



# INSTRUCTION MANUAL

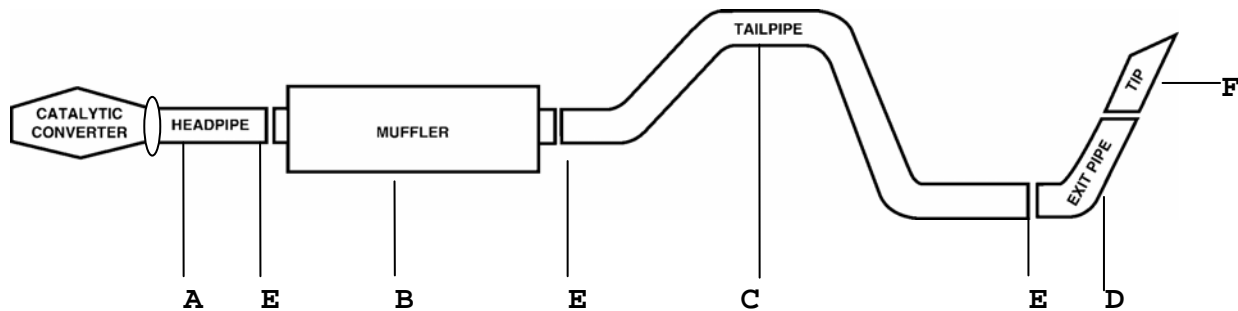
## CAT-BACK STAINLESS SINGLE EXHAUST

### 99-01 CHEVY SILVERADO TRUCK 1500

#### 4.3L, 4.8L, 5.3L 2/4WD

#### STANDARD CAB, SHORT BED

**PART # 615522**



ITEM	PART #	QTY	DESCRIPTION
A	323-700167S	1	3" STAINLESS HEADPIPE WITH FLANGE GP-115
B	421887	1	SUPERFLOW STAINLESS MUFFLER
C	301-00158S	1	3" STAINLESS OVERAXLE TAILPIPE
D	302-700159S	1	3" STAINLESS EXIT TAILPIPE
E	OHD300	3	3" CLAMP
F	500360	1	3 1/2" STAINLESS TIP

STOCK SINGLE INLET MUFFLER.

Thank you for purchasing our GIBSON PERFORMANCE EXHAUST SYSTEM for your vehicle. If you need further assistance please do not hesitate to call our Technical Department at (800) 528-3044, Monday through Friday, 8:00 am to 5:00 pm. 0903

# EXHAUST INSTALLATION

## #615522

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER THE TRUCK, SET PARKING BRAKE, BLOCK TIRES, AND USE SAFETY GLASSES AND GLOVES.

**DO NOT WORK WITH HOT PIPES!**

### SUGGESTED TOOLS:

**15MM SOCKET, 9/16" SOCKET, ½" WRENCH, ½" SOCKET, JACKSTAND, HAWKSAW**

1. Lay out the GIBSON EXHAUST SYSTEM on the floor so it looks like the drawing.
  2. Unbolt stock exhaust flange behind factory y-pipe. Remove stock exhaust leaving all rubber mounting grommets in place. **You will re-use the factory bolts.**
  3. Connect headpipe #A to stock flange using your factory bolts.
  4. Connect muffler #B with inlet towards the converters to the headpipe using #E clamp. Use a jackstand to support muffler. (Do not tighten) Muffler outlet will be at approximately 11 o'clock. Muffler inlet is looking into the louvers.
  5. Install overaxle tailpipe #C to muffler using #E clamp. (Do not tighten)
  6. Install exit pipe #D to tailpipe using clamp #E. Roll exit pipe until you have it at the correct angle for your truck.
  7. Install stainless steel tip.
  8. When you have everything in place, firmly tighten all bolts and clamp down securely.
- \* MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL PIPES FROM ALL RUBBER BRAKE LINES, SHOCK BOOTS, TIRES, ETC.**

