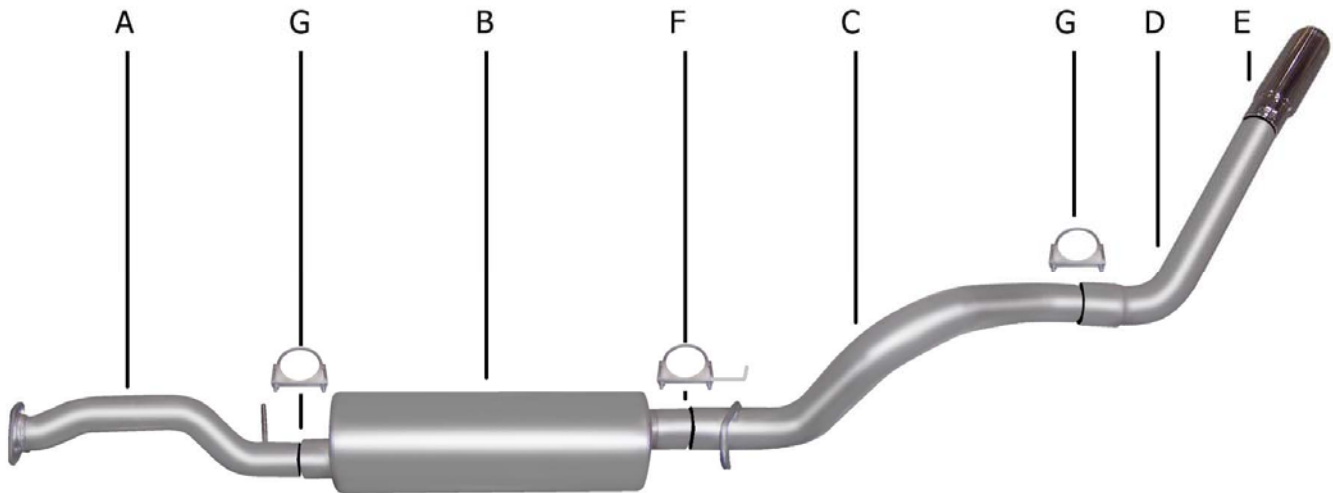




PERFORMANCE EXHAUST SYSTEMS

**INSTRUCTION MANUAL**  
**CAT-BACK SINGLE STAINLESS EXHAUST**  
**94-95 TAHOE, YUKON 5.7L 2DR 2/4WD**  
**1994 BLAZER/JIMMY FULLSIZE 5.7L 2DR 2/4WD**  
**PART # 615552**



ITEM	PART #	QUANTITY	DESCRIPTION
A	152-700106S	1	3"STAINLESS HEADPIPE W/FLANGE#GP-105
B	421887	1	SUPERFLOW STAINLESS MUFFLER
C	153-70009S	1	3" OVERAXLE STAINLESS TAILPIPE
D	154-50032RS-2	1	3" TURNOUT STAINLESS PIPE
E	500360	1	3-1/2" STAINLESS STEEL TIP
F	4116	1	REAR HANGER
G	OHD300	2	3" CLAMP

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle.  
If you need further assistance, please do not hesitate to call our Technical Department at (714) 528-3044, Monday through Friday, 8:00 am to 5:00 pm 0706

# EXHAUST INSTALLATION #615552

WHEN INSTALLING THIS SYSTEM, MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STAND WHEN UNDER TRUCK, SET PARKING BRAKE, BLOCK TIRES, AND SAFETY GLASSES AND GLOVES. **DO NOT WORK WITH HOT PIPES!**

## SUGGESTED TOOLS:

15mm SOCKET, 9/16" SOCKET, 1/2" WRENCH, 1/2" SOCKET, JACK STAND, HACKSAW, WD-40

1. Lay out the GIBSON EXHAUST SYSTEM on the floor so it looks like the drawing. ( Note: Drawing is not exact but for placement of parts only. )
2. Raise vehicle and support with stands. Unbolt stock flange behind the rear of the converter. **You will reuse stock bolts and gasket.**
3. Use jack stand to support converter so it won't drop. Remove stock hangers leaving all rubber mounting grommets in place. Cut the stock tailpipe for easy removal.
4. Connect head pipe #A to the stock flange behind the converter with stock bolts and stock gasket. Insert welded hanger into rubber grommet.
5. Connect muffler with inlet toward the converter to the head pipe. Use jack stand to support the muffler and connect to headpipe with clamp #G. **DO NOT TIGHTEN.** Muffler inlet is looking into the louvers.
6. Install the over axle tailpipe #C, and insert hanger into rubber grommet. Connect hanger using #F to over axle tailpipe and muffler.. **DO NOT TIGHTEN.**
7. Connect turnout exit pipe #D to the over axle tail pipe. Roll turnout pipe until you have it at the correct angle for your truck and connect clamp #G.
8. Install stainless steel tip. To clean tip use any stainless steel or aluminum cleaner with a scott brite pad.
9. When you have everything in place, firmly tighten all bolts and clamp down securely.

**MAKE SURE YOU HAVE A 1" CLEARANCE AWAY FROM ALL FUEL & BRAKE LINES, SHOCKS, TIRES, PIPES, ETC.**