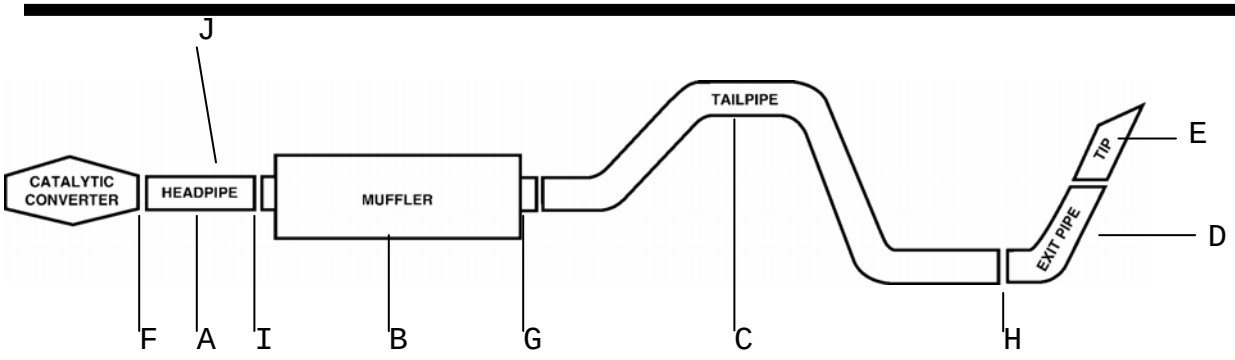
GIBSON
PERFORMANCE EXHAUST SYSTEMS

INSTRUCTION MANUAL

CAT-BACK STAINLESS SINGLE EXHAUST
88-92 FORD F250/F350 7.5L
88-95 FORD F250HD/F350 5.8L
CREW CAB 2/4WD
PART # 619665



ITEM	PART#	QUANTITY	DESCRIPTION
A	119-25038S	1	2.5″ X 3" X 38" STAINLESS HEADPIPE
B	420887	1	SUPERFLOW STAINLESS MUFFLER
C	108-50030RS-3	1	3" OVERAXLE STAINLESS TAILPIPE
D	117-50032RS	1	3" TURNOUT STAINLESS PIPE
E	500360	1	3-1/2" STAINLESS TIP
F	5757	1	2-1/2" CLAMP
G	4106	1	REAR MUFFLER HANGER
H	4104	1	TAILPIPE HANGER
I	500348	1	FRONT MUFFLER HANGER
I	2132	2	3/8" X 1" BOLT (FOR HANGER)
I	5251	2	3/8" NUT (FOR HANGER)
J	500364	1	O.E. SLIDE BRACKET

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need any further assistance, please do not hesitate to call our Technical Department at (800) 528-3044, Monday through Friday, 8:00 am to 5:00 pm.0903

EXHAUST INSTALLATION #619665

WHEN INSTALLING THIS EXHUAST SYSTEM MAKE SURE YO USE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER TRUCK ALONG WITH SAFETY GLASSES. DO NOT WORK WITH HOT PIPES!

SUGGESTED TOOLS:

9/16" SOCKET & WRENCH, ½" SOCKET & ½" WRENCH, HACKSAW, JACK STAND, WD-40

1. Remove stock exhaust from behind the catalytic converter. Use jack stands to support converter. You will want to keep the converter supported so it won't drop.

2. Lay out the GIBSON EXHAUST SYSTEM on the floor so it looks like the drawing.

3. Install hangers # G, H, I, and J.

4. Install headpipe # A. **SHORT BEDS: You may need to cut as needed for correct length.** And connect with clamp # F. Attach bracket # J.

5. Slide muffler # B with inlet towards the converter onto the headpipe. Use a jack stand to support the muffler and connect with hanger # I, but do not tighten. Muffler inlet is looking into the louvers.

6. Install the overaxle tailpipe # C and connect to muffler with hanger # G.

7. Slide turnout pipe # D on the tailpipe behind the rear tire. Roll turnout pipe until you have it at the correct angle for your truck and connect with clamp # H.

8. Install stainless tip. Clamp down. To clean stainless tips use a scott brite pad and any stainless steel or aluminum cleaner.

9. When you have everything in place, tighten all bolts and clamp down.

MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL PIPES FROM ALL RUBBER BRAKE LINES, FUEL LINES, SHOCK BOOTS, TIRES, ETC.