

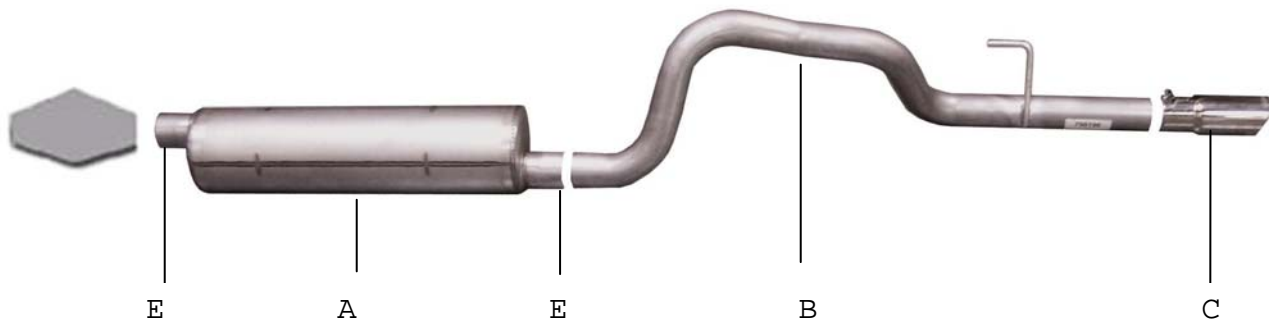


INSTRUCTION MANUAL

CAT-BACK STAINLESS SINGLE EXHAUST

02-04 JEEP GRAND CHEROKEE 4.7L 2/4WD

PART # 617805



ITEM	PART #	QTY	DESCRIPTION
A	788500S	1	2-1/2" STAINLESS INLET SUPERFLOW MUFFLER
B	333-700196S	1	2-1/2" STAINLESS OVERAXLE TAILPIPE
C	500361	1	3" STAINLESS TIP
E	5757	2	2-1/2" CLAMP

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at (800) 528-3044, Monday through Friday, 8:00 am to 5:00 pm. 1204

INSTALLATION INSTRUCTIONS #617805

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE ALL THE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER TRUCK, SET PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES.

DO NOT WORK WITH HOT PIPES!

SUGGESTED TOOLS:

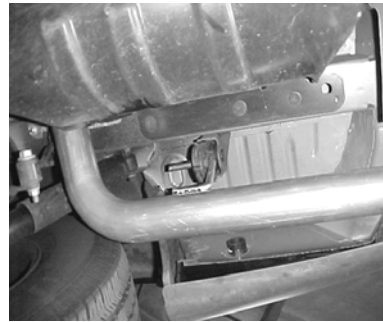
15MM SOCKET, 9/16" SOCKET, 1/2" WRENCH, 1/2" SOCKET, JACKSTAND, HACKSAW

LAY OUT THE EXHAUST AND COMPARE THE PART NUMBERS WITH THE MANUAL



/
UNCLAMP

FOR EASIER REMOVAL OF THE FACTORY EXHAUST. CUT THE TAILPIPE BEHIND THE MUFFLER. THEN REMOVE THE FACTORY MUFFLER AT THE CLAMP IN FRONT OF THE MUFFLER. USE A JACK STAND TO SUPPORT THE CONVERTER ONCE EXHAUST IS REMOVED. **NOTE LEAVE ALL FACTORY RUBBER GROMMETS IN PLACE**



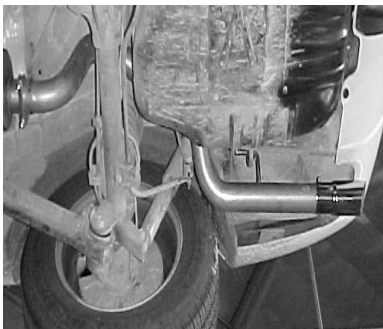
INSERT THE REAR TAILPIPE HANGER INTO THE FACTORY RUBBER GROMMET.



INSTALL THE MUFFLER TO HEADPIPE AND USE CLAMP #E TO ATTACH. PUSH MUFFLER TILL IT HITS THE ALIGNMENT PIN. YOU WILL NEED TO ROTATE THE MUFFLER TO A 2 O'CLOCK POSITION. MUFFLER INLET IS LOOKING INTO THE LOUVERS.



INSTALL YOUR STAINLESS STEEL TIP. USE ANY ALUMINUM OR STAINLESS STEEL CLEANER TO POLISH YOUR TIP. CHECK ALL YOUR CLEARANCES AND TIGHTEN ALL CLAMPS AND HANGERS.



INSTALL THE OVERAXLE TAILPIPE #B INTO THE REAR OF THE MUFFLER AND USE CLAMP #E TO ATTACH TO MUFFLER.

NOTE: TO GAIN CLEARANCE AT THE REAR OF THE BUMPER ROTATE MUFFLER CLOCKING AND TAILPIPE UNTIL YOU FIND THE POSITION WITH THE MOST CLEARANCE

MAKE SURE YOU HAVE A MINIMUM OF A 1" CLEARANCE ON ALL PIPES FROM ALL RUBBER BRAKE LINES, SHOCK BOOTS, TIRES, ETC...