



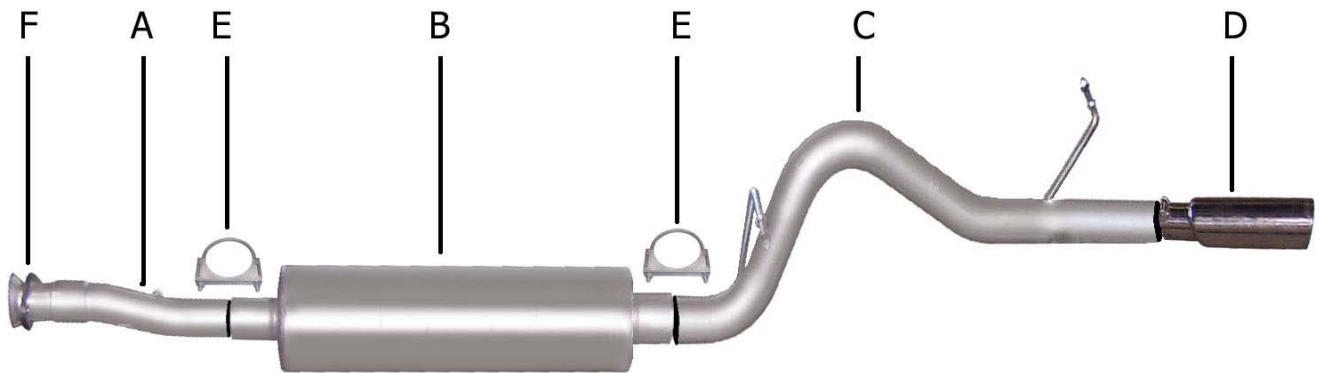
# Installation Instructions

## Cat-Back Stainless Single Rear Exhaust

2006 Hummer H3, 3.5L, 4wd, 4dr.

2007 Hummer H3, 3.7L, 4wd, 4dr.

Part #612800



ITEM	PART	QUANTITY	DESCRIPTION
A	970-700736S	1	2.5" Stainless Headpipe w/ Flange GP-102
B	788500S	1	Stainless Superflow SFT Muffler
C	1024-700794S	1	2.5" Stainless Tailpipe
D	500374	1	3.5" Stainless Tip
E	5757	2	2.5" Clamp
F	BO-1028	1	Bolt Kit for Headpipe

Thank you for purchasing our Gibson Exhaust System for your vehicle.  
If you need further assistance, please do not hesitate to call our technical department at  
(800) 528 -3044 Monday through Friday, 8am to 5 pm.

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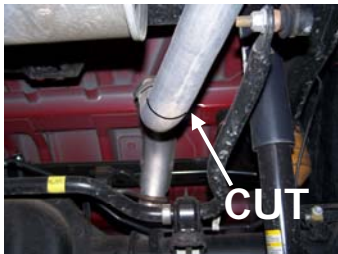
When installing this exhaust system make sure to use proper safety precautions. Use jack stands when working under the vehicle, set parking brake, block tires and use safety glasses and gloves. Allow exhaust to cool before attempting installation. Severe injury or burns could occur if safety measures are not taken.

**SUGGESTED TOOLS:** 1/2", 9/16", 15mm wrenches & sockets, WD-40, hacksaw, jack stands

1. Disconnect the negative battery cable before removal of OEM exhaust. This will allow the computer to reset and recognize the new exhaust. Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual.



2. To remove the stock exhaust, unbolt it at the 2-bolt flange in front of the muffler. Disengage the welded hangers using WD-40 from the OEM rubber grommets. Do not damage or remove the rubber grommets as you will re-use them to mount your new system. Now, cut off tailpipe and remove exhaust.



5. Install tailpipe #C into muffler approximately 1½-2". Secure tailpipe with clamp #E. DO NOT TIGHTEN. Insert welded hanger into rubber grommet.



3. Install headpipe #A onto your existing stock flange using bolt kit #F to secure flange. DO NOT TIGHTEN. Insert welded hanger into rubber grommet.



4. Install muffler #B onto headpipe 1½"-2" with the louvers facing towards the converter. Use a jack stand to support the muffler. Use clamp #E to secure the muffler to the headpipe. DO NOT TIGHTEN. Muffler inlet is looking into the louvers. Outlet of muffler will be at approximately 12 o'clock.



8. Install stainless steel tip. Clamp down. When you have everything in place, firmly tighten all bolts and clamps down securely. Use stainless steel cleaner and a Scotch Brite pad weekly to prevent tip from discoloration. Inspect all fasteners after 25-50 miles of operation and re-tighten as necessary.

GIBSON EXHAUST systems are designed on a factory stock vehicle. Any aftermarket products installed could increase the sound levels of the exhaust. Make sure there is a 1" clearance from ALL rubber brake lines, shock boots, lines, tires, etc. to prevent heat related damage or fire.