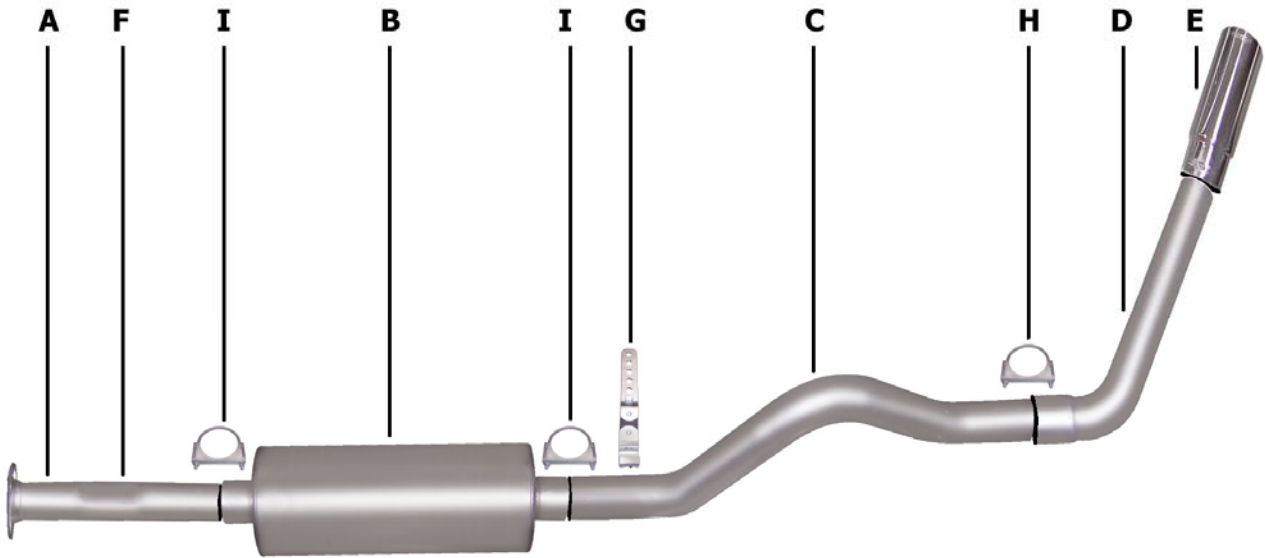




INSTRUCTION MANUAL
CAT-BACK SINGLE STAINLESS EXHAUST
94-95 CHEVY TRUCK 4.3L,5.0L,5.7L 4WD STANDARD
CAB,SHORT BED
PART # 615574



ITEM	PART #	QUANTITY	DESCRIPTION
A	132-50025S-1	1	3" STAINLESS HEADPIPE W/FLANGE #GP-105
B	420887	1	SUPERFLOW STAINLESS MUFFLER
C	130-50030RS-C	1	3" OVERAXLE STAINLESS TAILPIPE
D	117-50032RS	1	3" TURNOUT STAINLESS PIPE
E	500360	1	3-1/2" STAINLESS STEEL TIP
F	500440	1	HEADPIPE HANGER
G	500441	1	REAR MUFFLER HANGER
H	500442	1	TAILPIPE HANGER
I	OHD300	2	3" CLAMP

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle.
If you need further assistance, please do not hesitate to call our Technical Department at

EXHAUST INSTALLATION

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE THE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER THE TRUCK, SET PARKING BRAKE, BLOCK TIRES, AND USE SAFETY GLASSES AND GLOVES. DO NOT WORK WITH HOT PIPES!

1. Raise vehicle and support with stands. Unbolt stock flange behind the rear of the converter. Use jack stands to support converter so it won't drop. Remove stock hangers leaving all rubber mounting grommets in place. Cut the stock tailpipe for easy removal.
2. Lay out the GIBSON EXHAUST SYSTEM on the floor so it looks like the drawing.
3. Connect headpipe # A to the stock flange behind the converter, **you will be re-using your stock bolts.**
4. Connect muffler # B with inlet towards the converter to the headpipe. Use a jack stand to support the muffler and connect with clamp # I. Muffler inlet is looking into the louvers.
5. Install the overaxle tailpipe # C, connect to the muffler and connect with clamp # I. Attach rear muffler hanger to # I.
6. Connect turnout exit pipe # d to the rear of overaxle pipe. Roll turnout pipe until you have it at the correct angle for your truck and connect with clamp # H.
7. Install stainless steel tip. Clamp down. To clean stainless tip use a scott brite pad and any stainless steel or aluminum cleaner.
8. When you have everything in place, firmly tighten all bolts and clamp down securely.

Special notes:

- ❖ MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL PIPES FROM ALL RUBBER BRAKE LINES, FUEL LINES, SHOCK BOOTS, TIRES, ETC.
- ❖ Lowered trucks with a 4" drop or more may need to notch bottom rail of bed.

Legal status:

The Gibson Exhaust System is in compliance with vc27156 when installed behind the catalytic

converter. No exemption number is needed.