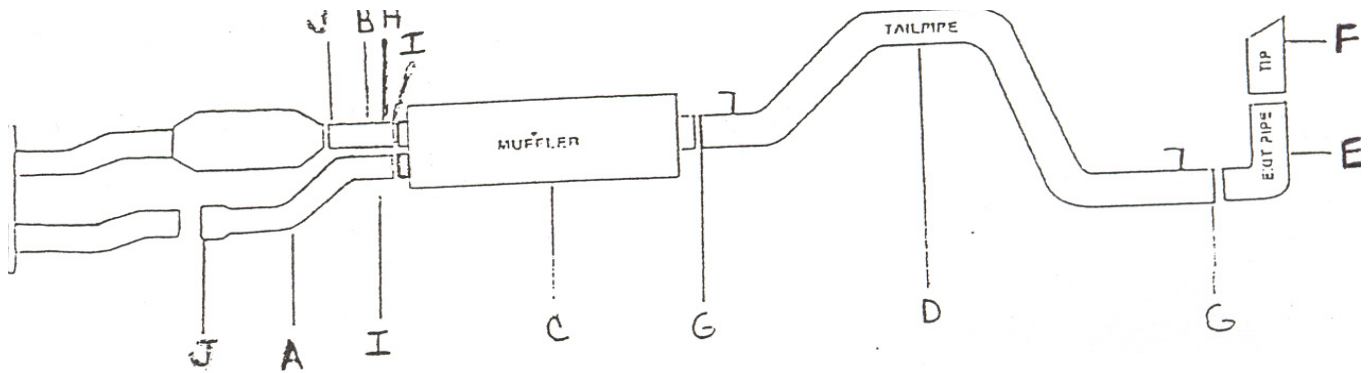




# INSTRUCTION MANUAL

**CAT-BACK STAINLESS SINGLE EXHAUST**  
**99-00 CHEVY TRUCK 2500/3500 5.7L, 7.4L 2/4WD**  
**CREW CAB, SHORT BED, OLD BODY STYLE**

**PART # 615521**



ITEM	PART #	QTY	DESCRIPTION
A	327-700165S	1	2.5" STAINLESS DRIVER HEADPIPE
B	328-700166S	1	2.5" STAINLESS PASSENGER HEADPIPE
C	758250S	1	STAINLESS SUPERFLOW MUFFLER
D	156-500607S-A	1	3" STAINLESS OVERAXLE TAILPIPE
E	157-50032RS-4	1	3" STAINLESS EXIT PIPE
F	500360	1	3-1/2" STAINLESS TIP
G	OHD300	2	3" CLAMP
H	40081	1	2-1/2" HEADPIPE HANGER
I	5757	2	2-1/2" CLAMP
J	5758	2	2-3/4" CLAMP

***Thank you for purchasing our GIBSON PERFORMANCE EXHAUST SYSTEM for your vehicle. If you need further assistance please do not hesitate to call our Technical Department at 800- 528-3044, Monday through Friday, 8:00 am to 5:00 pm. 1104***

# EXHAUST INSTALLATION

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER THE TRUCK, SET PARKING BRAKE, BLOCK TIRES, AND USE SAFETY GLASSES AND GLOVES. DO NOT WORK WITH HOT PIPES

## SUGGESTED TOOLS:

9/16" SOCKET, 1/2" WRENCH, 1/2" SOCKET, HACKSAW, JACKSTAND

1. Lay out the GIBSON EXHAUST SYSTEM on the floor so it looks like the drawing. (Note: Drawing is not exact but for placement of parts only.)
2. Brace up stock headpipes so they don't fall down on crossmember.  
**Passenger side: cut stock pipe 8" in front of muffler base.**  
**Driver side: cut stock pipe 28" in front of stock muffler base.**
3. Remove stock exhaust system. Leave rubber grommets in place.
4. Hang #H headpipe hanger into rubber grommet.
5. Install #A and #B headpipes onto stock headpipes and clamp using #J. (Do not tighten)
6. Install muffler # C onto headpipe using #I clamps. (Do not tighten)
7. Hang #D tailpipe to muffler outlet and insert welded hanger into rubber grommets and clamp to muffler using #G clamp. (Do not tighten)
8. Install #E exit pipe onto tailpipe using clamp #G. Rotate pipe for your desired look. (Do not tighten)
9. Install stainless tip.
10. Line-up all pipes, check for proper clearances and tighten all clamps.

**Make sure you have a 1" clearance on all pipes from robber brake lines, fuel lines, shock boots, tires, etc.**