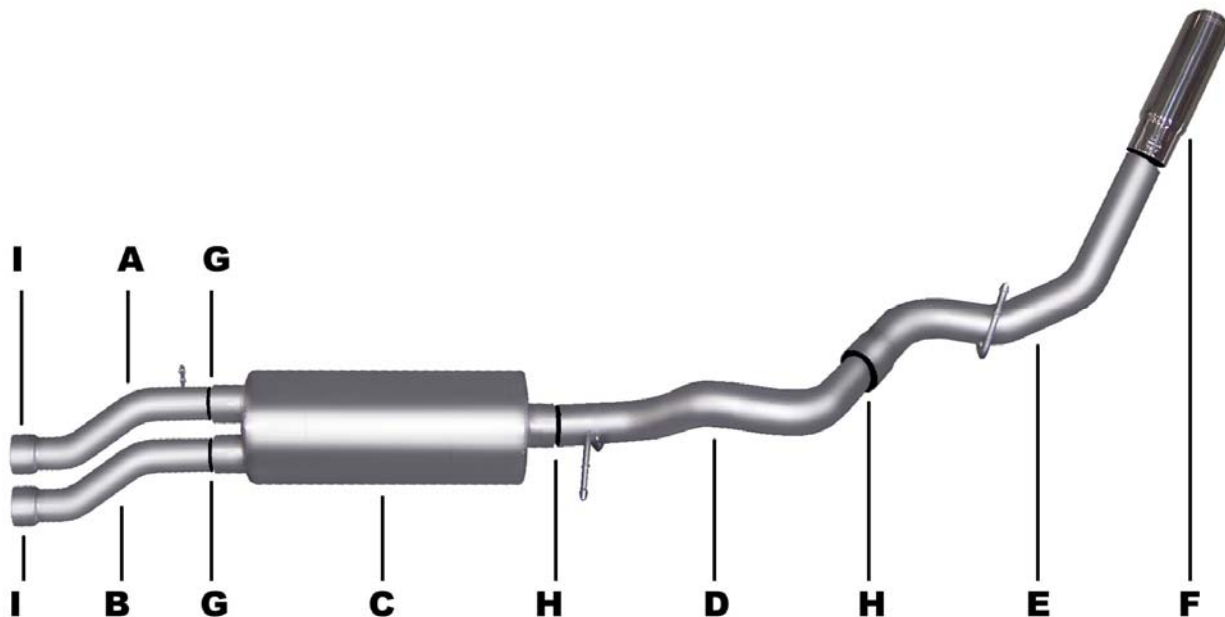




PERFORMANCE EXHAUST SYSTEMS

# INSTRUCTION MANUAL

**CAT BACK STAINLESS SINGLE EXHAUST**  
**01-05 SILVERADO/SIERRA 1500 HD 6.0L 2/4WD**  
**CREWCAB, SHORT BED**  
**03-05 CHEVY 1500HD QUAD STEER**  
**PART# 615533**



ITEM	PART#	QTY	DESCRIPTION
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A	479-700363S	1	2.5" STAINLESS HEADPIPE W/HANGER
B	478-700364S	1	2.5" STAINLESS HEADPIPE
C	758255S	1	STAINLESS SUPERFLOW MUFFLER
D	562-700431S	1	3" STAINLESS OVERAXLE TAILPIPE
E	563-700432S	1	3" STAINLESS EXIT PIPE
F	500360	1	3 1/2" STAINLESS STEEL TIP
G	5757	2	2.5" CLAMP
H	OHD300	2	3" CLAMP
I	5758	2	2-3/4" CLAMP

THANK YOU FOR PURCHASING OUR GIBSON EXHAUST SYSTEM FOR YOUR VEHICLE. IF YOU NEED FURTHER ASSISTANCE, PLEASE DO NOT HESITATE TO CALL OUR TECHNICAL DEPARTMENT AT (800) 528-3044, MONDAY – FRIDAY, 8:00 AM TO 5:00 PM. 0106

# INSTALLATION INSTRUCTIONS # 615533

WHEN INSTALLING THIS EXHAUST SYSTEM, MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER THE TRUCK, SET PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES AND GLOVES.

**DO NOT WORK WITH HOT PIPES!**

## SUGGESTED TOOLS:

9/16", 1/2" SOCKETS & WRENCH, JACK STAND, WD-40, HACKSAW

LAY OUT THE EXHAUST AND COMPARE PART NUMBERS WITH THE DRAWING.



TO REMOVE YOUR STOCK EXHAUST, MEASURE 16" FROM THE MUFFLER FORWARD TOWARDS THE FRONT OF THE VEHICLE. LEAVE ALL RUBBER GROMMETS ON THE HANGER. USE WD-40 TO AID IN THE REMOVAL OF THE EXHAUST AND HANGERS



INSTALL EXIT PIPE #E ONTO TAILPIPE. INSERT WELDED HANGER INTO RUBBER GROMMET. USE CLAMP #H TO SECURE THE EXIT PIPE TO THE TAILPIPE. DO NOT TIGHTEN. ROTATE THE PIPE UNTIL IT IS LEVEL.



SLIDE HEADPIPE #A ONTO STOCK PIPE. INSERT WELDED HANGER INTO RUBBER GROMMET. SLIDE HEADPIPE #B ONTO STOCK PIPE USING CLAMP #1 TO SECURE BOTH HEADPIPES. DO NOT TIGHTEN.



INSTALL MUFFLER #C ONTO HEADPIPE AT LEAST 1-1/2" TO 2". MUFFLER OUTLET WILL BE AT THE 12 O'CLOCK POSITION. USE CLAMP #G TO SECURE THE MUFFLER TO BOTH HEADPIPES. DO NOT TIGHTEN.



AFTER YOU HAVE CHECKED FOR PROPER CLEARANCES YOU CAN TIGHTEN ALL CLAMPS STARTING FROM THE FRONT AND WORKING YOUR WAY BACK.



INSTALL TAILPIPE #D INTO MUFFLER 1-1/2" TO 2". INSERT WELDED HANGER INTO RUBBER GROMMET. USE CLAMP #H TO SECURE TAILPIPE #D TO MUFFLER. DO NOT TIGHTEN.



INSTALL THE STAINLESS TIP. TO CLEAN TIP USE ANY STAINLESS OR ALUMINUM CLEANER AND A SCOTCH BRITE PAD.

**“MAKE SURE YOU HAVE A 1” CLEARANCE ON ALL PIPES FROM BRAKE AND FUEL LINES, TIRES, SHOCKS, ETC...”**