



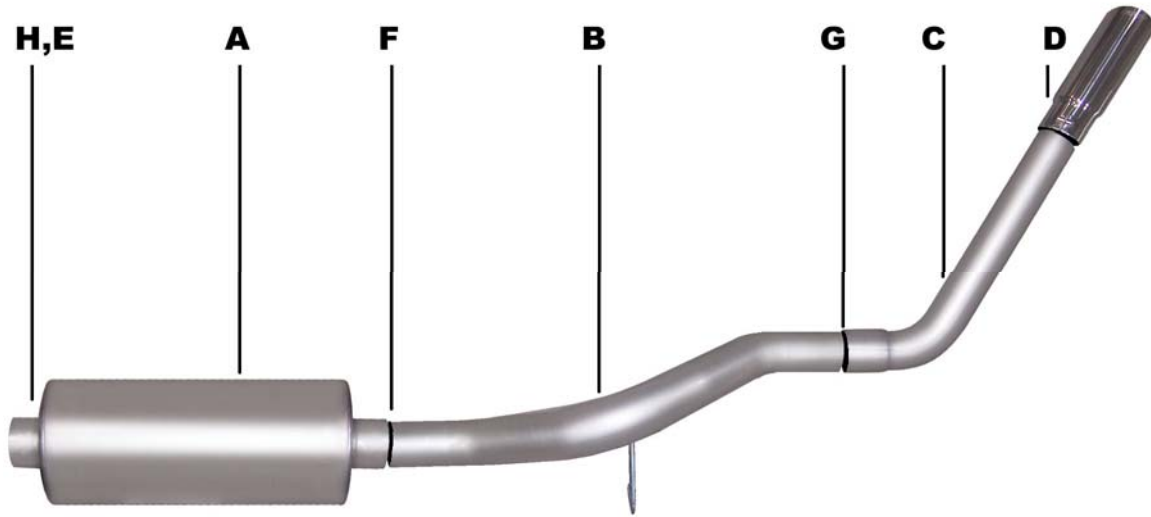
INSTRUCTION MANUAL

CAT-BACK STAINLESS SINGLE EXHAUST

93-97 FORD F350 TRUCK 7.5L 2/4WD

STANDARD, EXTENDED, CREW CAB

PART # 619666



| ITEM | PART # | QUANTITY | DESCRIPTION |
|------|---------------|----------|--------------------------------|
| A | 420887 | 1 | SUPERFLOW STAINLESS MUFFLER |
| B | 108-50030RS-3 | 1 | 3" OVERAXLE STAINLESS TAILPIPE |
| C | 117-50032RS | 1 | 3" STAINLESS TURNOUT PIPE |
| D | 500360 | 1 | 3-1/2" STAINLESS TIP |
| E | 500563 | 1 | FRONT MUFFLER HANGER |
| F | 500567 | 1 | REAR MUFFLER T-HANGER |
| G | 4104 | 1 | TAIPIPE L-HANGER |
| H | OHD300 | 1 | 3" CLAMP |

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle.
 If you need further assistance, please do not hesitate to call our
 Technical Department at (800) 528-3044, Monday through Friday, 8:00
 am to 5:00 pm. 0106

EXHAUST INSTALLATION

FORD 460 TRUCK

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STAND WHEN UNDER TRUCK, SET PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES AND GLOVES. DO NOT WORK WITH HOT PIPES!

SUGGESTED TOOLS:

15mm, 9/16" SOCKET, $\frac{1}{2}$ " WRENCH, $\frac{1}{2}$ " SOCKET, JACK STAND, HACKSAW

1. Lay out the GIBSON EXHAUST SYSTEM on the floor so it looks like the drawing.
2. Remove stock exhaust from just ahead of the stock muffler. You will be keeping Your stock headpipe. **DO NOT REMOVE STOCK HEADPIPE.**
3. Unbolt heat shield around the muffler, then unbolt the hanger just ahead of Muffler.
4. Install front hanger #E into proper location.
5. Slide muffler onto factory headpipe and connect with #H clamp (Do not tighten)
6. Hang rear muffler hanger #F into proper location. (vertical rod on hanger will be on driver Side.) Slide the tailpipe # B over the axle. Large drop to the rear brace. Install #G rear muffler hanger, then connect to stock hanger straps. Make sure all pipes Have at least a 1" clearance from all structures.
7. Install the turnout pipe #C and use #G hanger to attach tailpipe & exit pipe together Roll exit pipe until you have it in the proper location for your vehicle.
8. Install stainless steel tip. Clamp down. To clean stainless tip use a scott brite pad and any stainless steel or aluminum cleaner.
9. Tighten all bolts and clamp down.

SPECIAL NOTES:

- MUFFLER HEAT SHIELDS MAY USED AGAIN.
- * SOME VEHICLES HAVE METAL TAB ON STOCK HEADPIPE THAT NEEDS TO BE REMOVED.

**MAKE SURE YOU HAVE A 1" CLEARANCE AWAY FROM ALL PIPES
FUEL & BRAKES LINES, SHOCKS, TIRES, ETC.**