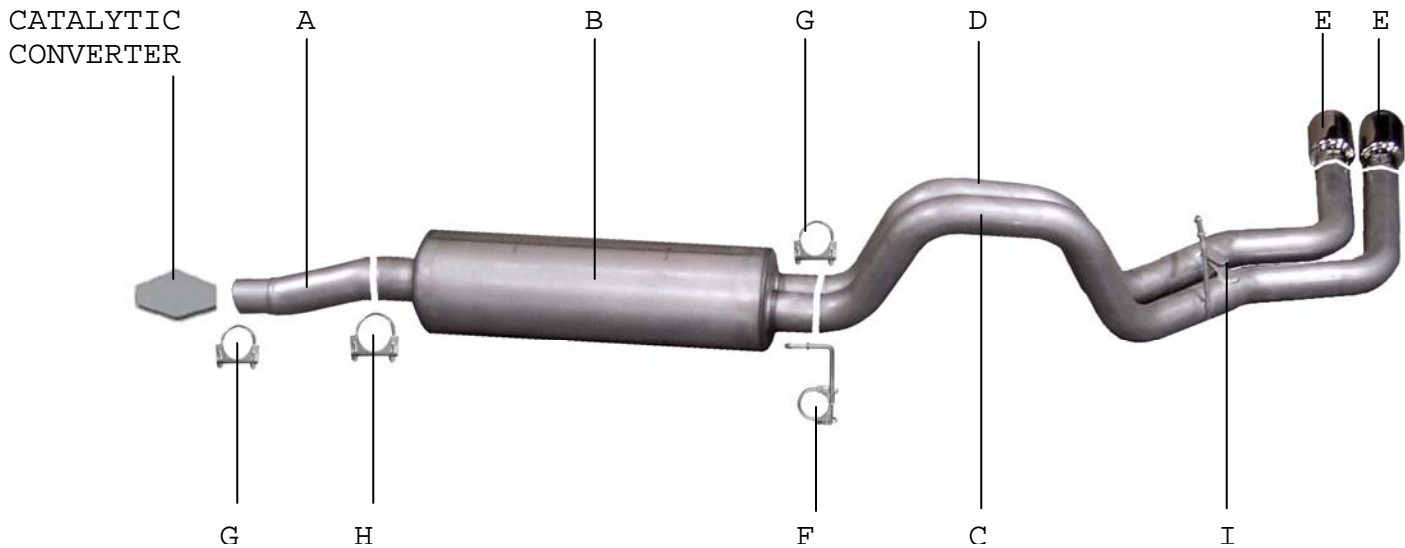




# INSTRUCTION MANUAL

## CAT-BACK STAINLESS DUAL SPORT EXHAUST 00-03 DODGE DAKOTA TRUCK 3.9L-4.7L 4DR 4WD QUAD CAB, SHORT BED PART# 66204



ITEM	PART #	QUANTITY	DESCRIPTION
A	404-700269S	1	3" STAINLESS HEAD PIPE
B	789800S	1	SUPERFLOW STAINLESS DUAL OUTLET MUFFLER
C	424-700275S	1	2- $\frac{1}{2}$ " STAINLESS DRIVER SIDE OVERAXLE TAILPIPE
D	423-700274S	1	2- $\frac{1}{2}$ " STAINLESS PASSENGER SIDE OVERAXLE TAILPIPE
E	500396	2	3- $\frac{1}{2}$ " STAINLESS TIPS
F	40102	1	REAR MUFFLER HANGER
G	5757	2	2- $\frac{1}{2}$ " CLAMP
H	OHD300	1	3" CLAMP
I	BO-906	1	BOLT KIT FOR TAILPIPE

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at 1-800-528-3044 Monday through Friday 8:00AM to 5:00PM. 1104

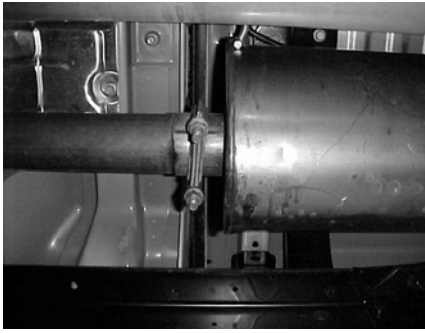
# EXHAUST INSTALLATION #66204

WHEN INSTALLING THIS EXHAUST SYSTEM ON YOUR VEHICLE BE SURE TO USE ALL THE PROPER SAFETY PRECAUTIONS. USE A JACK STAND WHILE UNDER THE VEHICLE. SET THE PARKING BRAKE BLOCK TIRES AND USE SAFETY GOGGLES AND GLASSES.

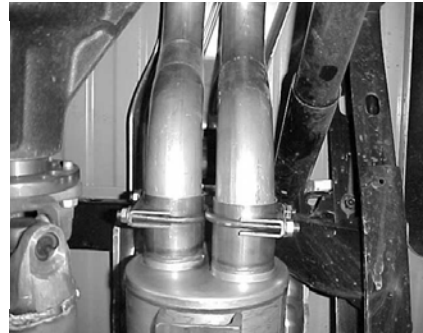
## SUGGESTED TOOLS

15mm Wrench, 9/16" Socket, 1/2" Wrench, Jack Stand, Hacksaw

LAY OUT THE EXHAUST AND COMPARE PART NUMBERS WITH THE INSTRUCTION MANUAL.



REMOVE THE FIRST CLAMP IN FRONT OF YOUR MUFFLER AND REMOVE STOCK EXHAUST. DO NOT REMOVE EXTENSION PIPE BETWEEN MUFFLER AND CATALYTIC CONVERTER.



INSTALL PASSENGER TAILPIPE #D IN THE REAR OF THE MUFFLER. USE CLAMP #G TO ATTACH PASSENGER TAILPIPE TO. DO NOT TIGHTEN.



INSTALL HEADPIPE #A USING CLAMP #G TO ATTACH IT TO THE STOCK HEADPIPE

INSTALL MUFFLER #B WITH INLET TOWARDS THE FRONT OF THE VEHICLE. USE A JACK STAND TO SUPPORT MUFFLER. **MAKE SURE MUFFLER OUTLETS ARE LEVEL.** ATTACH HEADPIPE WITH CLAMP #H.



INSTALL DRIVERSIDE TAILPIPE #C TO OUTLET OF MUFFLER AND INSERT WELDED HANGER INTO RUBBER GROMMET. ATTACH TO MUFFLER WITH CLAMP #F. DRIVERSIDE TAILPIPE #C BRACKET SHOULD BE ON TOP OF TAILPIPE #D BRACKET. BOLT TAILPIPES TOGETHER USING BOLT KIT #I. DO NOT TIGHTEN UNTIL SYSTEM IS POSITIONED WITH 1" CLEARANCE FROM FRAME AND SHOCKS.



INSTALL HANGER #F AT THE OUTLET OF THE MUFFLER ON DRIVERSIDE. INSERT WELDED HANGER INTO RUBBER GROMMET. DO NOT TIGHTEN CLAMP.



INSTALL STAINLESS STEEL TIPS. USE ANY ALUMINUM OR STAINLESS STEEL CLEANER TO POLISH TIPS. THEN TIGHTEN ALL CLAMPS AND HANGERS WATCH FOR MOVEMENT OF TAILPIPES WHEN TIGHTENING TAILPIPES.

**MAKE SURE YOU HAVE AT LEAST A 1" CLEARANCE ON ALL BRAKE LINES, FUEL LINES, SHOCKS, TIRES, ETC.**