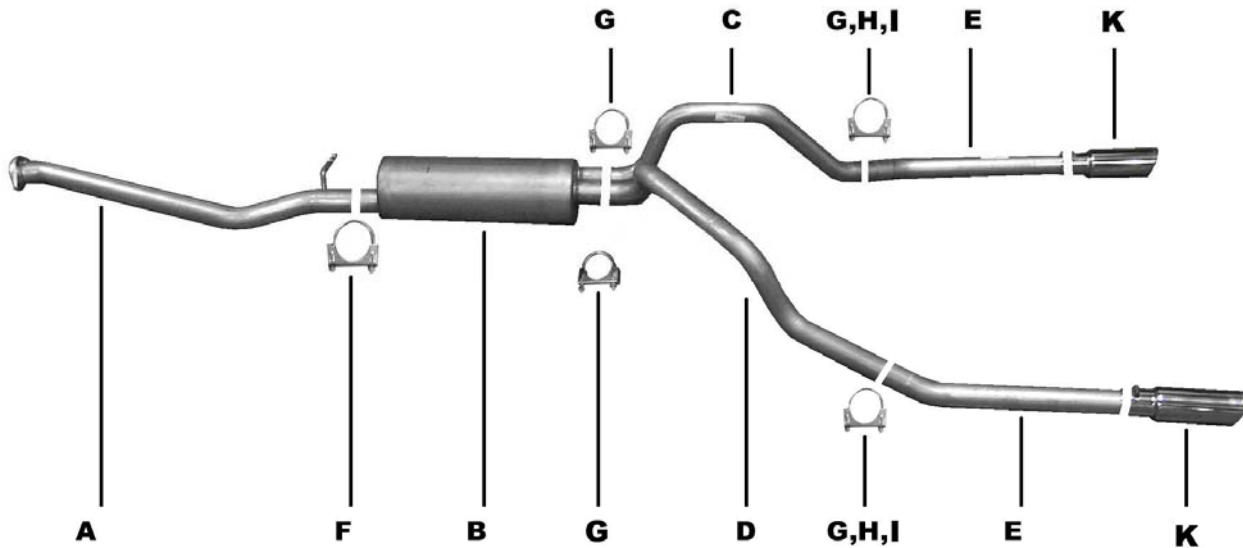




PERFORMANCE EXHAUST SYSTEMS

INSTRUCTION MANUAL CAT-BACK STAINLESS SPLIT EXHAUST SYSTEM SILVERADO/SIERRA 1500 TRUCK

96-06 EXTENDED CAB, SHORT BED 4.3L,4.8L, 5.3L 2/4WD
04-06 CREW CAB, SHORT BED 1500 NON-HD 5.3L 2/4WD
PART # 65543



ITEM	PART #	QTY.	DESCRIPTION
A	504-700394S	1	STAINLESS HEADPIPE W/FLANGE #GP-115
B	758250S	1	SUPERFLOW STAINLESS MUFFLER
C	315-700183S	1	2-1/2" STAINLESS PASSENGER OVERAXLE PIPE
D	1043-700824S	1	2-1/2" STAINLESS DRIVER OVERAXLE PIPE
E	317-700185S	2	2-1/2" STAINLESSS EXIT PIPE
F	OHD300	1	3" CLAMP
G	5757	4	2-1/2" CLAMP
H	08269	2	10" METAL HANGER
I	BO-101	2	BOLT KIT FOR 10" HANGER
J	ZIP	2	ZIP TIE
K	500374	2	3-1/2" STAINLESS TIPS

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at (800) 528-3044, Monday through Friday, 8:00am To 5:00pm.0806

EXHAUST INSTALLATION #65543

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE ALL THE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER TRUCK, SET PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES. DO NOT WORK WITH HOT PIPES!

SUGGESTED TOOLS:

15MM SOCKET, 9/16" SOCKETS, 1/2" SOCKET, 1/2" WRENCH, JACKSTAND, HACKSAW, WD-40

LAY OUT THE EXHAUST AND COMPARE PART NUMBERS WITH THE DRAWING.



TO REMOVE STOCK EXHAUST UNBOLT IT FROM THE FLANGE LOCATED JUST BEHIND THE FACTORY Y-PIPE. **YOU WILL RE-USE YOUR FACTORY BOLTS FROM FLANGE.** NOW, CUT OFF YOUR STOCK TAILPIPE JUST BEHIND THE MUFFLER AND REMOVE. LEAVE ALL RUBBER GROMMETS ON THE HANGER. USE WD-40 TO AID IN REMOVAL OF THE EXHAUST AND HANGERS.



INSTALL METAL HANGERS #H INTO HOLES LOCATED APPROX. 16" FROM THE REAR OF THE FRAME. METAL HANGERS ARE MOUNTED ON THE OUTSIDE OF FRAME. USE HARDWARE KIT #I.. THE BOLT AND WASHER WILL GO INTO THE 3RD HOLE FROM THE TOP OF THE HANGER.



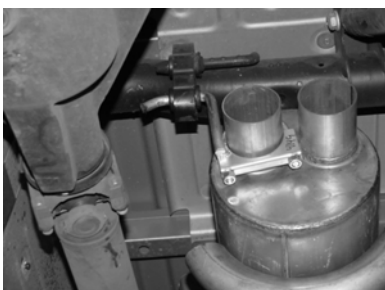
BOLT HEADPIPE #A TO STOCK FLANGE RE-USING FACTORY NUTS. DO NOT TIGHTEN. SLIDE WELDED HANGER INTO RUBBER GROMMET



INSTALL DRIVER SIDE TAILPIPE #D INTO MUFFLER AT LEAST 1 1/2" TO 2". THIS PIPE WILL ROUTE OVER THE AXLE AND BETWEEN THE SHOCK AND SPARE TIRE. USE CLAMP #G TO SECURE PIPE TO MUFFLER. DO NOT TIGHTEN. INSERT WELDED HANGER INTO RUBBER GROMMET.



INSTALL PASSENGER SIDE TAILPIPE #C INTO MUFFLER AT LEAST 1 1/2" TO 2". USE CLAMP #G TO SECURE PIPE TO MUFFLER. DO NOT TIGHTEN. THE TAILPIPES WILL BOTH LEAN TOWARDS THE DRIVER SIDE FOR CLEARANCE.



INSTALL MUFFLER #B ONTO HEADPIPE AT LEAST 1 1/2" TO 2". USE CLAMP #F TO SECURE MUFFLER TO HEADPIPE. DO NOT TIGHTEN. USE A JACK STAND TO SUPPORT THE MUFFLER. OUTLETS SHOULD BE AT THE TOP.



INSTALL EXIT PIPES #E ONTO TAILPIPES. CUT TO YOUR PREFERRED LENGTH USE CLAMPS #G TO SECURE EXIT PIPES TO TAILPIPES. THESE CLAMPS ALSO ATTACH TO METAL HANGERS #H. THESE METAL HANGERS NEED TO BE ROTATED IN ORDER TO ADJUST FOR CLAMPING. NOW YOU CAN TIGHTEN ALL CLAMPS, NUTS, AND BOLTS. STARTING FROM THE FRONT WORKING BACK. USE ZIP TIES TO TIE AWAY BRAKE LINES. IF YOU WOULD LIKE YOUR EXIT PIPES TO EXIT BEHIND THE REAR WHEELS ROTATE THEM TO DO SO. INSTALL STAINLESS TIPS.

MAKE SURE YOU HAVE A MINIMUM OF A 1" CLEARANCE FROM ALL PIPES FROM BRAKE & FUEL LINES, TIRES, SHOCKS, ETC...