

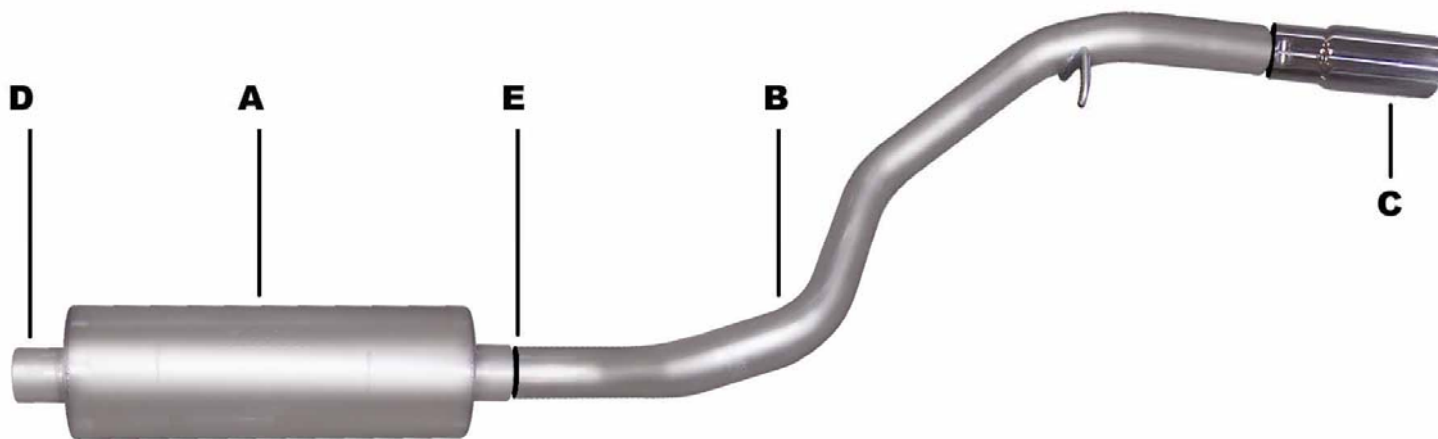


# INSTALLATION INSTRUCTIONS

## CAT-BACK STAINLESS SINGLE EXHAUST

93-95 JEEP GRAND CHEROKEE 4.0L-5.2L  
1998 JEEP GRAND CHEROKEE 4.0L-5.9L

**PART #617500**



ITEM	PART #	QUANTITY	DESCRIPTION
A	788600S	1	SUPERFLOW STAINLESS MUFFLER
B	207-1705S-1	1	2½" STAINLESS OVERAXLE TAILPIPE
C	500361	1	3" STAINLESS TIP
D	5756	1	2¼" CLAMP
E	5757	1	2½" CLAMP

Thank you for purchasing our Gibson exhaust system for your vehicle.  
If you need further assistance, please do not hesitate to call our technical dept at (800) 528-3044  
Monday through Friday, 8:00 am to 5:00 pm. 0106

# INSTALLATION INSTRUCTIONS # 617500

## CAREFULLY READ INSTRUCTIONS BEFORE STARTING INSTALLATION

When installing this exhaust system make sure to use proper safety precautions. Use jack stands when working under the vehicle, set parking brake, block tires and use safety glasses and gloves. Allow exhaust to cool before attempting installation. Severe injury or burns could occur if safety measures are not taken.

**SUGGESTED TOOLS:** 1/2", 9/16" 15mm wrenches & sockets, WD-40, hacksaw, jack stands.

1. Disconnect the negative battery cable before removal of OEM exhaust. This will allow the computer to reset and recognize the new exhaust. Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual.



2. Unclamp and remove the stock exhaust from behind the catalytic converter. Use jack stand to support the converter. For easier removal and installation unbolt the rear hanger bracket.



4. Install tailpipe #B into rear of muffler. Insert welded hanger into rubber grommet. Use clamp #E to attach tailpipe to muffler. DO NOT TIGHTEN.

3. Install the Gibson muffler in the same position as the stock muffler and clamp to stock pipe with clamp #D. Muffler may angle down at back. Inlet of muffler is looking into the louvers. DO NOT TIGHTEN.



5. Install stainless steel tips. Clamp down. When you have everything in place, firmly tighten all bolts and clamps down securely. Use stainless steel cleaner and a Scotch Brite pad weekly to prevent tip from discoloration. Inspect all fasteners after 25-50 miles of operation and re-tighten as necessary.

**GIBSON EXHAUST systems are designed on a factory stock vehicle. Any aftermarket products installed could increase the sound levels of this Exhaust.**

**Make sure there is a 1" clearance from ALL rubber brake lines, shock boots, fuel lines, tires, etc to prevent heat related damage or fire.**