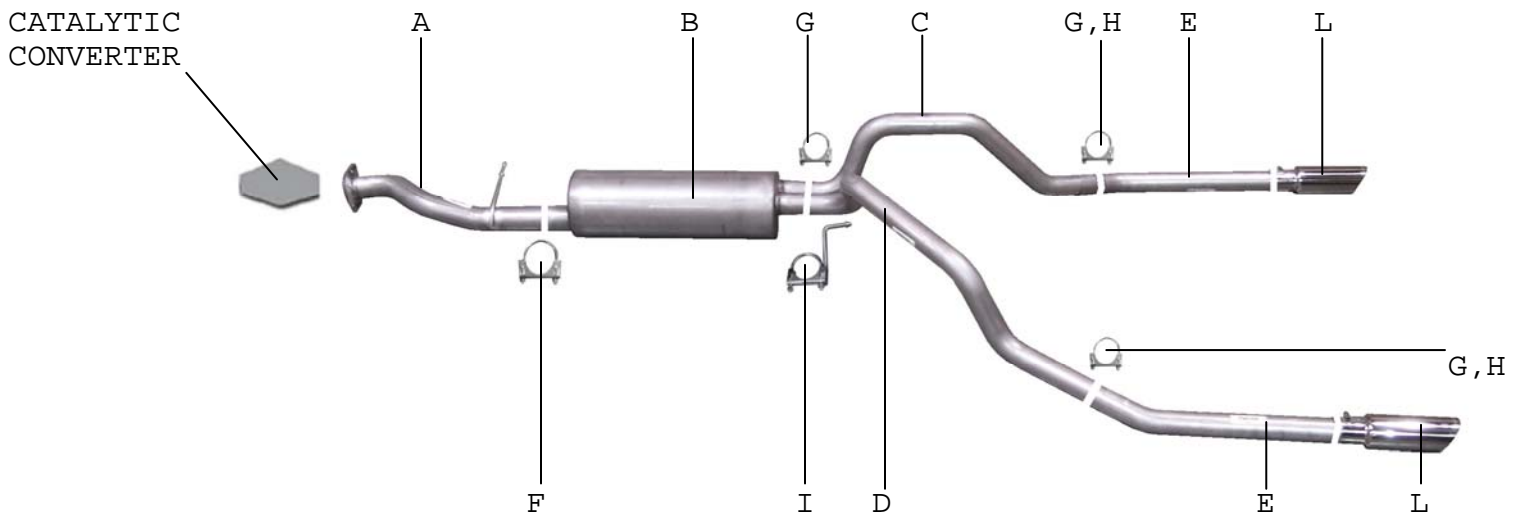




INSTRUCTION MANUAL

CAT-BACK SPLIT STAINLESS EXHAUST 99-05 CHEVY SILVERADO/SIERRA TRUCK 2/4WD 4.3L-4.8L-5.3L STANDARD CAB, SHORT BED PART # 65542



ITEM	PART #	QTY.	DESCRIPTION
A	326-700197S	1	HEADPIPE S/S W/FLANGE #GP-115
B	758250S	1	SUPERFLOW STAINLESS MUFFLER
C	315-700183S	1	2-1/2" PASSENGER S/S OVERAXLE PIPE
D	316-700184S	1	2-1/2" DRIVER S/S OVERAXLE PIPE
E	317-700185S	2	2-1/2" S/S EXIT PIPE
F	OHD300	1	3" CLAMP
G	5757	3	2-1/2" CLAMP
H	08269	2	10" METAL HANGER
H	BO-101	2	BOLT KIT FOR 10" HANGER
I	4149	1	REAR MUFFLER HANGER
J	4137	1	SPARE TIRE BRACKET
K	ZIP	2	ZIP TIE
L	500374	2	3-1/2" STAINLESS TIPS

4WD'S MUST REMOVE SPARE TIRE. STOCK SINGLE INLET MUFFLER.

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at (800) 528-3044, Monday through Friday, 8:00 am to 5:00 pm. 0505

EXHAUST INSTALLATION #65542

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE ALL THE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER TRUCK, SET PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES. DO NOT WORK WITH HOT PIPES!

SUGGESTED TOOLS:

15MM SOCKET, 9/16" SOCKETS, 1/2" SOCKET, 1/2" WRENCH, JACKSTAND, HACKSAW, WD-40

LAY OUT THE EXHAUST AND COMPARE PART NUMBERS WITH THE DRAWING.



TO REMOVE STOCK EXHAUST UNBOLT IT FROM THE FLANGE LOCATED JUST BEHIND THE FACTORY Y-PIPE. **YOU WILL RE-USE YOUR FACTORY BOLTS FROM FLANGE.** NOW, CUT OFF YOUR STOCK TAILPIPE JUST BEHIND THE MUFFLER AND REMOVE. LEAVE ALL RUBBER GROMMETS ON THE HANGER. USE WD-40 TO AID IN REMOVAL OF THE EXHAUST AND HANGERS.



INSTALL METAL HANGERS #H INTO HOLES LOCATED APPROX. 16" FROM THE REAR OF THE FRAME. METAL HANGERS ARE MOUNTED ON THE OUTSIDE OF FRAME. USE THE HARDWARE THE PROVIDED. THE BOLT AND WASHER WILL GO INTO THE 3RD HOLE FROM THE TOP OF THE HANGER. YOU MAY NEED TO LOOSEN SPARE TIRE FOR EASIER INSTALLATION



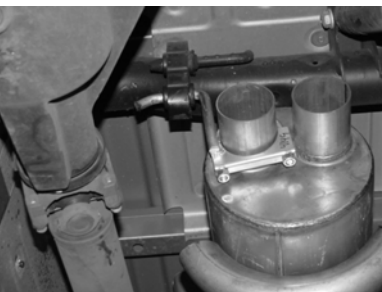
BOLT HEADPIPE #A TO STOCK FLANGE RE-USING FACTORY NUTS. DO NOT TIGHTEN. SLIDE WELDED HANGER INTO RUBBER GROMMET



INSTALL DRIVER SIDE TAILPIPE #D INTO MUFFLER AT LEAST 1 1/2" TO 2". THIS PIPE WILL ROUTE OVER THE AXLE AND BETWEEN THE SHOCK AND TIRE. ATTACH CLAMP #I TO SECURE TAILPIPE TO MUFFLER. DO NOT TIGHTEN. LOOKING FROM THE REAR OF THE VEHICLE - THIS TAILPIPE IS AT APPX. 11 O'CLOCK.



INSTALL PASSENGER SIDE TAILPIPE #C INTO MUFFLER AT LEAST 1 1/2" TO 2". USE CLAMP #G TO SECURE PIPE TO MUFFLER. DO NOT TIGHTEN. THE TAILPIPES WILL BOTH LEAN TOWARDS THE DRIVER SIDE. LOOKING FROM THE REAR OF THE VEHICLE - THIS TAILPIPE IS AT APPX. 11 O'CLOCK.



INSTALL MUFFLER #B ONTO HEADPIPE AT LEAST 1 1/2" TO 2". USE CLAMP #F TO SECURE MUFFLER TO HEADPIPE. DO NOT TIGHTEN. USE A JACK STAND TO SUPPORT THE MUFFLER. OUTLETS SHOULD BE AT THE TOP. INSTALL HANGER #I ONTO DRIVERSIDE MUFFLER OUTLET AND INSERT WELDED HANGER INTO GROMMET. DO NOT TIGHTEN.



INSTALL EXIT PIPES #E ONTO TAILPIPES. AND ATTACH TO HANGER #H AND USE CLAMPS #G TO SECURE EXIT PIPES TO TAILPIPES. THESE CLAMPS ALSO ATTACH TO METAL HANGERS #H. THESE METAL HANGERS NEED TO BE ROTATED IN ORDER TO ADJUST FOR CLAMPING. CUT TO YOUR PREFERRED LENGTH. NOW YOU CAN TIGHTEN ALL CLAMPS, NUTS, AND BOLTS. STARTING FROM THE FRONT WORKING BACK. USE ZIP TIES TO TIE AWAY BRAKE LINES. INSTALL STAINLESS TIPS.

MAKE SURE YOU HAVE A MINIMUM OF A 1" CLEARANCE ON ALL PIPES FROM BRAKE & FUEL LINES, TIRES, SHOCKS, ETC...