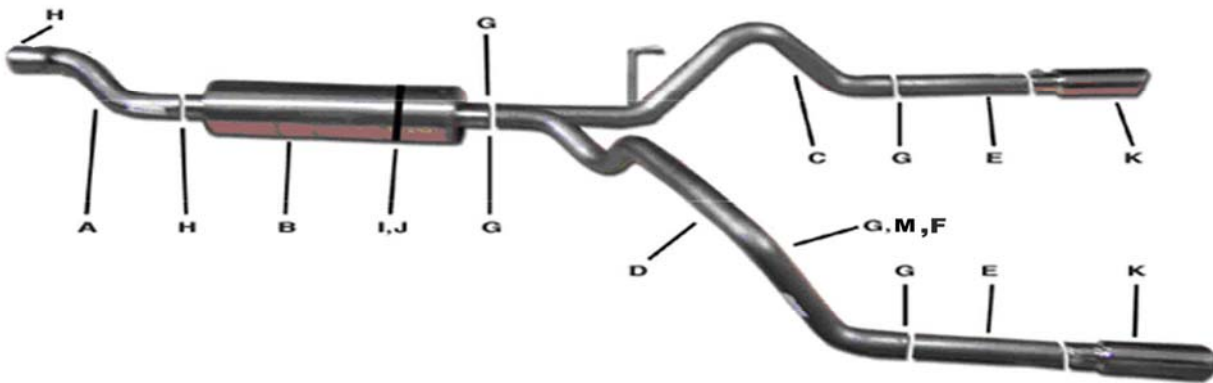




PERFORMANCE EXHAUST SYSTEMS

**INSTRUCTION MANUAL
CAT-BACK STAINLESS SPLIT REAR EXHAUST
05-07 DODGE RAM 2500 HEAVY DUTY & POWERWAGON
QUAD CAB, SHORT BED, 5.7L HEMI 4DR 4WD
PART # 66544**



TO REMOVE STOCK EXHAUST, UNCLAMP JUST IN FRONT OF MUFFLER

ITEM	PART #	QTY.	DESCRIPTION
A	974-700749S	1	3" STAINLESS HEADPIPE EXTENSION
B	789800S	1	SUPERFLOW STAINLESS MUFFLER
C	550-700411S	1	2-1/2" STAINLESS PASSENGERSIDE OVERAXLE PIPE
D	612-700408S-1	1	2-1/2" STAINLESS DRIVERSIDE OVERAXLE PIPE
E	546-700346S	2	2-1/2" STAINLESS EXITPIPE
F	08269	1	10" HANGER
G	5757	5	2-1/2" CLAMP
H	OHD300	2	3" CLAMP
I	4258	1	BAND CLAMP
J	BO-1015	1	BAND CLAMP BOLT KIT
K	500374	2	3.5" STAINLESS TIPS
L	ZIP	2	ZIP TIES
M	BO-101	1	BOLT KIT FOR 10" HANGER

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at (800) 528-3044, Monday through Friday, 8:00 am to 5:00 pm. 0306

EXHAUST INSTALLATION #66544

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE ALL THE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER TRUCK, SET PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES AND GLOVES. **DO NOT WORK WITH HOT PIPES!**

SUGGESTED TOOLS:

9/16, 1/2, 15MM Wrench and Socket, Jack Stand, Hacksaw, WD-40

TO REMOVE STOCK EXHAUST UNCLAMP THE STOCK EXHAUST JUST IN FRONT OF THE MUFFLER.



YOU MAY NEED TO HEAT IT UP FOR EASIER REMOVAL. LEAVE ALL RUBBER GROMMETS IN PLACE. USE WD-40 FOR REMOVAL OF HANGERS. FOR EASIER REMOVAL, REMOVE THE TWO CROSSMEMBER BARS FIRST.



INSTALL HEADPIPE #A, YOU WILL NEED TO LINE UP THE TWO NOTCHES. INSERT WELDED HANGER INTO RUBBER GROMMET. USE CLAMP #H TO SECURE HEADPIPE TO THE STOCK PIPE. DO NOT TIGHTEN.



MEASURE 19 1/2" FROM THE REAR OF THE FRAME AND USE THIS HOLE AND BOLT ON HANGER #F. USE THE 1ST. HOLE FROM THE TOP. IT WILL BOLT ON THE INSIDE OF THE FRAME.

INSTALL DRIVER SIDE TAILPIPE #D INTO MUFFLER 1-1/2" TO 2" AND USE CLAMP #G TO SECURE THE MUFFLER. DO NOT TIGHTEN. USE CLAMP #F TO HOLD PIPE UP TO THE HANGER #G DO NOT TIGHTEN.



INSTALL MUFFLER #B ONTO HEADPIPE 1-1/2" TO 2". USE CLAMP #H TO SECURE THE MUFFLER TO THE HEADPIPE. INSERT WELDED HANGER INTO RUBBER GROMMET. DO NOT TIGHTEN. SLIDE BAND CLAMP #I ONTO THE MUFFLER AND INSERT THE WELDED HANGER INTO THE RUBBER GROMMET. ATTACH WITH BOLT KIT # J.



INSTALL THE EXIT PIPES #E ONTO THE TAILPIPES USING CLAMPS #G. ROLL THE PIPES UNTIL YOU HAVE THEM AT THE ANGLE YOU DESIRE.



INSTALL PASSENGER SIDE TAILPIPE #C INTO MUFFLER 1-1/2" TO 2". USE CLAMP #G TO SECURE TAILPIPE TO MUFFLER. INSERT WELDED HANGER INTO RUBBER GROMMET. DO NOT TIGHTEN.



NOW GO BACK AND TIGHTEN ALL CLAMPS, NUTS AND BOLTS STARTING FROM THE FRONT AND WORKING BACK.

INSTALL STAINLESS TIPS.

USE ZIP TIES FOR BRAKE AND FUEL LINES.

MAKE SURE YOU HAVE A 1" CLEARANCE AWAY FROM ALL PIPES, BRAKE LINES, FUEL LINES, SHOCKS, TIRES, ETC...

FOR EASIER INSTALLATION, YOU MAY NEED TO LOOSEN AND ADJUST THE SPARE