



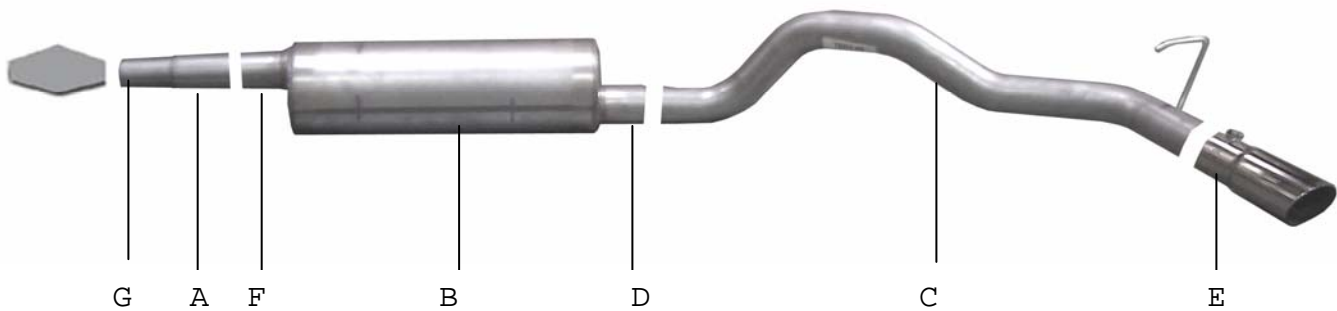
PERFORMANCE EXHAUST SYSTEMS

## INSTRUCTION MANUAL

# STAINLESS SINGLE EXHAUST

88-95 TOYOTA TACOMA SR5 TRUCK 2.4L 2WD 2 DOOR  
EXTENDED CAB, SHORT BED  
PART # 618500

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ITEM	PART #	QTY	DESCRIPTION
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A	357-700139S	1	2-1/4" X 16" STAINLESS HEADPIPE
B	788200S-1	1	SUPERFLOW STAINLESS MUFFLER
C	358-700140S	1	2 1/2" STAINLESS OVERAXLE TAILPIPE
D	500361	1	3" STAINLESS STEEL TIP
E	40074	1	REAR MUFFLER HANGER
F	5756	1	2-1/4" CLAMP
G	5755	1	1-3/4" CLAMP

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle.  
If you need further assistance, please do not hesitate to call our  
Technical Department at (800) 528-3044, Monday through Friday, 8:00 am  
to 5:00 pm. 1104

# EXHAUST INSTALLATION #618500

When installing this exhaust system make sure to use proper safety precautions. Use jack stands when under the truck, set parking brake, block tires and use safety glasses and gloves.

**DO NOT WORK WITH HOT PIPES!**

## SUGGESTED TOOLS:

1/2", 9/16", Socket & Wrench, WD-40, Jack Stand, Hacksaw



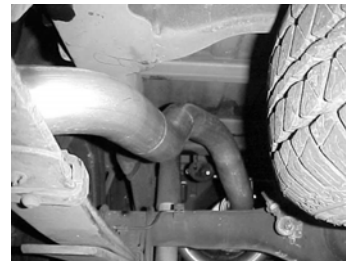
Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual. To remove the stock exhaust cut 8 1/2" inches in front of the muffler. Leave all rubber grommets in place. Use WD-40 to aid in removal of exhaust and hangers.



Install rear muffler hanger # E into rubber grommets, facing rear of truck, to secure muffler. DO not tighten.



Install head pipe # A 1" to 1 1/2" on to your existing stock front pipe and secure with clamp # G. Do not tighten.



Install the over axle tailpipe # C into the muffler 1-1/2" to 2". Install welded hanger into grommet.



Install muffler # B onto head pipe 1-1/2" to 2" with the louvers facing towards the converter. Use a jack stand to support the muffler. Use clamp # F to secure the muffler to the head pipe. Do not tighten. Muffler inlet is looking into the louvers. Outlet of muffler will be at approximately 12 o'clock.



Install stainless steel tip. Clamp down. When you have everything in place, firmly tighten all bolts and clamp down securely. To clean stainless steel tip use any stainless steel cleaner and Scotch Brite pad.

**MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL RUBBER BRAKE LINES, SHOCK BOOTS, TIRES, FUEL LINES, ETC...**