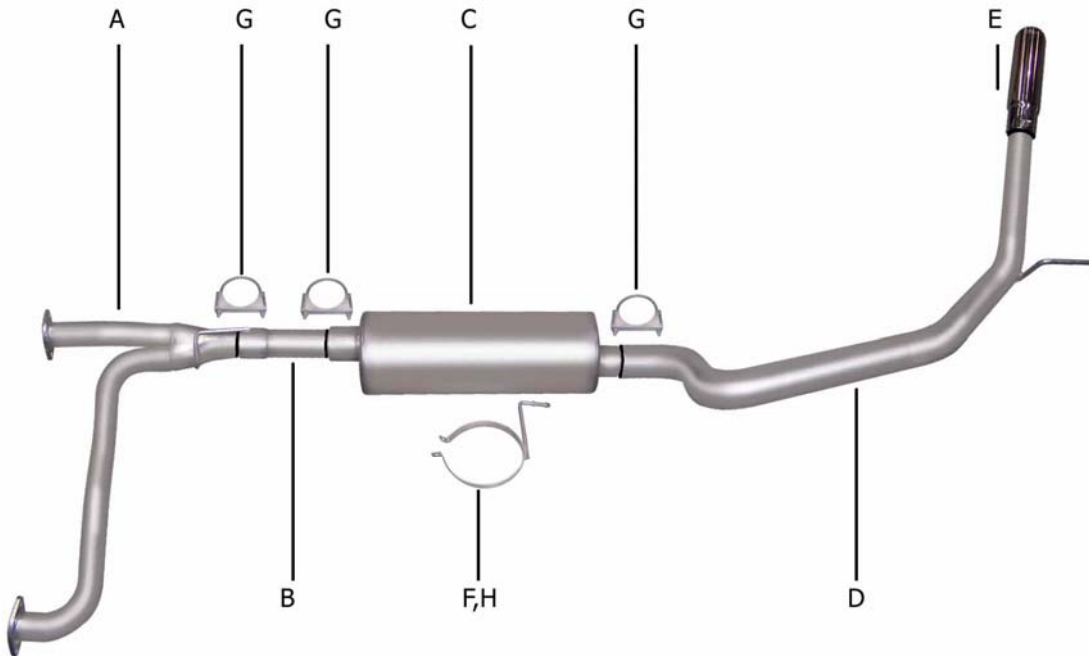




PERFORMANCE EXHAUST SYSTEMS

INSTRUCTION MANUAL
CAT-BACK STAINLESS SINGLE EXHAUST
04-06 NISSAN ARMADA
04-06 INFINITI QX56
5.6L-V8 2/4WD 4DR
PART # 612213



ITEM	PART #	QTY	DESCRIPTION
A	862-700601S	1	2 ½"SS Y-PIPE W/GP-110 FLANGES
B	863-700602S	1	3" STAINLESS RESONATOR
C	421887	1	SUPERFLOW STAINLESS MUFFLER
D	919-700666S	1	3" SS OVERAXLE TAILPIPE W/ HGR
E	500360	1	3-1/2" STAINLESS TIP
F	4323	1	BAND CLAMP
G	OHD300	3	3" CLAMP
H	BO-1015	1	BOLT KIT FOR BAND CLAMP

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at (800) 528-3044, Monday

through Friday, 8:00 am to 5:00 PM.0606

EXHAUST INSTALLATION #612213

When installing this exhaust system make sure to use proper safety precautions. Use jack stands when under the truck, set parking brake, block tires and use safety glasses and gloves.

DO NOT WORK WITH HOT PIPES!

SUGGESTED TOOLS:

1/2", 9/16", 14MM Socket, WD-40, Jack Stand



LAY OUT THE GIBSON EXHAUST ON THE FLOOR AND COMPARE PART #'S TO THE DRAWING. TO REMOVE YOUR FACTORY EXHAUST UN-BOLT YOUR TAILPIPE AT THE 2-BOLT FLANGE LOCATED BEHIND YOUR STOCK MUFFLER USE WD-40 TO AID YOU IN REMOVAL OF HANGERS FROM RUBBER GROMMETS.



INSTALL MUFFLER # C ONTO YOUR RESONATOR 1 1/2" - 2". USE CLAMP # G TO SECURE MUFFLER TO THE PIPE, DO NOT TIGHTEN. MUFFLER OUTLET SHOULD BE AT THE 10 O'CLOCK POSITION. REMOVING THE SPARE TIRE WILL MAKE FOR EASIER INSTALLATION OF TAILPIPE.. AFTER YOUR DONE REINSTALL THE SPARE TIRE.



NEXT, UN-BOLT YOUR EXHAUST FROM THE 2-BOLT FLANGES LOCATED JUST BEHIND YOUR FACTORY CATALYTIC CONVERTERS, DO NOT DISGUARD YOUR FACTORY GASKETS AND HARDWARE YOU WILL RE-USE IT.



INSTALL BAND CLAMP # F ONTO MUFFLER, INSERT HANGER INTO RUBBER GROMMET, USE BOLT KIT PROVIDED, DO NOT TIGHTEN.



INSTALL Y-PIPE # A ONTO STOCK FLANGES USE YOUR STOCK HARDWARE TO SECURE. INSERT WELDED HANGER INTO RUBBER GROMMET, DO NOT TIGHTEN.



INSTALL OVERAXLE TAILPIPE # D INTO MUFFLER 1 1/2"-2" INSERT WELDED HANGER INTO RUBBER GROMMET USE CLAMP # G TO SECURE PIPE TO MUFFLER.



NEXT, INSTALL RESONATOR # B 1 1/2"-2" ONTO Y-PIPE USE CLAMP # G TO SECURE PIPES TOGETHER, DO NOT TIGHTEN.



INSTALL YOUR STAINLESS TIP TO YOUR DESIRED LOOK. NOW GO BACK AND TIGHTEN ALL YOUR FLANGES, CLAMPS, ETC. STARTING FROM THE FRONT AND WORKING YOUR WAY BACK. TO CLEAN YOUR STAINLESS TIP USE A STAINLESS CLEANER AND A SCOTCH BRITE PAD.

MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL RUBBER BRAKE LINES, SHOCK BOOTS, TIRES, FUEL LINES, ETC...