Monday through Friday, 8:00 am to 5:00 pm. 0206

INSTALLATION INSTRUCTIONS #5518

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER THE TRUCK, SET PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES AND GLOVES. **DO NOT WORK WITH HOT PIPES!!**

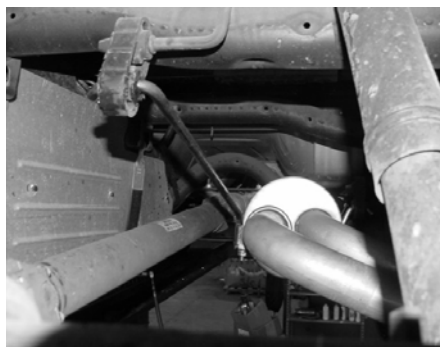
SUGGESTED TOOLS:

15MM SOCKET & WRENCH, 9/16", 1/2" SOCKETS & WRENCHES, JACKSTANDS, WD-40, HACKSAW OR SAWZALL

LAY OUT THE EXHAUST AND COMPARE PART NUMBERS WITH THE DRAWING



TO REMOVE STOCK EXHAUST UN-BOLT IT FROM THE 2-BOLT FLANGE LOCATED JUST BEHIND THE Y-PIPE. **DO NOT DAMAGE FACTORY HARDWARE, YOU WILL RE-USE IT.** NOW CUT OFF YOUR STOCK TAILPIPE JUST BEHIND THE MUFFLER AND REMOVE. LEAVE ALL RUBBER GROMMETS ON THE HANGER. USE WD-40 TO AID IN REMOVAL OF EXHAUST AND HANGERS.



INSTALL HANGER #F INTO RUBBER GROMMET LOCATED JUST ABOVE TAILPIPE ASSEMBLY, SLIDE CLAMP THAT IS WELDED TO THE HANGER OVER DRIVERSIDE TAILPIPE. DO NOT TIGHTEN.



INSTALL HEADPIPE #A ONTO STOCK FLANGE, USE STOCK 15MM NUTS TO SECURE IT. DO NOT TIGHTEN, JUST MAKE SNUG.



ROTATE THE MUFFLER ASSEMBLY UNTIL THE OUTLETS ARE LEVEL.



INSERT MUFFLER ASSEMBLY #B ONTO HEADPIPE AT LEAST 1-1/2" TO 2", USE A JACKSTAND TO SUPPORT MUFFLER ASSEMBLY. USE CLAMP #E TO SECURE MUFFLER ASSEMBLY TO THE HEADPIPE, DO NOT TIGHTEN. INSERT WELDED HANGER INTO RUBBER GROMMET.



INSTALL RIGHT AND LEFT SIDE STAINLESS STEEL TIPS. USE ANY ALUMINUM OR STAINLESS CLEANER TO CLEAN TIPS. NOW TIGHTEN ALL NUTS, BOLTS AND CLAMPS.

"MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL PIPES FROM BRAKE AND FUEL LINES, TIRES, SHOCKS, ETC..."