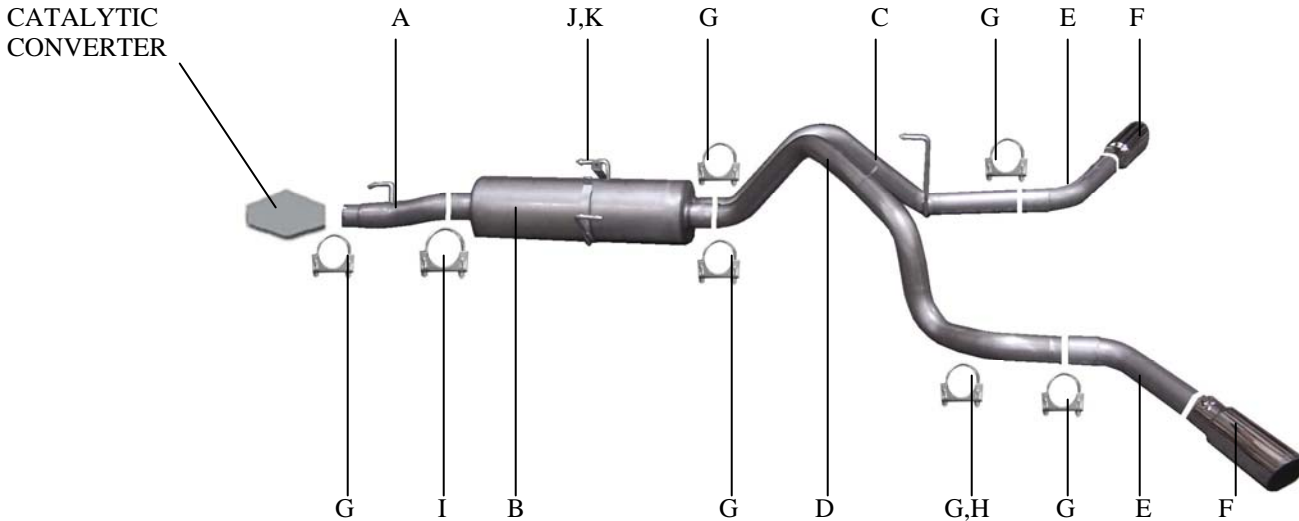




INSTRUCTION MANUAL

CAT-BACK STAINLESS EXTREME DUAL EXHAUST

02-05 DODGE RAM 1500 TRUCK
3.7L, 4.7L, 5.9L
STANDARD CAB & QUAD CAB, SHORT BED & LONG BED 2/4WD
PART #66500



ITEM	PART #	QUANTITY	DESCRIPTION
A	543-700405S	1	3" STAINLESS HEADPIPE W/HANGER
B	789800S	1	STAINLESS SUPERFLOW MUFFLER
C	550-700411S	1	2-1/2" STAINLESS PASSENGER SIDE TAILPIPE
D	612-700408S-1	1	2-1/2" STAINLESS DRIVERSIDE TAILPIPE
E	552-700413S	2	2-1/2" STAINLESS EXIT PIPE
F	500374	2	3-1/2" STAINLESS TIP
G	5757	6	2-1/2" CLAMP
H	08269	1	10" HANGER
H	BO-101	1	BOLT KIT FOR 10" HANGER
I	OHD300	1	3" CLAMP
J	4188	1	BAND CLAMP
K	BO-1015	1	BOLT KIT FOR BAND CLAMP

THANK YOU FOR PURCHASING OUR GIBSON EXHAUST SYSTEM FOR YOUR VEHICLE. IF YOU NEED FURTHER ASSISTANCE, PLEASE DO NOT HESITATE TO CALL OUR TECHNICAL DEPT. AT (800) 528-3044, MONDAY THROUGH FRIDAY, 8:00 AM TO 5:00 PM. 1204

INSTALLATION INSTRUCTIONS

PART# 66500

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER THE TRUCK, SET THE PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES AND GLOVES.

DO NOT WORK WITH HOT PIPES!!!

SUGGESTED TOOLS:

15MM SOCKET & WRENCH, 9/16", 7/16", 1/2" SOCKET & WRENCH, JACKSTAND, WD-40, HACKSAW

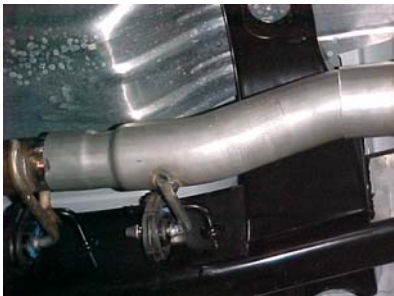
LAY OUT THE EXHAUST AND COMPARE PART NUMBERS WITH THE DRAWING.



UNCLAMP THE STOCK EXHAUST JUST IN FRONT OF THE MUFFLER. YOU MAY NEED TO HEAT IT UP FOR EASIER REMOVAL. LEAVE ALL RUBBER GROMMETS IN PLACE. USE WD-40 TO AID IN REMOVAL OF EXHAUST AND HANGERS.



INSTALL PASSENGER SIDE TAILPIPE #C INTO MUFFLER 1-1/2" TO 2". USE CLAMP #G TO SECURE TAILPIPE TO MUFFLER. INSERT WELDED HANGER INTO RUBBER GROMMET. DO NOT TIGHTEN.



INSTALL HEADPIPE #A, YOU WILL NEED TO LINE UP THE TWO NOTCHES. INSERT WELDED HANGER INTO RUBBER GROMMET. USE CLAMP #G TO SECURE HEADPIPE TO THE STOCK PIPE. DO NOT TIGHTEN.



MEASURE 19 1/2" FROM THE REAR OF THE FRAME AND USE THIS HOLE AND BOLT ON HANGER #G. USE THE 2ND HOLE FROM THE TOP.



INSTALL DRIVER SIDE TAILPIPE #D INTO MUFFLER 1-1/2" TO 2" AND USE CLAMP #G TO SECURE TO THE MUFFLER. DO NOT TIGHTEN. ATTACH CLAMP #G TO HOLD PIPE UP TO THE HANGER #H. DO NOT TIGHTEN.



INSTALL MUFFLER #B ONTO HEADPIPE 1-1/2" TO 2". USE CLAMP #I TO SECURE THE MUFFLER TO THE HEADPIPE. DO NOT TIGHTEN. SLIDE BAND CLAMP #J ONTO THE MUFFLER AND INSERT THE WELDED HANGER INTO THE RUBBER GROMMET.



INSTALL EXIT PIPES #E, USE CLAMPS #G TO SECURE TO THE TAILPIPES.

INSTALL THE STAINLESS TIPS. TO CLEAN TIPS USE ANY STAINLESS CLEANER AND A SCOTCH BRITE PAD. NOW GO BACK AND TIGHTEN ALL CLAMPS, NUTS AND BOLTS STARTING FROM THE FRONT AND WORKING BACK.

"MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL PIPES AWAY FROM BRAKE LINES, FUEL LINES, SHOCKS, TIRES, ETC..."