GIBSON
PERFORMANCE EXHAUST SYSTEMS

INSTRUCTION MANUAL

CAT-BACK STAINLESS SINGLE EXHAUST
95-99 CHEVY BLAZER, JIMMY
4.3L 4 DOOR 2/4WD

PART # 614500

ITEM	PART #	QUANTITY	DESCRIPTION
A	471-700361S	1	S/S HEADPIPE W/ FLANGE#GP-101
B	788500S-B	1	SUPERFLOW STAINLESS MUFFLER WITH HANGERS
C	224-40030S	1	2.5" STAINLESS OVERAXLE TAILPIPE
D	500361	1	3" STAINLESS STEEL TIP
E	5757	2	2-1/2" CLAMP
F	9684	1	HEADPIPE GASKET
G	BO-1011	1	BOLT KIT FOR HEADPIPE FLANGE

EXIT IS STRAIGHT OUT THE BACK. 2.5″ SINGLE KIT WITH 3″ STAINLESS TIP.

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need any further assistance, please do not hesitate to call our Technical Department at (800) 528-3044, Monday through Friday, 8:00 AM to 5:00 PM. 0903

EXHAUST INSTALLATION

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER THE TRUCK, ALONG WITH SAFETY GLASSES. DO NOT WORK WITH HOT PIPES!

SUGGESTED TOOLS

HACKSAW , JACKSTAND , 15MM SOCKET , 9/16" WRENCH, GASKET SEALER

1.   Unbolt stock exhaust from behind the catalytic converter. Use jack stands to support converter. Leave rubber grommets in place.

2.   Lay out the GIBSON EXHAUST SYSTEM on the floor so it looks Like the drawing.

3.   Install the front head pipe and bolt onto stock flange using bolt kit # G and gasket #F.   Use gasket sealer on flange gasket .

4.   Install muffler # B onto headpipe and attaching using clamp # E. Insert welded hangers into rubber grommets. Use a jack stand to support the muffler and clamp down but do not tighten.   Muffler should be clocked at 3 o'clock. Muffler inlet is looking into the louvers.

5.   Install the overaxle tailpipe # C, and slightly lean to the driver side and attach clamp using clamp #E.

5.   Install stainless steel tip. Clamp down. To clean stainless tip use a scotch brite pad and any stainless steel or aluminum cleaner.

6.   When you have everything in place, tighten all bolts and clamp down.

MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL PIPES, BRAKE LINES, FUEL LINES, SHOCKS, TIRES, ETC.