



PERFORMANCE EXHAUST SYSTEMS

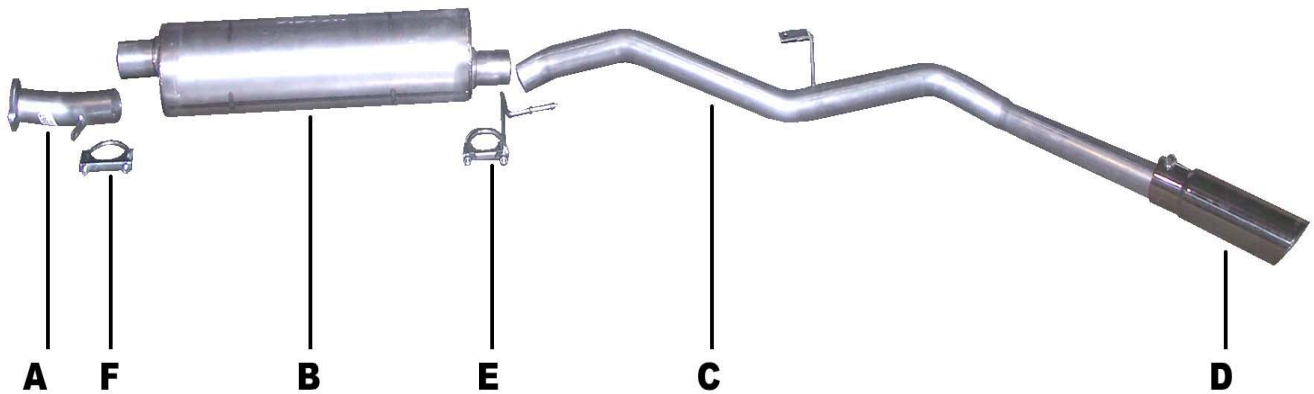
# INSTRUCTION MANUAL

## CAT-BACK SINGLE STAINLESS EXHAUST

### 99-02 NISSAN XTERRA, 4 DOOR

### 3.3L, V6, 2/4WD

## PART# 612203



ITEM	PART #	QUANTITY	DESCRIPTION
A	482-700367S	1	2-1/4" S/S HEADPIPE W/FLANGE# GP-126
B	788700S	1	SUPERFLOW S/S MUFFLER
C	483-700368S	1	2-1/4" S/S TAILPIPE
D	500370	1	3" STAINLESS STEEL TIP
E	4175	1	REAR MUFFLER HANGER
F	5756	1	2-1/4" CLAMP

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at (800) 528-3044, Monday through Friday, 8:00 AM to 5:00 PM 1105

# EXHAUST INSTALLATION PART #612203

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER VEHICLE, SET PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES AND GLOVES.

**DO NOT WORK WITH HOT PIPES.**

## SUGGESTED TOOLS

9/16" SOCKET, 1/2" WRENCH, 1/2" SOCKET, HACKSAW, JACKSTAND, WD-40



REMOVE HERE

TO REMOVE STOCK EXHAUST, UN-BOLT THE 2-BOLT FLANGE LOCATED JUST IN FRONT OF THE STOCK MUFFLER. DO NOT DAMAGE STOCK NUTS, BOLTS AND GASKET. YOU WILL NEED TO RE-USE THEM.



INSTALL TAILPIPE #C ONTO MUFFLER 1-1/2" TO 2". ROTATE TAILPIPE UNTIL REAR HANGER LINES UP WITH THE FACTORY GROMMET. INSTALL HANGER WITH FACTORY NUT THAT YOU REMOVED FROM STOCK EXHAUST. ROTATE TAILPIPE UNTIL YOU HAVE CLEARANCE FROM THE SHACKLE AND LEAF SPRING.



INSTALL HEADPIPE #A ONTO STOCK FLANGE, RE-USING YOUR STOCK GASKET, NUTS AND BOLTS. DO NOT TIGHTEN. JUST SNUG IT UP. INSERT HANGER INTO RUBBER GROMMET.



INSTALL THE STAINLESS STEEL TIP. TO CLEAN TIP USE ANY STAINLESS OR ALUMINUM CLEANER AND A SCOTCH BRITE PAD. NOW GO BACK AND TIGHTEN ALL CLAMPS, NUTS AND BOLTS STARTING FROM THE FRONT AND WORKING YOUR WAY BACK.



INSTALL MUFFLER #B ONTO HEADPIPE #A WITH INLET TOWARDS THE MOTOR. USE CLAMP #F TO SECURE MUFFLER TO THE HEADPIPE. DO NOT TIGHTEN. OUTLET OF MUFFLER SHOULD BE AT THE 5 O'CLOCK POSITION. INSTALL HANGER #E AND INSERT HANGER INTO RUBBER GROMMET. DO NOT TIGHTEN. INLET OF MUFFLER IS LOOKING INTO THE LOUVERS.

**MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL PIPES FROM BRAKE & FUEL LINES, TIRES, SHOCKS, ETC...**