



PERFORMANCE EXHAUST SYSTEMS

INSTRUCTION MANUAL
CAT-BACK SPLIT STAINLESS EXHAUST
00-03 DODGE DAKOTA TRUCK 3.9L-4.7L-5.9L 2/4WD
QUAD CAB, SHORT BED
PART # 66511

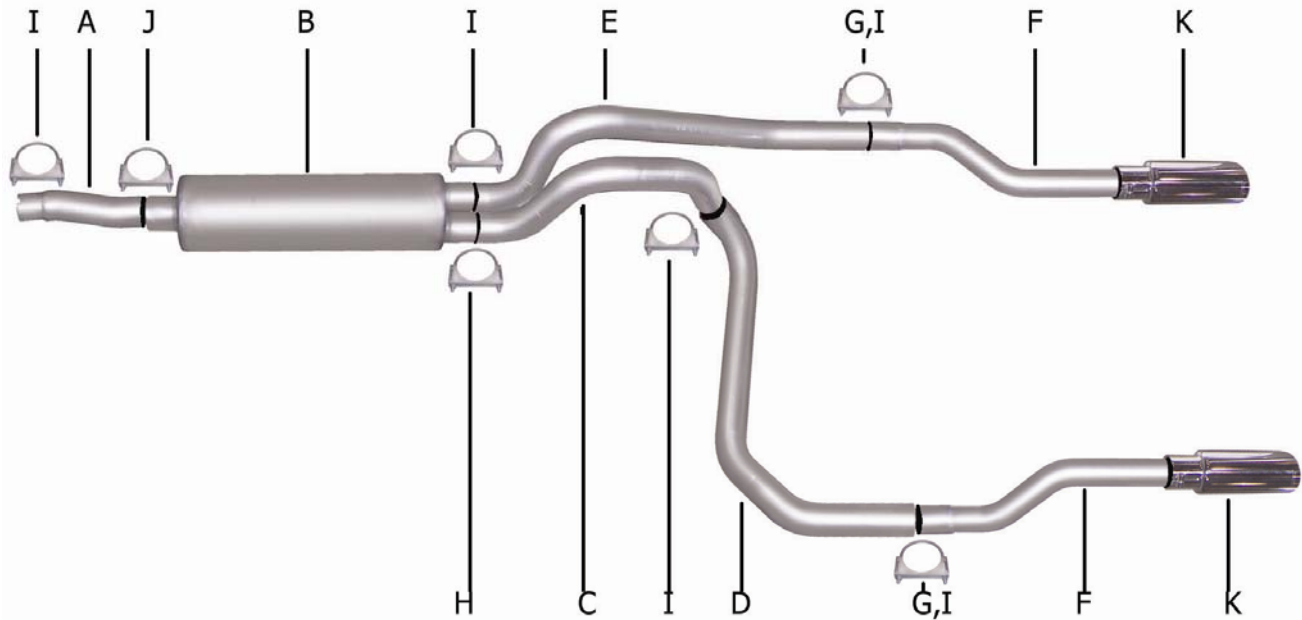


Table with 4 columns: ITEM, PART#, QTY, DESCRIPTION. Lists parts A through K with their respective part numbers, quantities, and descriptions.

MUST REMOVE SPARE TIRE IF 16" OR LARGER

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at 1-800-528-3044 Monday through Friday, 8:00 am to 5:00 pm 0306

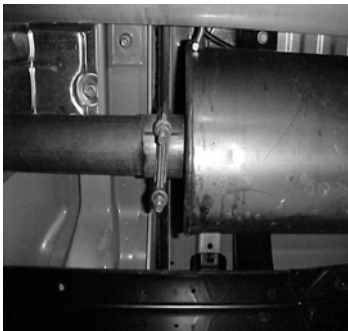
# EXHAUST INSTALLATION #66511

WHEN INSTALLING THIS EXHAUST SYSTEM ON YOUR VEHICLE BE SURE TO USE ALL THE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER THE VEHICLE. SET PARKING BRAKE, BLOCK TIRES AND USE SAFETY GOGGLES AND GLOVES. DO NOT WORK WITH HOT PIPES!

## SUGGESTED TOOLS:

15MM WRENCH, 9/16" SOCKET, 1/2" WRENCH AND A JACK STAND, HACKSAW, WD-40

LAY OUT THE GIBSON EXHAUST SO IT LOOKS LIKE THE DRAWING AND COMPARE WITH THE MANUAL.



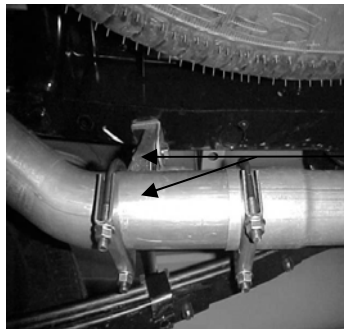
DO NOT REMOVE THE FACTORY EXTENSION PIPE BETWEEN THE MUFFLER AND THE CONVERTER. REMOVE THE FIRST CLAMP IN FRONT OF YOUR STOCK MUFFLER. UNBOLT AND REMOVE STOCK REAR HANGER ON PASSENGER SIDE FRAME RAIL. THEN REMOVE STOCK EXHAUST. USE WD-40 ON ALL HANGERS AND LEAVE ALL RUBBER GROMMETS IN PLACE.



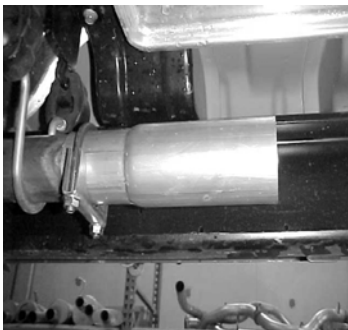
INSTALL OVERAXLE PASSENGER TAILPIPE #E TO OUTLET OF MUFFLER WITH CLAMP #I. SPARE TIRE MAY NEED TO BE LOOSENED AND PUSHED TO THE REAR OF THE TRUCK FOR CLEARANCE PURPOSES.. INSTALL DRIVER SIDE OVERAXLE TAILPIPE #C AND #D, AND CLAMP DOWN HANGER #H TO MUFFLER & TAILPIPE. USE CLAMP #I TO CONNECT BOTH PIPES. DO NOT TIGHTEN!



INSTALL HANGERS #G TO BOTTOM OF FRAME RAIL IN EXISTING HOLE APPROXIMATELY 19 1/4" FROM REAR OF FRAME. USE NUT AND BOLT SUPPLIED.



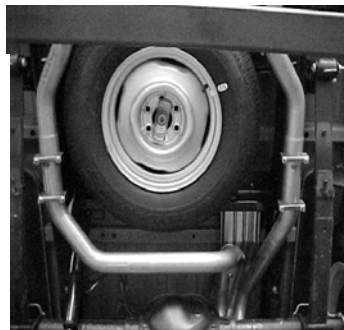
INSTALL HANGER #G ON TAILPIPES AND ATTACH CLAMP #I TO TAILPIPE. ATTACH EXIT PIPES WITH CLAMP #I TO THE TAILPIPES.



INSTALL HEADPIPE #A ONTO THE FACTORY HEADPIPE. USE CLAMP #I TO ATTACH THE HEADPIPE TO THE FACTORY HEADPIPE. DO NOT TIGHTEN.



CONNECT MUFFLER #B WITH INLET TOWARDS THE CONVERTER TO THE HEADPIPE. ATTACH TO HEADPIPE WITH CLAMP #J. USE A JACK STAND TO SUPPORT THE MUFFLER. INSTALL HANGER #H AT THE REAR OF THE MUFFLER ON THE DRIVER SIDE OUTLET AND INSERT WELDED HANGER INTO RUBBER GROMMET. (MAKE SURE OUTLETS OF MUFFLER ARE LEVEL AND HANGER #H IS POSITIONED.



USE ZIP TIES TO TIE BRAKE LINES, WIRES, ETC. AWAY FROM ALL PIPES. KEEP IN MIND THAT YOU WILL NEED TO ROTATE PIPES TO BEST FIT YOUR TRUCK. AFTER YOU HAVE EVERYTHING POSITIONED. TIGHTEN ALL CLAMPS. **INSTALL STAINLESS TIPS.**

**MAKE SURE YOU HAVE A 1" CLEARANCE FROM SHOCKS, SPARE TIRE, PIPES, BRAKE LINES, FUEL LINES, ETC...**

