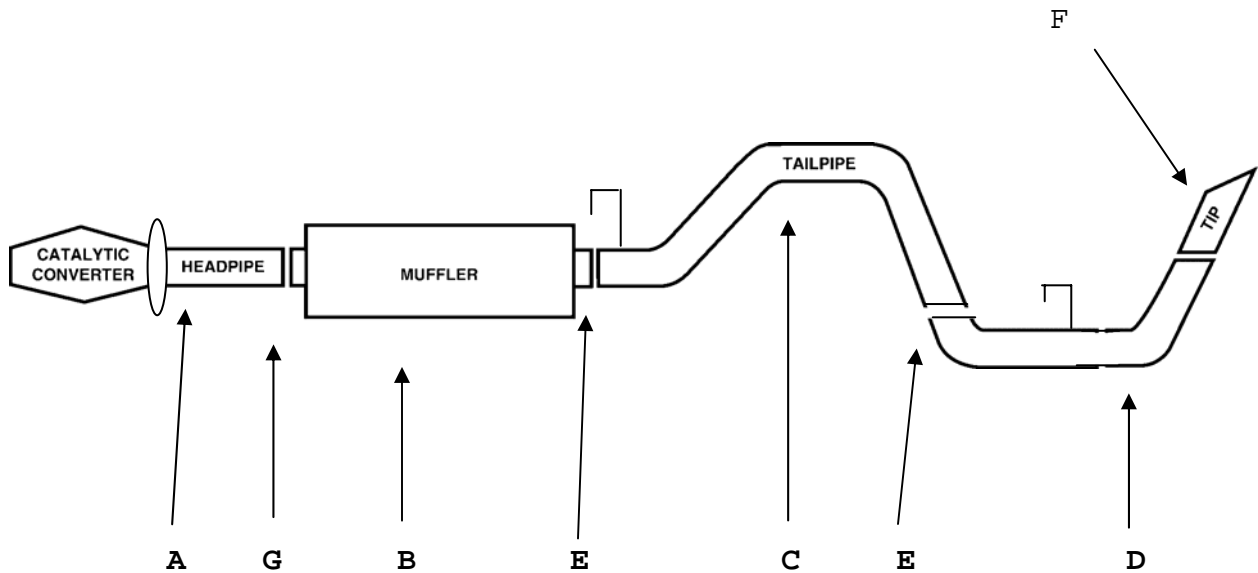




# INSTRUCTION MANUAL

CAT-BACK STAINLESS SINGLE EXHAUST SYSTEM  
 99-01 CHEVY SILVERADO, 1500 TRUCK, 4.3L-4.8L-5.3L  
 2/4WD STANDARD CAB, LONG BED

PART # 615520



ITEM	PART #	QTY	DESCRIPTION
A	526-700418S	1	STAINLESS HEADPIPE WITH FLANGE GP-115
B	421887	1	STAINLESS SUPERFLOW MUFFLER
C	301-700158S	1	3" STAINLESS OVERAXLE TAILPIPE
D	302-700159S	1	3" STAINLESS EXIT TAILPIPE
E	OHD300	2	3" CLAMP
F	500360	1	3 1/2" STAINLESS TIP
G	4191	1	FRONT MUFFLER HANGER

Thank you for purchasing our GIBSON PERFORMANCE EXHAUST SYSTEM for your vehicle. If you need further assistance please do not hesitate to call our Technical Department at (800) 528-3044, Monday through Friday, 8:00 am to 5:00 pm. 0903

# EXHAUST INSTALLATION #615520

When installing this exhaust system make sure to use proper safety precautions. Use jack stands when under the truck, set parking brake, block tires and use safety glasses and gloves.

**DO NOT WORK WITH HOT PIPES!**

## SUGGESTED TOOLS:

1/2" ,9/16", 15mm wrench and socket, Wd-40, Hacksaw, Jack Stand



Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual. To remove the stock exhaust, remove it from the factory 2-bolt flange located in front of the muffler. **Do not discard the factory hardware you will re-use them.** Leave all rubber grommets in place. Use WD-40 to aid in removal of exhaust and hangers. Cut off your



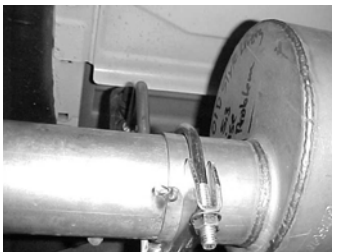
Install the tailpipe # C into the muffler at least 1-1/2" to 2". Secure pipe to the muffler using clamp # E. Do not tighten. Insert welded hanger into rubber grommet.



Install head pipe # A onto your existing stock front pipe and secure with the factory hardware. Use a jack stand to support the converter. Do not tighten.



Install exit pipe #D onto the tailpipe. Insert welded hanger into rubber grommet. Secure pipes together with clamp # E. Do not tighten. Roll the exit pipe until it is at the correct angle for your truck.



Install muffler onto head pipe 1-1/2" to 2" with the louvers facing towards the converter. Use a jack stand to support the muffler. Use clamp #G to secure the muffler to the head pipe. Insert hanger into rubber grommet. Do not tighten. Muffler inlet is looking into the louvers.



Install stainless steel tip. Clamp down. When you have everything in place, firmly tighten all bolts and clamp down securely. To clean stainless steel tip use any stainless steel cleaner and Scotch Brite pad.

**MAKE SURE YOU HAVE A 1" CLEARANCE FROM ALL BRAKE LINES, SHOCK BOOTS, TIRES, FUEL LINES, ETC...**

